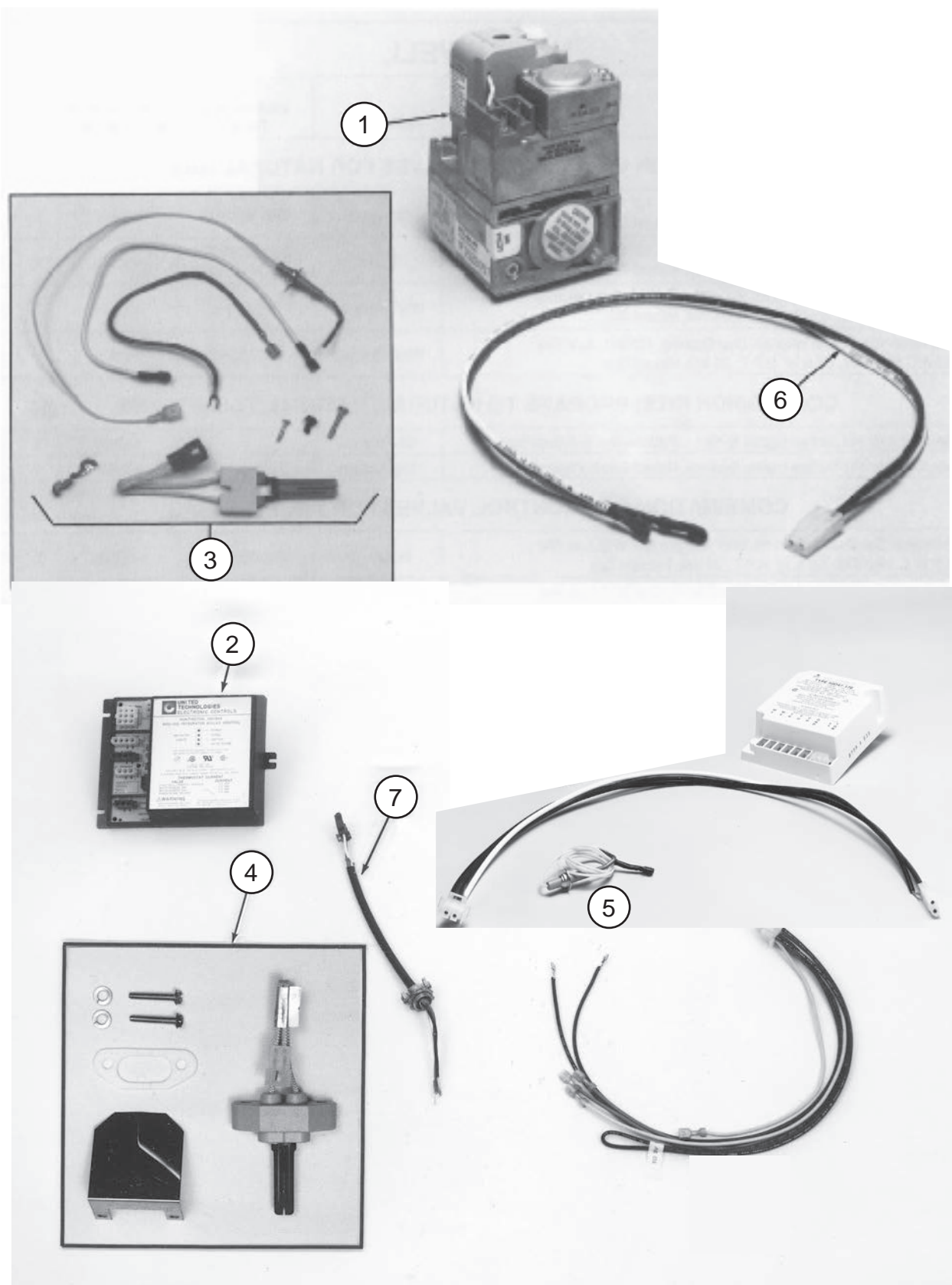


## HE / HEII / VHE - Series 1 Through 3 Hot Surface Ignition



## HE / HEII / VHE - Series 1 Through 3 Hot Surface Ignition Parts

Fig. No.	Part No.	Description	Mfr.	Mfr.'s Part No.	Model
<b>Combination Gas Valve Control For Natural Gas</b>					
1	510-811-655	Combination Gas Control Valve Kit (Step Opening, 0.9" W.C. Low Fire To 3.5" W.C. High Fire, ½" x ½" N.P.T. Natural Gas)	White Rodgers	36C74-913	ALL
<b>Combination Gas Valve Control For Propane Gas</b>					
1	510-811-656	Combination Gas Control Valve Kit (Step Opening, 3.0" W.C. Low Fire To 10.0" W.C. High Fire, ½" x ½" N.P.T. , Propane Gas)	White Rodgers	36C74-227	ALL
<b>Gas Control Components For Natural Gas And Propane Gas</b>					
2	510-811-502	Combination Ignition-Sensing Control Module, 24 Volt, (Lock-Out After 3 Ignition Trials)	White Rodgers	50E47-871	HE/ VHE
	382-200-448	Integrated Boiler Control Module, 24 Volt, (Lock-Out After 3 Ignition Trials) Instructions Included	United Technologies	1013-200	HE II
3	382-930-216	Norton 201 to 201N Conversion Kit - Used Only With Honeywell & Fenwall Controls - (Igniter, Bracket, Sense Rod) Instructions Included	Caddo Connections Inc.		HE/ VHE
N/S	511-330-182	Sapco Fame Sensor - Comes With Kit # 382-930-216 With Bracket and Lead Wire	Sapco		HE/ VHE
	511-330-184	Norton 201N (Igniter only) - With Lead Wires and Connector Used With White Rodgers. Instructions Included	Caddo Connections Inc.		HE/ VHE
4	511-330-148	Igniter Replacement Kit - (Includes Igniter and Shield Used With United Technologies) - HE II Only	Norton	MB478687	HE II
5	511-330-192	Main Fame Sensor, Used With White Rodgers Control # 50E47-871	White Rodgers	760-802-HSI	HE/ VHE
N/S	450-030-655	Igniter Bracket, Boilers With - 201N Igniter (HSI ) only	Weil-McLain		HE/ VHE
	450-030-653	Igniter Bracket, Boilers With - 271N Igniter	Weil-McLain		HE II
	450-030-642	Igniter Shield, Boilers With HSI Only	Weil-McLain		ALL
6	591-391-819	Wiring Harness - Module To Igniter - Gold Control Module Only	Weil-McLain		HE II
N/S	591-391-786	Wiring Harness - Module To Controls Gold Control Module Only	Caddo Connections Inc.		HE II
	591-391-808	Wiring Harness - Module To Igniter - White Rodgers Module Only	Caddo Connections Inc.		HE/ VHE
7	591-391-788	Wiring Harness - Gold Control Module To Junction Box	Caddo Connections Inc.		HE II
N/S	591-391-784	Wiring Harness - Gold Control Module to Inducer (4-Pin Molex Plug)	Caddo Connections Inc.		