

HE, HEII and VHE Hot Surface Ignition

Fig. No.	Part No.	Description	Mfr.	Mfr.'s Part No.	Model
Combination Gas Valve Control For Natural Gas					
1	510-811-655	Combination Gas Control Valve Kit, Step Opening, 0.9" W.C. Low Fire to 3.5" W.C. High Fire, 1/2" x 1/2" N.P.T. 24 Volt, Natural Gas	White Rodgers	36C74-913	ALL
Combination Gas Valve Control For Propane Gas					
1	510-811-656	Combination Gas Control Valve Kit, Step Opening, 3.0" W.C. Low Fire to 10.0" W.C. High Fire, 1/2" x 1/2" N.P.T. 24 Volt, Propane Gas	White Rodgers	36C74-227	ALL
Gas Control Components For Natural Gas And Propane Gas					
2	510-811-502	Comb. Ignition-Sensing Control Module, 24 Volt, Lock-Out After 3 Ignition Trials.	White Rodgers	50E47-871	HE/ VHE
2	382-200-448	Intergrated Boiler Control Module, 24 Volt, Lock-Out After 3 Ignition Trials	United Technologies	1013-200	HE II
3	382-930-216	Norton 201 to 201N Conversion Kit - Used only with Honeywell & Fenwall Controls - (Igniter, Bracket, Sense Rod)	Caddo Connections Inc.		HE/ VHE
	511-330-182	Sapco Fame Sensor - Comes with Kit # 382-930-216	Sapco		HE/ VHE
	511-330-184	Norton 201N (Igniter only) - with Lead Wires and Connector used with White Rodgers	Caddo Connections Inc.		HE/ VHE
4	511-330-148	Igniter Replacement Kit - (Includes Igniter and Shield used with United Technologies) - HE II Only	Norton	MB478687	HE II
5	511-330-192	Main Fame Sensor, Used with White Rodgers Control # 50E47-871	White Rodgers	760-802-HSI	HE/ VHE
	450-030-655	Igniter Bracket, Boilers with - 201N Igniter (HSI) Only	Weil-McLain		HE/ VHE
	450-030-653	Igniter Bracket, Boilers with - 271N Igniter	Weil-McLain		HE II
	450-030-642	Igniter Shield, Boilers with HSI Only	Weil-McLain		ALL
6	591-391-819	Wiring Harness - Module to Igniter - Gold Control Module Only	Weil-McLain		HE II
7	591-391-786	Wiring Harness-Module to Controls – Gold Control Module Only	Caddo Connections Inc.		HE II
8	591-391-808	Wiring Harness-Module to Igniter - White Rodgers Module Only	Caddo Connections Inc.		HE/ VHE
9	591-391-788	Wiring Harness – Gold Control Module to Junction Box	Caddo Connections Inc.		HE II
	591-391-784	Wiring Harness – Gold Control Module to Inducer (4-Pin Molex Plug)	Caddo Connections Inc.		