

PVC Sewer Pipe

SDR 35 Sewer Pipe





Features:

- 1. Gasket joint meets exacting tightness requirements, simplifies assembly.
- 2. Locked-in rubber sealing gasket provides tight, flexible seal. Meets requirements of ASTM D-3212 — "Joints for Drain and Sewer Pipes Using Flexible Elastomeric Seals."
- 3. The bell is an integral part of the pipe section having the same strength.
- 4. Spigot pipe ends are supplied from factory with bevels.

The choice of contractors and municipalities*, SDR 35 PVC Sewer Pipe offers the following advantages in both solid wall and perforated pipe:

- Chemical Resistance.
- Abrasion Resistance.
- High flow characteristics permit use of smaller diameter pipe and flatter grades for installation.
- Locked-in gasket protects against loss and eliminates need for field installation.
- Flexible joint allows for linear expansion and contraction.
- Perforated pipe available with or without gasket.
- No cementing of joints is required for installation.

PIPE		PRODUCT NUMBERS	
SIZE	O.D	SOLID	PERFORATED
4"	4.215	27010 1	27007 1
6"	6.275	27020 2	27020 3
8"	8.400	27030 1	27027
10"	10.500	27040 2	27040 3
12"	12.500	27050 1	27049 1
15"	15.300	27053 1	27051
18"	18.701	25605	_
21"	22.047	25650	_
24"	24.803	25700	_
27"	27.953	25755	_
30"	32.000	27054 85	_
36"	38.300	27054 98	
42"	44.500	25300	
48"	50.800	25310	_

NOTES:

- Standard perforations for pipe diameters 4"-15" are 1/2" diameter holes, 5" on center, 2 rows and 120° apart.
- Installation guides are available upon request from your local Team EJP sales office for one.
- See Section B for PVC sewer fittings.
- *See Short Spec.

SHORT SPEC:

Pipe shall conform to ASTM D 3034 for sizes 4" -15" and ASTM F679 for sizes 18"-48". PVC resin compound shall conform to ASTM D 1784 and rubber gaskets shall conform to ASTM D 3212 and F 477. Standard laying lengths are 13 ft. or 14 ft. depending on manufacturer. The pipe shall be colored green to identify it for sewer applications.

