

NFPA	GHS Pictogram	Personal Protective Equipment
		

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name	Product form	Product code
RhoGard	Mixture	RG

1.2. **Relevant identified uses of the substance or mixture and uses advised against:** Corrosion inhibitor for metal components of boilers, hydronic heating systems and other metal corrosion-susceptible systems.

1.3. Details of the supplier of the safety data sheet

Rhomar HTF LLC, dba Rhomar Water
 2103 E. Rockhurst St., Springfield, MO 65802 USA
 T 417-862-2600; F 417-862-6410
TalkToUs@rhomarwater.com

1.4. Emergency telephone number
CHEMTREC (800) 424-9300

SECTION 2: HAZARDS IDENTIFICATION

Warning: May cause skin and eye irritation. RhoGard may cause gastrointestinal irritation if swallowed.

Product appearance	Physical State	Odor
Clear, blue	Lightly viscous liquid	Slight odor

2.1. **Classification of the substance or mixture** : Not a hazardous substance or mixture

2.2. Potential health effects

Skin contact : Repeated contact may cause skin dryness and cracking
Eye contact : May cause slight irritation
Inhalation : Not likely at room temperature due to low volatility. At elevated temperatures, vapors may cause irritation to the upper respiratory tract
Ingestion : May cause gastrointestinal irritation if swallowed

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substance	CAS #	Amount, %
Propylene glycol	57-55-6	61 - 64
Alkaline filming corrosion inhibitors*	PROPRIETARY*	1.8 – 2.5
Water	7732-18-5	35 – 38
Reserve alkalinity booster	PROPRIETARY*	<1
Presto Brilliant Blue dye		<0.01

* The specific chemical identities of the alkaline filming corrosion inhibitors, dispersant and reserve alkalinity booster are a Rhomar Water trade secret and are thus withheld.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General advice: If there exists a significant potential for exposure, refer to **Section 8** for personal protective equipment. Avoid overexposure of this product to the eyes and skin. Do not ingest RhoGard.

Eye contact : Immediately flush thoroughly with plenty of water for 15 minutes while lifting the lower and upper eyelids occasionally. Seek medical attention if eye irritation occurs.

Skin contact : Wash off with soap and plenty of water. Rinse thoroughly with water. Seek medical attention if irritation occurs. Remove and wash contaminated clothing before reuse.

Inhalation : Move to fresh air. If breathing stops, administer artificial respiration. If symptoms persist, call a physician immediately.

Ingestion : Clean mouth with water. Drink plenty of water afterwards. Do not induce vomiting. Consult physician.

4.2. Indication of any immediate medical attention and special treatment needed: None

Note to Physician: Contains propylene glycol, dispersants and alkaline filming corrosion inhibitors. Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES

NFPA

Flammability 1

Health 1



Stability and reactivity 0

Physical hazard -

- 5.1. **Suitable extinguishing media:** Non-combustible. Use alcohol-resistant foam or dry carbon dioxide or media compatible with surrounding fire. Or that which is appropriate for the surrounding fire.
- 5.2. **Unsuitable extinguishing media:** Do not use direct water stream as it may aggravate the spread of the fire thus posing a fire hazard.
- 5.3. **Special hazards arising from the substance or mixture:** Thermal decomposition may result in smoke which may contain harmful combustion products such as carbon monoxide and carbon dioxide among others
- 5.4. **Advise for firefighters:** Wear self-contained breathing apparatus (SCBA) which are NIOSH/MSHA (approved or equivalent) and full protective gear for firefighting if necessary

SECTION 6: ACCIDENTAL RELEASE MEASURES

- 6.1. **Personal precautions, protective equipment and emergency procedures:** Ensure adequate ventilation. Avoid breathing vapors or mist. Use safety glasses and impervious gloves as a minimum for personal protection. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION for more information.
- 6.2. **Environmental precautions:** Do not let the product enter sewers, waterways, into soil and groundwater systems. Prevent further leakage if safe to do so. See Section 12, ECOLOGICAL INFORMATION for additional information.
- 6.3. **Methods and material for containment and cleaning:** Dam up the area of accidental release to contain large spills. Mechanically collect spillage in suitable containers for disposal. For small spills, adsorb with sawdust or any inert adsorbent material. For additional information, see Section 13, DISPOSAL CONSIDERATIONS.

SECTION 7: HANDLING AND STORAGE

- 7.1. **Precautions for safe handling:** No special precautions needed when handling the product but use of proper personal protective equipment is encouraged. Avoid contact with the eyes and prolonged or repeated skin contact. Observe standard industrial hygiene practices. See Section 8, EXPOSURE CONTROLS/PERSONAL PROTECTION.
- 7.2. **Conditions for safe storage, including any incompatibilities:** Store in original container. Keep storage container tightly closed in a well ventilated place. Avoid storing RhoGard with strong acids and oxidizers. See Section 10, STABILITY AND REACTIVITY for more specific information.
- 7.3. **Specific end use(s):** Apart from the uses mentioned in Section 1.2, no other specific uses are prescribed.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

This product is not known to contain any hazardous materials with established occupational exposure limits by regional regulatory bodies

Chemical Name	Type of listing	Regulation	Value
Propylene glycol; > 60%	TWA	OHS - WEEL	10 mg/m ³

- 8.1. **Exposure controls**
- Eye/face protection** : Wear dust and splash proof goggles or safety glasses with side shields.
- Skin/body protection** : Use gloves chemically resistant to this product such as those made from butyl or nitrile rubber when prolonged contact with material could occur. Wear impervious clothing.
- Respiratory protection** : Wear suitable personal respiratory protection and protective suit in case of mist, aerosol or spray exposure.
- 8.2. **Engineering controls** : Adequate ventilation should be ensured. Safety shower and eyewash station should be located in the immediate work place.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Lightly viscous liquid	Specific Gravity (H ₂ O=1)	1.02
Appearance	Clear, blue	Evaporation Rate (H ₂ O = 1)	1.0
Odor	Little to none	Vapor Pressure	No data available
pH	8.0 – 8.5	Vapor Density (Air = 1)	No data available
Boiling Point (760 mmHg)	~113°C (235°F)	Partition Coefficient	No data available
Freezing Point	-50.0°C (-58.0°F)	Water Solubility	Miscible, 100% Literature
Decomposition temperature	No data available	Flammability Limits (solid, gas)	Not applicable to liquids
Oxidizing properties	No data available	Autoignition Temperature	No test data available
Flash Point	104°C (219°F), Pensky-Martens Closed Cup ASTM D93 based on Propylene glycol		
Flammability/explosive limit	Lower: 2.6 % Vol; upper: 12.5 % Vol Literature Propylene glycol (25°C, 760 mmHg)		
Molecular Weight	76.09g/mol, based on major component, Propylene glycol		

- 9.2. **Other information** : None available

SECTION 10: STABILITY AND REACTIVITY

- 10.1. **Reactivity** : No data available
- 10.2. **Chemical stability** : Stable under recommended storage and handling conditions
- 10.3. **Possibility of hazardous reactions:** Polymerization will not occur
- 10.4. **Conditions to avoid** : Exposing this product to elevated temperatures can cause it to decompose generating gases which can cause pressure buildup in closed systems.
- 10.5. **Incompatible materials** : Avoid contact with strong oxidizers, strong acids, strong bases
- 10.6. **Hazardous decomposition products:** None

SECTION 11: TOXICOLOGICAL INFORMATION

Information on toxicological effects

Acute toxicity: No significant toxicity concern posed by oral, dermal and inhalation exposure to this product.

Chemical name	Exposure route	Test specimen	Lethal Dose (LD ₅₀)	Reference
Propylene glycol; > 60%	Oral	Rat	8,000 – 46,000 mg/Kg	Literature
		Mouse	23,000-24,900 mg/Kg	
		Guinea pig	18,000-20,000 mg/Kg	
	Skin	Rabbit	Non-irritant	
	Eye	Rabbit	Non-irritant	
Mixture; RhoGard	Eye, Respiratory, oral, skin	No test data available		

Chronic effects

Carcinogenicity : No ingredient of this product in levels $\geq 0.1\%$ is identified and listed by OSHA, ACGIH, NTP, IARC or Mexico as a known or suspected carcinogen

Mutagenic, reproductive, developmental, target organ or neurological effects : No information available.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Aquatic toxicity

Chemical Name	Description of ecological effect
Propylene glycol; >60%	Acute LC ₅₀ > 51,400 mg/L (96 hour; Fathead minnow - <i>Pimephales promelas</i>) Acute EC ₅₀ > 1,000 mg/L (48 hour; Water flea - <i>Daphnia magna</i>) Acute EC ₅₀ > 19,000 mg/L (96 hour; Fresh water algae – <i>Pseudokirchneriella subcapitata</i>)
Mixture, RhoGard	No test data available

- 12.2. **Persistence and degradability:** This product is readily biodegradable
- 12.3. **Bioaccumulative potential** : No data available
- 12.4. **Mobility in soil** : Mobility potential of product in soil is likely high due to its 100 % miscibility with water
- 12.5. **Other adverse effects** : None known

SECTION 13: DISPOSAL CONSIDERATIONS

- 13.1 **Unused/uncontaminated product:** Contact a licensed: Recycler. Reclaimer. Incinerator.
- 13.2 **Waste disposal methods:** Whenever possible, minimize waste. Waste should be disposed of in accordance with all laws and regulations pertaining to this product in your area of jurisdiction.
- 13.3 **Contaminated packaging:** Decontaminate empty containers. Treat decontamination fluid as waste and dispose as above. You may take the containers for local recycling.
- 13.4 **Physical properties that may affect disposal activities:** RhoGard doesn't meet RCRA's characteristic definition of ignitability, corrosivity, or reactivity and none of its ingredients are listed in 40 CFR 261.33
- 13.5 **Chemical properties that may affect disposal activities:** Toxicity Characteristic Leaching Procedures (TCLP) has not been performed on RhoGard.

NOTE: Do not dump into any sewers, on the ground, or into any water body. All disposal practices must be in compliance with all federal, state/provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are solely the responsibility of the waste generator.

SECTION 14: TRANSPORT INFORMATION

International Transport regulations: This product is not covered by the international regulation on the transport of dangerous goods (IMDG, IATA, ADR/RID)

Domestic Transport regulations : DOT (USA) - Not regulated; TDG (Canada) - Not regulated; MEX (Mexico) - Not regulated. RhoGard is non-hazardous by DOT standards.

NOTE: This information is not intended to convey all specific regulatory or operational requirements relating to the transportation of this product. Additional transportation information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of this material.

SECTION 15: REGULATORY INFORMATION**US Federal regulations**

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, CFR 1910.1200 and therefore not covered by SARA (1986)'s Sections 311 and 312 of Title III

This product is not known to contain any chemicals subject to the reporting requirements of SARA (1986) Sections 302 and 313 of Title III or regulations contained in 40 CFR 302 and 40 CFR 372 respectively.

15.2. US State regulations

Pennsylvania Worker and Community-Right-To-Know Act (Act 159 of 1984): Propylene glycol (CAS RN 57-55-6) is herein listed to meet the additional requirements of the Pennsylvania State Law

Proposition 65: This product does not contain chemicals listed in the State of California as carcinogens, reproductive toxins at levels requiring a warning under this statute

15.3. Worldwide Chemical Inventory Status :

All the ingredients in this product are listed in USA's TCSA, and Canada's DSL inventories

SECTION 16: OTHER INFORMATION

Prepared by	Preparation date	Revision date	Revision number
Rhomar HTF LLC, dba Rhomar Water	01/30/2009	05/08/2015	2

LEGEND:

CAS	: Chemical Abstracts Service	CFR	: Code of Federal Regulations
TWA	: Time Weighted Average	DOT	: Department of Transport
IMDG	: International Maritime Dangerous Goods	IATA	: International Air Transport Association
WEEL	: Workplace Environmental Exposure Limit	TDG	: Transport of Dangerous Goods
NTP	: National Toxicity Program	DSL	: Domestic Substances List
SARA	: Superfund Amendments and Reauthorization Act	OHSA	: Occupational Health and Safety Act
OSHA	: Occupational Safety and Health Administration	TCSA	: Toxic Substances Control Act
IARC	: International Agency for Research on Cancer	MSHA	: Mine Safety and Health Administration
NIOSH	: National Institute for Occupational Safety and Health	ADR & RID	: European Agreements Concerning International Carriage of Dangerous Goods by Rail and by Road
ACGIH	: American Conference of Government Industrial Hygienists		

THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED ACCURATE. HOWEVER, NO WARRANTY IS EXPRESSED OR IMPLIED REGARDING THE ACCURACY OF THIS DATA OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF. RHOMAR HTF LLC, DBA RHOMAR WATER ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE TO USERS OR THIRD PARTIES CAUSED BY THE MATERIAL. USERS ASSUME ALL RISKS ASSOCIATED WITH THE USE OF THE MATERIAL.