

Wheatland ASTM A 53 Schedule 40 and Schedule 80 Pipe

Wheatland Steel Pipe is made by specialists who understand that it's the small details that make the difference between average products and superior products. At the Wheatland Plant, most department heads and foremen have been employed in some phase of pipe manufacturing for 25 or more years.

This kind of specialization, experience and knowledge pays off...in workable, threadable, uniform pipe. Delivered clean. Delivered promptly.

Wheatland specializes in manufacturing welded steel pipe in 1/2 through 4 nominal sizes. Available inventory in 1/8 to 12 pipe sizes produced to various ASTM standards is maintained to meet your pipe requirements.

Care, pride and personal concern are bonus features that go into every inch of Wheatland Pipe. Don't settle for less.

Make sure it's quality. Make sure it's Wheatland.

Standard Pipe Schedule 40 ASTM A 53 Grades A and B

NPS Designator	DN Designator	Outside Diameter		Inside Diameter		Wall Thickness		Nominal Weight (Mass) per unit Length			
		(Inches)	(mm)	(Inches)	(mm)	(Inches)	(mm)	Plain End (lb/ft)	Plain End (kg/m)	Threads & Couplings (lb/ft)	Threads & Couplings (kg/m)
1/8	6	0.405	10.3	0.269	6.8	0.068	1.73	0.24	0.37	0.25	0.37
1/4	8	0.540	13.7	0.364	9.2	0.088	2.24	0.43	0.63	0.43	0.63
3/8	10	0.675	17.1	0.493	12.5	0.091	2.31	0.57	0.84	0.57	0.84
1/2	15	0.840	21.3	0.622	15.8	0.109	2.77	0.85	1.27	0.86	1.27
3/4	20	1.050	26.7	0.824	20.9	0.113	2.87	1.13	1.69	1.14	1.69
1	25	1.315	33.4	1.049	26.6	0.133	3.38	1.68	2.50	1.69	2.50
1-1/4	32	1.660	42.2	1.380	35.1	0.140	3.56	2.27	3.39	2.28	3.40
1-1/2	40	1.900	48.3	1.610	40.9	0.145	3.68	2.72	4.05	2.74	4.04
2	50	2.375	60.3	2.067	52.5	0.154	3.91	3.66	5.44	3.68	5.46
2-1/2	65	2.875	73.0	2.469	62.7	0.203	5.16	5.80	8.63	5.85	8.67
3	80	3.500	88.9	3.068	77.9	0.216	5.49	7.58	11.29	7.68	11.35
3-1/2	90	4.000	101.6	3.548	90.1	0.226	5.74	9.12	13.57	9.27	13.71
4	100	4.500	114.3	4.026	102.3	0.237	6.02	10.80	16.07	10.92	16.23
5	125	5.563	141.3	5.047	158.2	0.258	6.55	14.63	21.77	14.90	22.07
6	150	6.625	168.3	6.065	154.1	0.280	7.11	18.99	28.26	19.34	28.58
8	200	8.625	219.1	7.981	202.7	0.322	8.18	28.58	42.55	29.35	43.73
10	250	10.750	273.0	10.020	254.5	0.365	9.27	40.52	60.29	41.49	63.36
Standard Pipe											
12'	300	12.750	323.8	12.000	304.8	0.375	9.52	49.61	73.78	51.28	76.21

Note¹ NPS 12 dimensions are for standard wall pipe, not schedule 40.

Product Type and Specification:

Standard welded pipe is produced in 1/2 to 6 trade sizes. Wheatland pipe is produced to ASTM A 53 Grades A and B, A 501, and A 589 Type II, API 5L and Federal Specification WW-P404. All pipe threads conform to ANSI B1.20.1. Merchant couplings comply with ASTM A 865.

Specifications and descriptions are accurate as known at time of publication and subject to change without notice.

Wheatland ASTM A 53 Grades A & B Schedule 40 Pipe

Extra Heavy Pipe Schedule 80 ASTM A 53 Grade A

NPS Designator	DN Designator	Outside Diameter		Inside Diameter		Wall Thickness		Nominal Weight (Mass) per unit Length			
		(Inches)	(mm)	(Inches)	(mm)	(Inches)	(mm)	Plain End (lb/ft)	Plain End (kg/m)	Threads & Couplings (lb/ft)	Threads & Couplings (kg/m)
1/8	6	0.405	10.3	0.215	5.5	0.095	2.41	0.31	0.47	0.32	0.46
1/4	8	0.540	13.7	0.302	7.7	0.119	3.02	0.54	0.80	0.54	0.80
3/8	10	0.675	17.1	0.423	10.7	0.126	3.20	0.74	1.10	0.74	1.10
1/2	15	0.840	21.3	0.549	13.9	0.147	3.73	1.09	1.62	1.09	1.62
3/4	20	1.050	26.7	0.742	18.8	0.154	3.91	1.48	2.20	1.48	2.21
1	25	1.315	33.4	0.957	24.3	0.179	4.55	2.17	3.24	2.19	3.25
1-1/4	32	1.660	42.2	1.278	32.5	0.191	4.85	3.00	4.47	3.03	4.49
1-1/2	40	1.900	48.3	1.500	38.1	0.200	5.08	3.63	5.41	3.65	5.39
2	50	2.375	60.3	1.939	49.3	0.218	5.54	5.03	7.48	5.08	7.55
2-1/2	65	2.875	73.0	2.323	59.0	0.276	7.01	7.67	11.41	7.75	11.52
3	80	3.500	88.9	2.900	73.7	0.300	7.62	10.26	15.27	10.35	15.39
3-1/2	90	4.000	101.6	3.364	85.4	0.318	8.08	12.52	18.63	12.67	18.82
4	100	4.500	114.3	3.826	97.2	0.337	8.56	15.00	22.32	15.20	22.60

Permissible Variations for ASTM A 53 Grades A and B Pipe			
	O.D.	Over	Under
Outside Diameter	NPS 1/8 to 1-1/2 DN 6 to 40	1/64" (0.4mm)	1/64" (0.4mm)
	NPS 2 and up DN 50 and up	1%	1%
Wall Thickness at Any Point		-----	12.5%



ASTM A 53 Grades A and B: Black and Galvanized Pipe is manufactured for ordinary use in steam, water, gas, and air lines. UL Listed and FM Approved, sizes 1” through 6” nominal, for use in Fire Sprinkler Pipe Applications.

Mechanical Properties

Grade A: Yield 30,000 [205 Mpa] psi minimum Tensile: 48,000 psi [330 Mpa] minimum

Grade B: Yield 35,000 [240 Mpa] psi minimum Tensile: 60,000 psi [415 Mpa] minimum

For additional information or to order , contact our pipe department at 800.257.8182,
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Wheatland ASTM A 53 Grade A Schedule 80 Pipe