## PVC Sewer Pipe

## SDR 35 Sewer Pipe



## Features:

1. Gasket joint meets exacting tightness requirements, simplifies assembly.
2. Locked-in rubber sealing gasket provides tight, flexible seal. Meets requirements of ASTM D-3212 —"Joints for Drain and Sewer Pipes Using Flexible Elastomeric Seals."
3. The bell is an integral part of the pipe section having the same strength.
4. Spigot pipe ends are supplied from factory with bevels.

The choice of contractors and municipalities*, SDR 35 PVC Sewer Pipe offers the following advantages in both solid wall and perforated pipe:

- Chemical Resistance.
- Abrasion Resistance.
- High flow characteristics permit use of smaller diameter pipe and flatter grades for installation.
- Locked-in gasket protects against loss and eliminates need for field installation.
- Flexible joint allows for linear expansion and contraction.
- Perforated pipe available with or without gasket.
- No cementing of joints is required for installation.

| PIPE | O.D | PRODUCT NUMBERS |  |
| :---: | :---: | :---: | :---: |
| SIZE |  | SOLID | PERFORATED |
| $4^{\prime \prime}$ | 4.215 | 270101 | 270071 |
| $6^{\prime \prime}$ | 6.275 | 270202 | 270203 |
| $8^{\prime \prime}$ | 8.400 | 270301 | 27027 |
| $10^{\prime \prime}$ | 10.500 | 270402 | 270403 |
| $12^{\prime \prime}$ | 12.500 | 270501 | 270491 |
| $15^{\prime \prime}$ | 15.300 | 270531 | 27051 |
| $18^{\prime \prime}$ | 18.701 | 25605 | - |
| $21^{\prime \prime}$ | 22.047 | 25650 | - |
| $24^{\prime \prime}$ | 24.803 | 25700 | - |
| $27^{\prime \prime}$ | 27.953 | 25755 | - |
| $30^{\prime \prime}$ | 32.000 | 2705485 | - |
| $36^{\prime \prime}$ | 38.300 | 2705498 | - |
| $42^{\prime \prime}$ | 44.500 | 25300 | - |
| $48^{\prime \prime}$ | 50.800 | 25310 | - |

## NOTES:

- Standard perforations for pipe diameters $4^{\prime \prime}-15^{\prime \prime}$ are $1 / 22^{\prime \prime}$ diameter holes, $5^{\prime \prime}$ on center, 2 rows and $120^{\circ}$ apart.
- Installation guides are available upon request from your local Team EJP sales office for one.
- See Section B for PVC sewer fittings.
*See Short Spec.


## SHORT SPEC:

Pipe shall conform to ASTM D 3034 for sizes 4" " $^{\prime \prime}$ and ASTM F679 for sizes 18 "-48". PVC resin compound shall conform to ASTM D 1784 and rubber gaskets shall conform to ASTM D 3212 and F 477. Standard laying lengths are 13 ft . or 14 ft . depending on manufacturer. The pipe shall be colored green to identify it for sewer applications.

