



Replacement parts *(continued)*

Figure 89 Heat exchanger

Item	Description	Boiler Models	Part Number
1	5 section heat exchanger assembly kit (includes sections, o-rings, sealing cord & hardware)	550	383-600-029
2	6 section heat exchanger assembly kit (includes sections, o-rings, sealing cord & hardware)	750	383-600-028
3	Left end section replacement kit (includes section, o-rings, sealing cord and hardware)	550 / 750	383-600-036
4	Intermediate section replacement kit (includes section, o-rings, sealing cord and hardware)	550 / 750	383-600-037
5	Right end section replacement kit (includes section, o-rings, sealing cord and hardware)	550 / 750	383-600-038
6	Section/manifold o-ring, 60-mm (single o-ring only)	550 / 750	590-318-039
7	5 section draw rod kit	550	560-134-510
8	6 section draw rod kit	750	560-134-511
9	5 section heat exchanger cover plate kit (includes plate, nuts, sealing cord and silicone RTV sealant)	550	383-600-040
10	6 section heat exchanger cover plate kit (includes plate, nuts, sealing cord and silicone RTV sealant)	750	383-600-041
11	5 section supply distribution tube kit (distribution tube, o-ring and nuts)	550	383-600-033
12	6 section supply distribution tube kit (distribution tube, o-ring and nuts)	750	383-600-032
13	5 section return distribution tube kit (distribution tube, o-rings and nuts)	550	383-600-031
14	6 section return distribution tube kit (distribution tube, o-rings and nuts)	750	383-600-030
15	Return manifold casting kit (includes manifold, o-ring and nuts)	550 / 750	383-600-034
16	Inspection plug	550 / 750	561-444-101
17	Aluminum flue pipe	550 / 750	383-600-025
18	Plastic base assembly kit (includes base, sealing cord, silicone RTV sealant and hardware)	550 / 750	383-600-026
19	Base cover plate (5-section only)	550 / 750	383-600-027
20	Base seal kit (base sealing gasket cord)	550 / 750	383-600-021
21	Red silicone cord kit (cover plate and base)	550 / 750	383-600-020
22	Tube of silicone RTV, high temperature, red	550 / 750	513-000-001
23	Tube of silicone RTV, high adhesive, black	550 / 750	513-000-000
24	Return distribution tube o-ring, 45 mm	550 / 750	590-318-040
25	Heat exchanger o-ring replacement kit (Not shown) [includes (18) 60-mm o-rings (Item 6); (2) 45-mm o-rings (Item 24); sealing cord; and silicone RTV sealant]	550 / 750	383-600-039

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