



Job Name: _____

Job Location: _____

Contractor: _____

Engineer: _____

Approval: _____

Con-Stab® Chamfer Tools

Design Features:

- For Con-Stab® "ID Seal" Fittings Only
- Pipe Size and SDR Specific
- Made in the USA



Follow the arrows printed on the label. Only 3-5 turns necessary for a good chamfer!





Test Gauge

You must use a **Continental Chamfer Tool** on a **Continental Fitting**

Always Match Pipe Size & SDR



Test your chamfer by using the "Test Gauge" on your chamfer tool. The test gauge approximates the o-ring embedded insert inside each Con-Stab® fitting. Test your chamfer by pushing the pipe over the test gauge. If the pipe is chamfered properly, it should fit over the test gauge with minimum effort.

 NFPA 58, LP-Gas Code
 NFPA 54, National Fuel Gas Code
 IAPMO - Uniform Plumbing Code
 ICC - International Plumbing Code
 Approved by the Commonwealth of Massachusetts
 D.O.T., Title 49 of the Code of Federal Regulations, Part 192.283 (b)
 ASME B31.8-1995 "Gas Transmission and Distribution Piping Systems"
 ASTM D 2513 "Standard Specifications for Thermoplastic Gas Pressure Pipe, Tubing and Fittings"

W-R#	Size	Wall Thickness	Weight
2888020	1/2" CTS	.090 Wall	.36 lbs.
2888014	3/4" IPS	SDR-11	.36 lbs.
2888016	1" IPS	SDR-11	.43 lbs.
2888022	1" CTS	.099/.101 Wall	.36 lbs.
2888006	1-1/4" IPS	SDR-10	.50 lbs.
2888007	1-1/4" IPS	SDR-11	.50 lbs.
2888008	1-1/2" IPS	SDR-11	.60 lbs.
2888010	2" IPS	SDR-11	.80 lbs.