

# Power Threading Machines



## Model 1215 Threading Machine

- Compact, lightweight design.
- One-piece aluminum housing.
- Two easy-to-use carrying handles.
- Integral foot switch hanger.
- Powerful motor and transmission.
- Through die head oiling.
- Adjustable oil flow control.
- Approved by CSA to CSA and UL standards (115V only).

## Specifications

- Pipe Capacity – 1/4" - 1 1/2" (6mm-37mm).
- Bolt Capacity – Bolt: 5/16" - 1" (6mm-25mm).
- Motor Control – ON/OFF heavy duty switch and integral foot switch.
- Front Chuck – Hammer type with replaceable rocker action jaw inserts.
- Rear Centering Device – Cam action.
- Oiling – Through die head adjustable.
- Pump – Self-priming constant flow, gerotor type.
- Cutter – Model 732.
- Reamer – Model 344, 1/4" - 1 1/2".

Catalog No.	Model No.	Description	Die Head	RPM	Voltage (V)	Frequency (Hz)	Phase	Motor Type	Amp Draw (A)	Power	Weight	
											lb.	kg
61142	1215	1/2" - 1 1/2" NPT Hammer Chuck Machine	811A	44	115	60	1	Universal	24	1/2 HP	80	36.00

## Accessories

Catalog No.	Model No.	Description	Weight	
			lb.	kg
61187	1203	Tripod Stand	15	–
62457	1219	Nipple Chuck, NPT For 1215	5 3/4	–
97045	531	Bolt Die Head Quick-Open R.H./L.H. 1/4" - 1"	7 1/2	3.40
84537	816	1/8" - 3/4" Semi-Automatic Die Head	13	5.90
84532	817	1/2" - 2" Semi-Automatic Die Head	13	5.90

## Standard Equipment

Catalog No. Model No.	61142 1215
97065 - NPT Die Head Quick-Open R.H.	•
47745 - 1/2" - 3/4" Universal Alloy Die Set	•
47750 - 1" - 2" Universal Alloy Die Set	•
58657 - 732 Cutter Assembly	•
34612 - Model 344 1/8"-2" Reamer	•
70835 - Nu-Clear Oil	•

