

80 Boiler Assembly

NS	385-800-205	Kit Service Section Assembly										
8	450-030-928	Cleanout Plate										
9	590-317-303	Cleanout Plate Gasket										
10	591-000-070	Burner Mounting Plate, front refractory 4 ½" burner opening										
	591-000-072	Burner Mounting Plate, front refractory 6 1/8" burner opening										
11	562-650-105	Refractory Retainer Clip										
12	385-600-099	Observation Port Assembly (Includes: Observation Port Assembly, Sealing Rope, Screws)										
13	590-735-254	Sealing rope ½" x 10' packaged										
NS	385-700-220	Combustion Chamber Kit (Includes: Back Refractory Blanket, Bottom Refractory Blanket, Adhesive, Sealing Rope, Sealing Rope Adhesive)										
14	425-800-090	Flue Damper Assembly, top flue boilers – 8" 380-680										
	425-800-091	Flue Damper Assembly, top flue boilers – 10" 780-1180										
	425-800-092	Flue Damper Assembly, top flue boilers – 12" 1280										
14A	425-800-096	Flue Damper Assembly, rear flue boilers – 8" 380-680										
	425-800-097	Flue Damper Assembly, rear flue boilers – 10" 780-1180										
	425-800-098	Flue Damper Assembly, rear flue boilers – 12" 1280										
NS	385-800-215	Flue Collector Hood Hardware Kit (Includes: Flue Collector Hardware Plus Collector Hood Gasket Kit, Below)										
15	463-000-003	Flue Collector Hood end cap										
NS	385-800-218	Collector Hood Gasket Kit (Includes: (2) Flue Collector Hood Gasket, (3) Circular Collector Hood Gaskets, (1) Rectangle Collector Hood Gasket, Flat-Stitched Sealing Rope, Double-Faced Tape)										
16	Included in gasket kit	Flue Collector Hood Gasket										
Quantity Required to Make a Boiler												
			3	4	5	6	7	8	9	10	11	12
17	450-020-300	80 Collector Hood - A	1				1	1				
	450-020-301	80 Collector Hood - B		1								
	450-020-302	80 Collector Hood - C			1		1		2	1	1	
	450-020-303	80 Collector Hood - D				1		1		1		1
	450-020-304	80 Collector Hood - E									1	1
18	Included with flue damper assembly	Flue Cap										
19		Flue Cap Rear										
20		Rear Flue Transition Gasket										
21	Included in gasket kit	Circular Collector Hood Gasket										
22	Included in gasket kit	Rectangular Collector Hood Gasket										
NS	592-800-008	7.5" Top Elastomer Seal										
NS	592-800-009	3.5" Bottom Elastomer Seal										
23	560-134-495	5/8" x 11" draw rod (4 per joint)										
24	561-928-224	5/8" HEX nut (2 per draw rod)										
25	562-248-710	5/8" washer (1 per draw rod)										