Installation

Residential/Commercial Generator Sets



Models:

14RESA 14RESAL 20RESC 20RESCL

Similar Models (no longer available):

20RESA(L)

Controller:

RDC2



▲ WARNING: This product can expose you to chemicals, including carbon monoxide and benzene, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65warnings.ca.gov

Kohler strongly recommends that only factory-authorized distributors or dealers install and service the generator.

Product Identification Information

Generator Set Identification Numbers		Engine Identification		
Record the product identification numbers from the generator set nameplate(s).		Record the product identification information from the engine nameplate.		
Model Designation		Manufacturer		
Specification Number _		Model Designation		
Serial Number		Serial Number		
Accessory Number		Controller Identification		
		Record the controller description from the generator set operation manual, spec sheet, or sales invoice.		
		Controller Description		

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Safety Precautions and Instructions

IMPORTANT SAFETY INSTRUCTIONS. Electromechanical equipment, including generator sets, transfer switches, switchgear, and accessories, can cause bodily harm and pose life-threatening danger when improperly installed, operated, or maintained. To prevent accidents be aware of potential dangers and act safely. Read and follow all safety precautions and instructions. SAVE THESE INSTRUCTIONS.

This manual has several types of safety precautions and instructions: Danger, Warning, Caution, and Notice.



DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION

CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

NOTICE is used to address practices not related to physical injury.

Safety decals affixed to the equipment in prominent places alert the operator or service technician to potential hazards and explain how to act safely. The decals are shown throughout this publication to improve operator recognition. Replace missing or damaged decals.

Accidental Starting



Accidental starting. Can cause severe injury or death.

Disconnect the battery cables before working on the generator set. Remove the negative (-) lead first when disconnecting the battery. Reconnect the negative (-) lead last when reconnecting the battery.

Disabling the generator set. Accidental starting can cause severe injury or death. Before working on the generator set or equipment connected to the set, disable the generator set as follows: (1) Press the generator set off/reset button to shut down the generator set. (2) Disconnect the power to the battery charger, if equipped. (3) Remove the battery cables, negative (-) lead first. Reconnect the negative (-) lead last when reconnecting the battery. Follow these precautions to prevent the starting of the generator set by the remote start/stop switch.

Battery



Sulfuric acid in batteries.
Can cause severe injury or death.

Wear protective goggles and clothing. Battery acid may cause blindness and burn skin.



Explosion.

Can cause severe injury or death. Relays in the battery charger cause arcs or sparks.

Locate the battery in a well-ventilated area. Isolate the battery charger from explosive fumes.

Battery electrolyte is a diluted sulfuric acid. Battery acid can cause severe injury or death. Battery acid can cause blindness and burn skin. Always wear splashproof safety goggles, rubber gloves, and boots when servicing the battery. Do not open a sealed battery or mutilate the battery case. If battery acid splashes in the eyes or on the skin, immediately flush the affected area for 15 minutes with large quantities of clean water. Seek immediate medical aid in the case of eye contact. Never add acid to a battery after placing the battery in service, as this may result in hazardous spattering of battery acid.

Battery acid cleanup. Battery acid can cause severe injury or death. Battery acid is electrically conductive and corrosive. Add 500 g (1 lb.) of bicarbonate of soda (baking soda) to a container with 4 L (1 gal.) of water and mix the neutralizing solution. Pour the neutralizing solution on the spilled battery acid and continue to add the neutralizing solution to the spilled battery acid until all evidence of a chemical reaction (foaming) has ceased. Flush the resulting liquid with water and dry the area.

Battery gases. Explosion can cause severe injury or death. Battery gases can cause an explosion. Do not smoke or permit flames or sparks to occur near a battery at any time, particularly when it is charging. Do not dispose of a battery in a fire. To prevent burns and sparks that could cause an explosion, avoid touching the battery terminals with tools or other metal objects. Remove all iewelry before servicing the equipment. Discharge static electricity from your body before touching batteries by first touching a grounded metal surface away from the battery. To avoid sparks, do not disturb the battery charger connections while the battery is charging. Always turn the battery charger off before disconnecting the battery connections. Ventilate the compartments containing batteries to prevent accumulation of explosive gases.

Battery short circuits. Explosion can cause severe injury or death. Short circuits can cause bodily injury and/or equipment damage. Disconnect the battery before generator set installation maintenance. Remove all jewelry before servicing the equipment. Use tools with insulated handles. Remove the negative (-) lead first when disconnecting the battery. Reconnect the negative (-) lead last when reconnecting the battery. connect the negative (-) battery cable to the positive (+) connection terminal of the starter solenoid. Do not test the battery condition by shorting the terminals together.

Engine Backfire/Flash Fire



Do not smoke or permit flames or sparks near fuels or the fuel system.

Servicing the air cleaner. A sudden backfire can cause severe injury or death. Do not operate the generator set with the air cleaner removed.

Servicing the fuel system. A flash fire can cause severe injury or death. Do not smoke or permit flames or sparks near the carburetor, fuel line, fuel filter, fuel pump, or other potential sources of spilled fuels or fuel vapors. Catch fuels in an approved container when removing the fuel line or carburetor.

Combustible materials. A fire can cause severe injury or death. Generator set engine fuels and fuel vapors are flammable and explosive. Handle these materials carefully to minimize the risk of fire or explosion. Equip the compartment or nearby area with a fully charged fire extinguisher. Select a fire extinguisher rated ABC or electrical fires or for recommended by the local fire code or an authorized agency. Train all personnel on fire extinguisher operation and fire prevention procedures.

Exhaust System



Carbon monoxide.

Can cause severe nausea, fainting, or death.

The exhaust system must be leakproof and routinely inspected.

Generator set operation. Carbon monoxide can cause severe nausea, fainting, or death. Carbon monoxide is an odorless, colorless, tasteless, nonirritating gas that can cause death if inhaled for even a short time. Avoid breathing exhaust fumes when working on or near the generator set. Never operate the generator set inside a building. Never operate the generator set where exhaust gas could seep inside or be drawn into a potentially occupied building through windows, air intake vents, or other openings.

Carbon monoxide detectors. Carbon monoxide can cause severe nausea, fainting, or death. Install carbon monoxide detectors on each level of any building adjacent to the generator set. Locate the detectors to adequately warn the building's occupants of the presence of carbon Keep the detectors monoxide. operational at all times. Periodically test and replace the carbon monoxide detectors according to manufacturer's instructions.

Carbon monoxide symptoms.
Carbon monoxide can cause severe nausea, fainting, or death. Carbon monoxide is a poisonous gas present in exhaust gases. Carbon monoxide is an odorless, colorless, tasteless, nonirritating gas that can cause death if inhaled for even a short time. Carbon monoxide poisoning symptoms include but are not limited to the following:

- Light-headedness, dizziness
- Physical fatigue, weakness in joints and muscles
- Sleepiness, mental fatigue, inability to concentrate or speak clearly, blurred vision
- Stomachache, vomiting, nausea If experiencing any of these symptoms and carbon monoxide poisoning is possible, seek fresh air immediately and remain active. Do not sit, lie down, or fall asleep. Alert others to the possibility of carbon monoxide poisoning. Seek medical attention if the condition of affected persons does not improve within minutes of breathing fresh air.

Fuel System



Explosive fuel vapors.
Can cause severe injury or death.

Use extreme care when handling, storing, and using fuels.

The fuel system. Explosive fuel vapors can cause severe injury or death. Vaporized fuels are highly explosive. Use extreme care when handling and storing fuels. Store fuels in a well-ventilated area away from spark-producing equipment and out of the reach of children. Never add fuel to the tank while the engine is running because spilled fuel may ignite on contact with hot parts or from sparks. Do not smoke or permit flames or sparks to occur near sources of spilled fuel or fuel vapors. Keep the fuel lines and connections tight and in good condition. Do not replace flexible fuel lines with rigid lines. Use flexible sections to avoid fuel line breakage caused by vibration. Do not operate the generator set in the presence of fuel leaks, fuel accumulation, or sparks. Repair fuel systems before resuming generator set operation.

Gas fuel leaks. **Explosive fuel** vapors can cause severe injury or death. Fuel leakage can cause an explosion. Check the LPG vapor or natural gas fuel system for leakage by using a soap and water solution with the fuel system test pressurized to square 6-8 ounces per inch (10-14 inches water column). Do not use a soap solution containing either ammonia or chlorine because both prevent bubble formation. A successful test depends on the ability of the solution to bubble.

Explosive fuel vapors can cause severe injury or death. Take additional precautions when using the following fuels:

Propane (LPG)—Adequate ventilation is mandatory. Because propane is heavier than air, install propane gas detectors low in a room. Inspect the detectors per the manufacturer's instructions.

Natural Gas—Adequate ventilation is mandatory. Because natural gas rises, install natural gas detectors high in a room. Inspect the detectors per the manufacturer's instructions.

Hazardous Noise



Hazardous noise. Can cause hearing loss.

Never operate the generator set without a muffler or with a faulty exhaust system.

Engine noise. Hazardous noise can cause hearing loss. Generator sets not equipped with sound enclosures can produce noise levels greater than 105 dBA. Prolonged exposure to noise levels greater than 85 dBA can cause permanent hearing loss. Wear hearing protection when near an operating generator set.

Hazardous Voltage/ Moving Parts



Hazardous voltage.
Will cause severe injury or death.

This equipment must be installed and serviced by qualified electrical personnel.



Hazardous voltage. Moving parts. Will cause severe injury or death.

Operate the generator set only when all guards and electrical enclosures are in place.



Hazardous voltage. Backfeed to the utility system. Can cause property damage, severe injury, or death.

If the generator set is used for standby power, install an automatic transfer switch to prevent inadvertent interconnection of standby and normal sources of supply.

A CAUTION

Welding the generator set.

Can cause severe electrical equipment damage.

Welding on generator set will cause serious damage to engine electronic controls components. Disconnect all engine electronic control connections before welding.

Grounding electrical equipment. Hazardous voltage will cause severe injury or death. Electrocution is possible whenever electricity is present. Ensure you comply with all applicable codes and standards. Electrically ground the generator set, transfer switch, and related equipment and electrical circuits. Turn off the main circuit breakers of all power sources before servicing the equipment. Never contact electrical leads or appliances when standing in water or on wet ground because these conditions increase the risk of electrocution.

Welding on the generator set. Can cause severe electrical equipment damage. Before welding on the generator set perform the following steps: (1) Remove the battery cables, negative (-) lead first. (2) Disconnect all engine electronic control module (ECM) connectors. (3) Disconnect all generator set controller and voltage regulator circuit board connectors. (4) Disconnect the engine batterycharging alternator connections. (5) Attach the weld ground connection close to the weld location.

Connecting the battery and the battery charger. Hazardous voltage will cause severe injury or death. Reconnect the battery correctly, positive to positive and negative to negative, to avoid electrical shock and damage to the battery charger and battery(ies). Have a qualified electrician install the battery(ies).

Short circuits. Hazardous voltage/current will cause severe injury or death. Short circuits can cause bodily injury and/or equipment damage. Do not contact electrical connections with tools or jewelry while making adjustments or repairs. Remove all jewelry before servicing the equipment.

Electrical backfeed to the utility. Hazardous backfeed voltage can cause severe injury or death. Install a transfer switch in standby power installations to prevent the connection of standby and other sources of power. Electrical backfeed into a utility electrical system can cause severe injury or death to utility personnel working on power lines.

Heavy Equipment





Unbalanced weight. Improper lifting can cause severe injury or death and equipment damage.

Do not use lifting eyes.

Lift the generator set using lifting bars inserted through the lifting holes on the skid.

Hot Parts



Hot engine and exhaust system. Can cause severe injury or death.

Do not work on the generator set until it cools.

Servicing the exhaust system. Hot parts can cause severe injury or death. Do not touch hot engine parts. The engine and exhaust system components become extremely hot during operation.

Servicing the engine heater. Hot parts can cause minor personal injury or property damage. Install the heater before connecting it to power. Operating the heater before installation can cause burns and component damage. Disconnect power to the heater and allow it to cool before servicing the heater or nearby parts.

Notice

NOTICE

Canadian installations only. For standby service connect the output of the generator set to a suitably rated transfer switch in accordance with Canadian Electrical Code, Part 1.

This manual provides installation instructions for Residential/Commercial Model 14/20RESA/RESAL and 20RESC/RESCL generator sets. See Figure 1. Refer to TP-6804, Operation Manual, for generator set operation and maintenance instructions.

Model RESAL and RESCL generator sets include a Model RXT transfer switch.

The generator set is approved for use in stationary applications in locations served by a reliable utility power source.

Note: The DC2 controller has been discontinued. Model 14 RESAL and 20RESCL generator sets built in 2019 or later are equipped with the RDC2 controller. For DC2 controller information, refer to Operation Manual TP-6804, Appendix B.

Kohler strongly recommends that only factoryauthorized distributors or dealers install and service the generator.

Have a Kohler® authorized distributor/dealer install the generator set outdoors according to the instructions in this manual. The generator set installation must comply with the National Electrical Code (NEC) and local code requirements. Do not install this generator set indoors.

Information in this publication represents data available at the time of print. Kohler Co. reserves the right to change this publication and the products represented without notice and without any obligation or liability whatsoever.

Read this manual and carefully follow all procedures and safety precautions to ensure proper equipment operation and to avoid bodily injury. Read and follow the Safety Precautions and Instructions section at the beginning of this manual.



Figure 1 Generator Set

List of Related Literature

Figure 2 identifies related literature available for the generator sets covered in this manual. Only trained and qualified personnel should install or service the generator set.

Literature Type	Part Number
Specification Sheet, 14RESA(L)	G4-245
Specification Sheet, 20RESC(L)	G4-246
Operation Manual, Generator Set	TP-6804
Service Manual, Generator Set	TP-6805
Operation/Installation Manual, Model RXT Automatic Transfer Switch	TP-6807
Operation/Installation Manual, Model RDT Transfer Switch	TP-6345
Installation/Technical Manual, OnCue Plus	TP-7007
User Guide, OnCue Plus	TP-7006
Installation Instructions, Programmable Interface Module (PIM)	TT-1584
Installation Instructions, Automatic Paralleling Module (APM)	TT-1596
Installation Instructions, Load Shed Kit	TT-1609
Installation Instructions, Power Relay Modules	TT-1646

Figure 2 Related Literature

Startup and Registration

When the generator set is installed, complete the startup and installation checklists supplied with the startup notification form. Complete and sign the startup notification form and register the unit using the Kohler online Warranty Processing System.

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For professional advice on generator set power requirements and conscientious service, please contact your nearest Kohler distributor or dealer.

- Visit the Kohler Co. website at KOHLERPower.com.
- Look at the labels and decals on your Kohler product or review the appropriate literature or documents included with the product.
- Call toll free in the US and Canada 1-800-544-2444.
- Outside the US and Canada, call the nearest regional office.

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India Regional Office Bangalore, India

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Japan, Korea

North Asia Regional Office

Tokyo, Japan

Phone: (813) 3440-4515 Fax: (813) 3440-2727

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1.1 Introduction



Hazardous voltage. Will cause severe injury or death.

This equipment must be installed and serviced by qualified electrical personnel.



Carbon monoxide.
Can cause severe nausea, fainting, or death.

The exhaust system must be leakproof and routinely inspected.

Generator set operation. Carbon monoxide can cause severe nausea, fainting, or death. Carbon monoxide is an odorless, colorless, tasteless, nonirritating gas that can cause death if inhaled for even a short time. Avoid breathing exhaust fumes when working on or near the generator set. Never operate the generator set inside a building. Never operate the generator set where exhaust gas could seep inside or be drawn into a potentially occupied building through windows, air intake vents, or other openings.

Carbon monoxide detectors. Carbon monoxide can cause severe nausea, fainting, or death. Install carbon monoxide detectors on each level of any building adjacent to the generator set. Locate the detectors to adequately warn the building's occupants of the presence of carbon monoxide. Keep the detectors operational at all times. Periodically test and replace the carbon monoxide detectors according to the manufacturer's instructions.

Have the generator set installed by an authorized Kohler distributor/dealer or authorized representative. For all locations, ensure that the installation complies with applicable national and local codes. In the United States, the installation must comply with the National Electrical Code (NEC) and local codes. For Canadian installations, refer to the Canadian Electrical Code (CEC).

The generator set must be installed outdoors. The exhaust systems on enclosed units are designed for outdoor installation only.

Note: DO NOT install these generator sets inside a building.

Note: Install carbon monoxide (CO) detector(s) on each level of any building adjacent to a generator set. Locate the detectors to adequately warn the building's occupants of the presence of carbon monoxide.

Obtain a building permit and contact your local utility companies to mark the locations of underground pipes and cables.

Read and follow the safety precautions in this manual and observe the decals on the equipment. Refer to the diagrams and drawings in this manual for dimensions and electrical connections during the installation procedure. Read the entire installation procedure and obtain the accessories and tools needed before beginning installation. Perform the steps in the order shown.

To install optional accessories, follow the instructions provided with each kit.

1.2 Lifting



Lift the generator set using lifting bars inserted through the lifting holes on the skid.

Model	Weight, kg (lb.)
14RESA/RESAL	191 (420)
20RESA/RESAL	243 (535)
20RESC/RESCL	243 (535)

Figure 1-1 Approximate Weights

Approximate generator set weights are shown in Figure 1-1. Use lifting bars inserted through the holes in the skid to lift the unit. See the dimension drawings in Section 3 for lifting hole locations.

1.3 Generator Set Inspection

Complete a thorough inspection of the generator set. Check for the following:

- 1. Inspect the generator set for loose or damaged parts or wires. Repair or tighten any loose parts before installation.
- Check the engine oil. Fill, if necessary, with the recommended viscosity and grade of oil. Use synthetic oil, API (American Petroleum Institute) Service Class SG or higher. See TP-6804, Operation Manual, for additional information.

1.4 Location and Mounting

Install the generator set outdoors near the incoming gas service. The generator set location must allow easy access for maintenance and service. The required distance from a structure is dependent on state and local codes. See the dimension drawing in Section 3 for the minimum clearance from structures and non-combustible materials.

Locate the generator set so that the hot exhaust does not blow on plants or other combustible materials. No plants, shrubs, or other combustible materials are allowed within 1.2 m (4 ft.) of the exhaust end of the generator set.

Do not install the generator set where exhaust gas could accumulate and seep inside or be drawn into a

potentially occupied building. Furnace and other similar intakes must be at least 3 m (10 ft.) from the exhaust end of the generator set.

Notice

DO NOT locate the generator set near patios, decks, play areas, or animal shelters. Keep items such as lawn furniture, toys, sports equipment, and all combustible materials away from the generator set exhaust outlet.

Remind family members, children, and visitors to use caution near the generator set. Generator sets connected to automatic transfer switches start automatically during exercise periods and power outages. Some generator set components become hot when the generator set is running and remain hot for a time after the generator set shuts down.

1.4.1 Mounting Area

The generator set is shipped on an engineered composite mounting pad. Prepare a flat, level mounting area covered with a weed barrier and gravel or a concrete mounting pad. Set the composite mounting pad directly on the gravel or concrete.

Do not install the composite mounting pad directly on grass, wood, or other combustible materials. Clear all combustible materials, including plants and shrubs, building materials, and lawn furniture, from an area at least 1.2 m (4 ft.) beyond the exhaust end of the generator set. See the dimension drawing in Section 3.

1.4.2 Exhaust Requirements

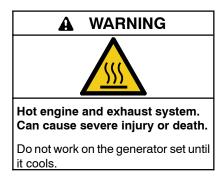


Figure 1-2 gives the exhaust temperature at rated load. The engine exhaust mixes with the generator set cooling air at the exhaust end of the enclosure. Mount the generator set so that the hot exhaust does not blow on plants or other combustible materials. Maintain the clearances shown in the dimension drawing in Section 3.

Exhaust	Temperature, °C (°F)
Exhaust gas exiting the enclosure at rated kW, °C (°F)	260 (500)

Figure 1-2 Exhaust Flow and Temperature

The generator set requires correct air flow for cooling and combustion. The inlet and outlet openings in the sound enclosure provide the cooling and combustion air. Figure 1-3 shows the locations of the cooling air intake and exhaust vents. Inspect the air inlet and outlet openings inside and outside the enclosure to ensure that the air flow is not blocked.

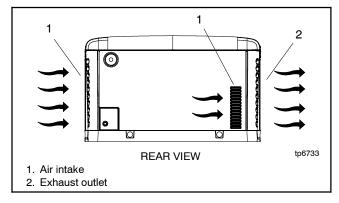


Figure 1-3 Cooling Air Intake and Exhaust

The generator set is designed to operate with all enclosure panels and internal baffling in place. If during installation, maintenance or repair the unit must be operated without the complete enclosure and baffling as shipped from the factory make sure the exhaust panel is removed as well.

1.5 Dimension Drawings

See the dimension drawings in Section 3 for the generator set dimensions, fuel and electric inlet locations, and recommended clearance.

1.6 Access the Air Intake Area

The battery, fuel system, and electrical connections are located in the air intake area. Raise the roof and remove the enclosure panel to access the air intake area during installation as described below.

- 1. Remove two screws from the top of the air intake panel. Pull the the panel up and off. See Figure 1-4.
- 2. To make the electrical connections, you will also need to remove the cover panel over the terminal block as shown in Section 1.9.3.
- Reinstall the panels after all electrical connections are complete and the battery is installed and connected.



Figure 1-4 Removing the Air Intake Panel

1.7 Fuel Requirements

The generator set operates using natural gas or LPG fuel. The generator set is EPA-certified for both natural gas and LPG fuels.

The fuel system installation must comply with applicable national, state, and local codes.



Explosive fuel vapors can cause severe injury or death. Take additional precautions when using the following fuels:

Propane (LPG)—Adequate ventilation is mandatory. Because propane is heavier than air, install propane gas detectors low in a room. Inspect the detectors per the manufacturer's instructions.

Natural Gas—Adequate ventilation is mandatory. Because natural gas rises, install natural gas detectors high in a room. Inspect the detectors per the manufacturer's instructions.

1.7.1 Fuel Supply

Because of variable climates and geographical considerations, contact the local fuel supplier for fuel

system planning and installation. Figure 1-5 lists the recommended fuel ratings and other fuel supply information for natural gas and LPG fuels.

Verify that the output pressure from the primary gas utility pressure regulator is within the range shown in Figure 1-5 and that the utility gas meter flow rate is sufficient to supply the generator set at rated load plus all other gas-consuming appliances. For LPG tanks, verify that the output pressure is as shown in Figure 1-5. See Figure 1-6 for fuel consumption. Contact the fuel supplier for flow rate information or a gas meter upgrade, if necessary.

	Natural			
Fuel type	Gas	LPG		
Fuel supply inlet	1/2 [NPT		
Fuel supply pressure, kPa (in. H	₂ O)			
14RESA/RESAL	1.3-2.7 (5-11)	1.7-2.7 (7-11)		
20RESA/RESAL	1.3-2.7 (5-11)	1.7-2.7 (7-11)		
20RESC/RESCL	0.9-2.7 (3.5-11)	1.7-2.7 (7-11)		
Fuel flow rate, maximum, Btu/hr.	:			
14RESA/RESAL	193,000	203,000		
20RESA/RESAL	281,000	340,000		
20RESC/RESCL	281,000	340,000		
Nominal Fuel Rating, Btu/ft. ³				
Natural gas	1000			
LPG 2500				

Figure 1-5 Fuel Supply

		Fuel Consumption, m ³ /hr. (cfh)							
		14RESA/RESAL			20RESA/RESAL/RESC/RESCL				
Fuel Type	% Load	60	Hz	50	Hz	60	Hz	50	Hz
	100%	5.4	(193)	4.9	(175)	8.0	(281)	6.4	(225)
Natural Gas	75%	4.7	(163)	4.2	(148)	6.9	(243)	5.4	(189)
	50%	3.5	(124)	3.1	(108)	4.6	(161)	3.9	(139)
	25%	2.6	(93)	2.4	(84)	3.6	(127)	2.9	(103)
	100%	2.3	(81)	2.1	(74)	3.9	(136)	2.9	(102)
. 50	75%	2.1	(75)	1.9	(68)	3.1	(109)	2.4	(85)
LPG	50%	1.8	(60)	1.5	(53)	2.3	(82)	1.8	(63)
	25%	1.2	(45)	1.1	(40)	1.7	(59)	1.3	(47)
LPG conversion 8.58 ft. ³ = 1 0.535 m ³ = 1 36.39 ft. ³ =	lb. kg	Nominal fue Natural LPG:	gas: 37 M	J/m ³ (1000 J/m ³ (2500	Btu/ft. ³) Btu/ft. ³)				

Figure 1-6 Fuel Consumption

1.7.2 **Fuel Pipe Size**

Ensure that the fuel pipe size and length meet the specifications in Figure 1-7. Measure the pipe length from the primary gas pressure regulator to the pipe connection on the generator set fuel inlet. Add 2.4 m (8 ft.) to the measured length for each 90 degree elbow. Compare the total pipe length with the chart in Figure 1-7 to find the required pipe size.

Contact local LPG provider for LPG installation information.

Minimum Gas Pipe Size Recommendation, in. NPT						
		14RESA	/RESAL	20RESA/RESAL 20RESC/RESCL		
Pipe Length, m (ft.)		Natural Gas (193,000 Btu/hr.)	LPG (203,000 Btu/hr.)	Natural Gas LPG (281,000 (340,00 Btu/hr.) Btu/hr.		
8	(25)	3/4	3/4	1	3/4	
15	(50)	1	3/4	1	1	
30	(100)	1	1	1 1/4	1	
46	(150)	1 1/4	1	1 1/4	1 1/4	
61	(200)	1 1/4	1	1 1/4	1 1/4	

Figure 1-7 Fuel Pipe Size Recommendations

1.7.3 **Connecting the Fuel Supply**

The dimension drawing in Section 3 shows the location of the fuel inlet connection. Have the fuel supplier install rigid gas piping and a manual fuel shut-off valve. The fuel supply line should line up with the generator set fuel inlet and end about 12 inches away to allow connection with a section of flexible fuel line. Use flexible sections to prevent fuel line breakage caused by vibration.

Note: Do not bend the flexible fuel line to make up for misalignment of the fuel supply line and the generator set fuel inlet.

Apply pipe sealant that is approved for fuel connections. Hold the fuel solenoid valve with a wrench when tightening the fuel connections.

Note: Do not hold the fuel solenoid valve coil when tightening the fuel connections. See Figure 1-8 and Figure 1-9 for the recommended wrench locations.

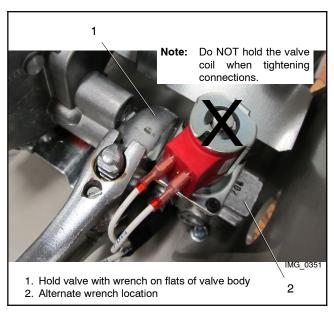
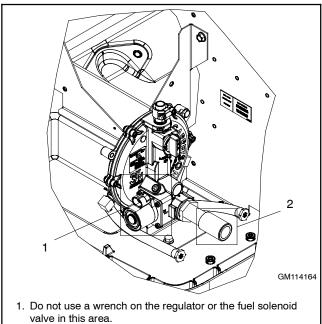


Figure 1-8 Holding Fuel Valve to Tighten Fuel Connections (Original Fuel System Shown)



- 2. Place a wrench here to hold this coupling when connecting the fuel line.

Figure 1-9 Holding Fuel Pipe to Tighten Fuel Connections (Revised Fuel System Shown)

Open the manual fuel valves and test all fuel connections using soapy water. If a leak is found, close the fuel valves, clean the fittings, and apply fresh sealant. Check for fuel leaks again with the generator set running.

Protect all fuel lines from machinery or equipment contact, adverse weather conditions, and environmental damage.

1.8 Fuel Conversion

The multi-fuel system allows conversion from natural gas to LPG (or vice-versa) in the field while maintaining emissions-standard compliance. A trained technician or an authorized distributor/dealer can convert the fuel system.

After converting the fuel system, change the Fuel Type setting on the controller. See the Operation Manual for instructions to change settings at the controller, or use a personal (laptop) computer and Kohler® SiteTech $^{\text{M}}$ software to change the setting.

A revised fuel system was implemented in February, 2021. The fuel system can be identified by comparing the regulator and solenoid valve with the illustrations in the following sections.

The original fuel system uses fuel orifice fittings to control the fuel flow for natural gas (NG) or LPG fuels. The original system uses a fuel regulator and a separate fuel solenoid valve. See Section 1.8.1, Section 1.8.2 and Section 1.8.3 for illustrations and instructions to convert the fuel on generator sets with the original design.

The revised fuel system uses a fuel regulator with a fuel selector valve and an integrated fuel solenoid valve. See Section 1.8.4 for illustrations and instructions to convert the fuel on generator sets with the revised fuel system.

Rating Change

Converting the fuel will change the generator set rating. See the generator set specification sheet for ratings with natural gas and LP. Order a new nameplate with the updated rating and fuel information from an authorized distributor/dealer, if necessary. Provide the following information from the original nameplate:

- Model Number
- kVA

Spec Number

- Amps
- Serial Number
- Volts
- Fuel (original and new)
- Hz

kW

Attach the new nameplate over the old one. Do NOT cover the UL listing information on the old nameplate.



Accidental starting.
Can cause severe injury or death.

Disconnect the battery cables before working on the generator set. Remove the negative (-) lead first when disconnecting the battery. Reconnect the negative (-) lead last when reconnecting the battery.

Disabling the generator set. Accidental starting can cause severe injury or death. Before working on the generator set or equipment connected to the set, disable the generator set as follows: (1) Press the generator set off/reset button to shut down the generator set. (2) Disconnect the power to the battery charger, if equipped. (3) Remove the battery cables, negative (-) lead first. Reconnect the negative (-) lead last when reconnecting the battery. Follow these precautions to prevent the starting of the generator set by the remote start/stop switch.



Explosive fuel vapors.
Can cause severe injury or death.

Use extreme care when handling, storing, and using fuels.

Explosive fuel vapors can cause severe injury or death. Take additional precautions when using the following fuels:

Propane (LPG)—Adequate ventilation is mandatory. Because propane is heavier than air, install propane gas detectors low in a room. Inspect the detectors per the manufacturer's instructions.

Natural Gas—Adequate ventilation is mandatory. Because natural gas rises, install natural gas detectors high in a room. Inspect the detectors per the manufacturer's instructions.

1.8.1 Fuel Conversion, 14RESA/RESAL Equipped with Fuel Block

Note: Model 14RESA/RESAL generator sets built before June 26, 2014 use a fuel block for the fuel type selection. See Figure 1-10 and use the instructions in this section for fuel conversion.

Model 14RESA/RESAL generators built June 26, 2014, or later are not equipped with the fuel block. These units use fuel orifice fittings installed in the hose fitting at the fuel regulator. See Section 1.8.2 for fuel conversion instructions.

Two fuel connections on the fuel block allow field-conversion between natural gas and LPG. The fuel metering valves are factory-set and sealed to comply with applicable emission standards and to provide the best possible hot and cold starting.

Note: Do not adjust the factory-sealed fuel-metering adjustments on the fuel block. Changing the fuel-metering adjustments may violate federal or state laws.

Use the following procedure to convert from natural gas (NG) to LPG. See Figure 1-10 for the fuel system component locations.

Procedure to convert from NG to LPG, 14RESA/RESAL with fuel block

- 1. Press the OFF button on the generator set controller.
- 2. Disconnect the power to the battery charger.
- 3. Disconnect the generator set engine starting battery, negative (-) lead first.
- 4. Turn off the fuel supply.
- 5. Remove the hose clamp and fuel hose from the hose fitting in the fuel block. See Figure 1-10.
- 6. Remove the hose fitting from the natural gas outlet port in the fuel block. See Figure 1-10.
- 7. Remove the plug from the LP port in the fuel block. See Figure 1-10.
- 8. Clean the plug with a dry cloth or brush, apply fresh pipe sealant, and install the plug into the natural gas outlet port.
- Clean the hose fitting with a dry cloth or brush, apply fresh pipe sealant to the threads, and install the fitting into the LP port.

Note: Do not adjust the fuel metering valves.

- 10. Slide the hose onto the hose fitting and secure it with the clamp.
- Disconnect digital ignition timing leads 65 and N3 for LPG. The ignition timing leads are located near the fuel solenoid valve. See Figure 1-10.
- 12. Connect and turn on the new fuel supply.
- 13. Reconnect the generator set engine starting battery leads, negative (-) lead last.
- 14. Reconnect power to the battery charger.
- 15. Start the generator set by pressing the RUN button on the generator set controller.
- 16. Check for leaks using a gas leak detector.
- 17. Run the generator set and check the operation.
- 18. Press the OFF button to to shut down the generator set.

Conversion from LPG to Natural Gas

To convert from LPG to natural gas, follow the fuel conversion procedure above, moving the hose fitting to the natural gas port and plugging the LP port. Connect the DSAI leads for natural gas. See Figure 1-10.

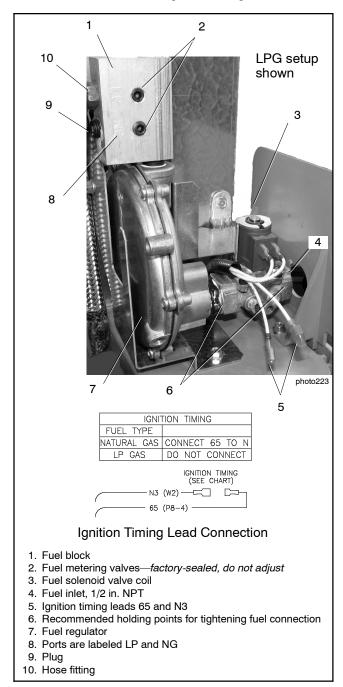


Figure 1-10 Fuel System, 14RESA/RESAL Equipped with Fuel Block (built before June 26, 2014)

1.8.2 Fuel Conversion, 14RESA/RESAL Equipped with Fuel Orifice Fittings

Note: Model 14RESA/RESAL generator sets built before June 26, 2014, use a fuel block for the fuel type selection. See Figure 1-10 and use the instructions Section 1.8.1 for fuel conversion.

Model 14RESA/RESALgenerators built June 26, 2014, or later are not equipped with the fuel block. These units use fuel orifice fittings installed in the hose fitting at the fuel regulator. See Figure 1-12 and use the instructions in this section for fuel conversion.

For natural gas and LPG fuel, orifice fittings are used in the fuel line. See Figure 1-11. The natural gas orifice fitting is silver in color and stamped NG. The LPG fitting is gold in color and stamped LPG. The fittings are threaded. A straight-blade screwdriver is required to remove and replace the fittings.

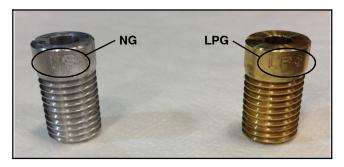


Figure 1-11 NG and LPG Fuel Orifice Fittings

The unit is typically shipped set up for natural gas, with the LPG fitting tied near the fuel solenoid valve. To convert to LPG, remove the NG fitting and install the LPG fitting as described below. See Figure 1-12 for the fuel system component locations.

Procedure to Convert from NG to LPG, 14RESA/RESAL with fuel orifice fittings

- 1. Press the OFF button on the generator set controller.
- 2. Disconnect the utility power to the generator.
- 3. Disconnect the generator set engine starting battery, negative (-) lead first.
- 4. Turn off and disconnect the fuel supply.
- 5. Remove the hose clamp and fuel hose from the hose fitting. See Figure 1-12.

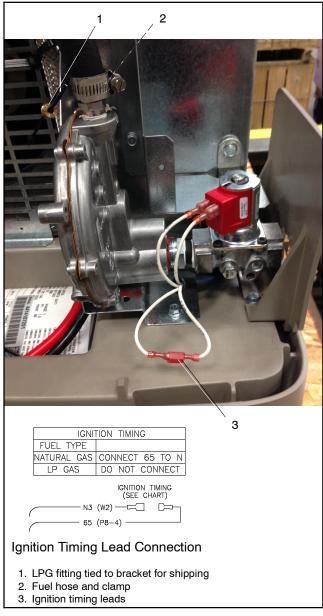


Figure 1-12 Fuel System, As Shipped (Model 14RESA/RESAL built after June 26, 2014)

- 6. Use a straight-blade screwdriver to remove the NG orifice from the hose fitting. See Figure 1-13.
- Insert the LPG orifice into the hose fitting. Use a straight-blade screwdriver to tighten the fitting until it is snug.
- 8. Slide the hose onto the hose fitting and secure it with the clamp.
- Disconnect ignition timing leads 65 and N3 for LPG. The ignition timing leads are located near the fuel solenoid valve. See Figure 1-12.
- 10. Connect and turn on the new fuel supply.
- 11. Reconnect the generator set engine starting battery leads, negative (-) lead last.
- 12. Reconnect the utility power to the generator.
- 13. Start the generator set by pressing the RUN button on the generator set controller.
- 14. Check for leaks using a gas leak detector.
- 15. Run the generator set and check the operation.
- Press the OFF button to shut down the generator set.

Conversion from LPG to Natural Gas

To convert from LPG to natural gas, repeat the steps above, removing the LPG fuel orifice and installing the

NG fitting. Connect ignition timing leads 65 and N3 together for natural gas.

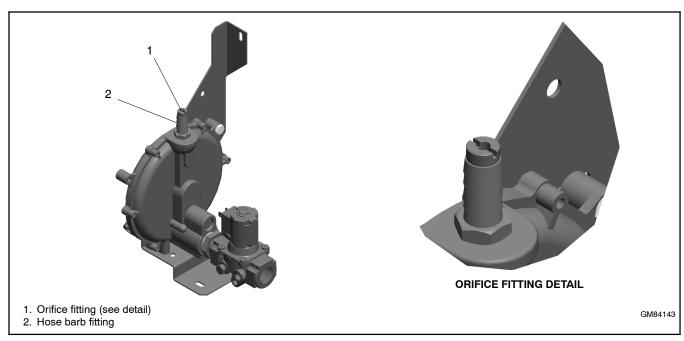


Figure 1-13 14RESA/RESAL Fuel System Showing Orifice Fittings (generators built after June 26, 2014)

1.8.3 Fuel Conversion, 20RESA/RESAL/RESC/RESCL

For LPG fuel, an orifice is used in the fuel line. The unit is typically shipped set up for natural gas, with the loose orifice tied near the fuel solenoid valve. To convert to LPG, install the LPG orifice as described below. See Figure 1-14 for the fuel system component locations.

Note: The generator set harness may contain a pair of ignition timing leads near the fuel solenoid valve. Connecting or disconnecting these leads has no effect on the 20RESA/RESAL/RESC/RESCL operation.

Procedure to Convert from NG to LPG, 20RESA/RESAL/RESC/RESCL

- 1. Press the OFF button on the generator set controller.
- 2. Disconnect the power to the battery charger.
- 3. Disconnect the generator set engine starting battery, negative (-) lead first.
- 4. Turn off the fuel supply.
- 5. Remove the hose clamp and fuel hose from the hose fitting. See Figure 1-14.
- 6. Insert the LPG orifice into the hose fitting. See Figure 1-14.
- 7. Slide the hose onto the hose fitting and secure it with the clamp.
- 8. Connect and turn on the new fuel supply.
- 9. Reconnect the generator set engine starting battery leads, negative (-) lead last.
- 10. Reconnect power to the battery charger.
- 11. Start the generator set by pressing the RUN button on the generator set controller.
- 12. Check for leaks using a gas leak detector.
- 13. Run the generator set and check the operation.
- 14. Press the OFF button to shut down the generator set.

Conversion from LPG to Natural Gas

To convert from LPG to natural gas, repeat the steps above to remove the LPG fuel orifice.

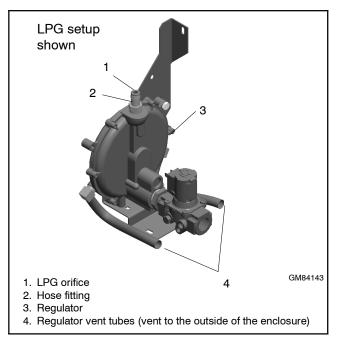


Figure 1-14 Fuel Regulator and LPG Orifice, 20RESA/RESAL/RESC/RESCL

1.8.4 Fuel Conversion, Revised Fuel System

The revised fuel system uses a knob that controls a valve on the regulator to select the fuel type. See Figure 1-15 and Figure 1-16.

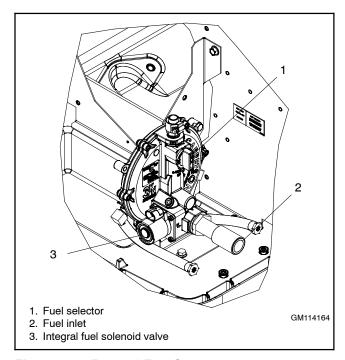


Figure 1-15 Revised Fuel System

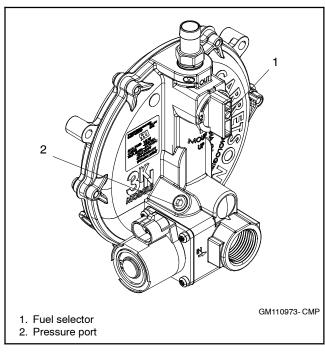


Figure 1-16 Fuel Selection (NG Position Shown)

Fuel Selection, Revised Fuel System

- 1. Press the OFF button on the generator set controller.
- 2. Disconnect the power to the battery charger.
- 3. Disconnect the generator set engine starting battery, negative (-) lead first.
- 4. Turn off the fuel supply.
- 5. To change the fuel selection:
 - a. For natural gas (NG), turn the selection knob all the way clockwise. The knob lines up with the UP arrow on the regulator body as shown in Figure 1-17.



Figure 1-17 Knob Position, NG

b. For LPG, turn the selection knob counterclockwise as far as it will go, approximately 1/4 turn. See Figure 1-18.



Figure 1-18 Knob Position, LPG

- 6. On 14 kW models, find the ignition timing leads 65 and N, located near the regulator. See Figure 1-19.
 - a. For natural gas (NG), connect lead 65 to lead N3.
 - b. For LPG, disconnect lead 65 from lead N3.
- 7. Connect and turn on the fuel supply (Ensure that the fuel supply matches the fuel setting).
- 8. Reconnect the generator set engine starting battery leads, negative (-) lead last.
- 9. Reconnect power to the battery charger.
- 10. Change the fuel type setting on the RDC2 controller in the Genset System menu. See the Operation Manual for instructions to change settings on the controller.
- 11. Start the generator set by pressing the RUN button on the generator set controller.
- 12. Check for leaks using a gas leak detector.
- 13. Run the generator set and check the operation.
- 14. Press the OFF button to shut down the generator set.

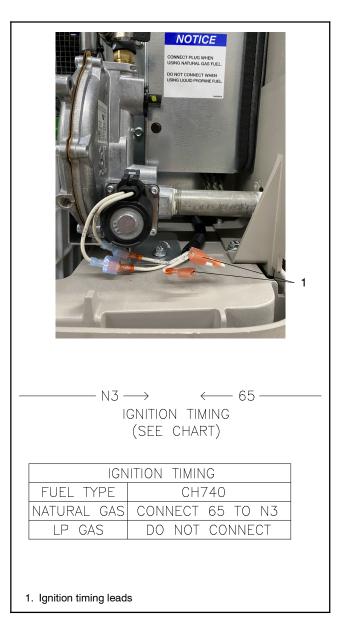


Figure 1-19 Ignition Timing Leads (14 kW models only)

A pressure port is provided on the fuel regulator. See Figure 1-16. Follow these steps to check the fuel pressure at the regulator, if necessary.

- 1. Remove the plug from the fuel pressure port.
- Connect a manometer capable of measuring low pressure (3-11 inches water column) to the pressure port.
- 3. When finished, replace the plug in the pressure port and check for leaks.

1.8.5 Regulator Vent Hose

Model 20RESA/RESAL/RESC/RESCL generators are equipped with fuel regulator vent hoses. Drill or punch two holes in the enclosure at the locations shown on the template in Appendix B. It may be convenient to cut openings for the electrical leads at the same time as shown on the template and in Section 1.9.2.

Insert the open ends of the hoses through the holes to the outside of the enclosure as shown in Figure 1-20.

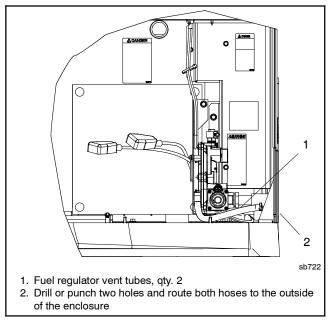


Figure 1-20 Fuel Regulator Vent Hoses (20 kW only)

1.9 Electrical Connections



Hazardous voltage. Will cause severe injury or death.

This equipment must be installed and serviced by qualified electrical personnel.

Grounding electrical equipment. Hazardous voltage will cause severe injury or death. Electrocution is possible whenever electricity is present. Ensure you comply with all applicable codes and standards. Electrically ground the generator set, transfer switch, and related equipment and electrical circuits. Turn off the main circuit breakers of all power sources before servicing the equipment. Never contact electrical leads or appliances when standing in water or on wet ground because these conditions increase the risk of electrocution.

Electrical backfeed to the utility. Hazardous backfeed voltage can cause severe injury or death. Install a transfer switch in standby power installations to prevent the connection of standby and other sources of power. Electrical backfeed into a utility electrical system can cause severe injury or death to utility personnel working on power lines.

NOTICE

Canadian installations only. For standby service connect the output of the generator set to a suitably rated transfer switch in accordance with Canadian Electrical Code, Part 1.

Have an authorized distributor/dealer or a licensed electrician make the following electrical connections. The electrical installation must comply with the National Electrical Code® (NEC) class 1 wire designation and all applicable local codes. Canadian installations must comply with the Canadian Electrical Code (CEC) and applicable local codes.

AC circuit protection. All AC circuits must include circuit breaker or fuse protection. The circuit breaker must be rated for a maximum of 125% of the rated generator set output current. The circuit breaker must open all ungrounded connectors. The generator set is equipped with a factory-installed circuit breaker.

For customer-supplied wiring, select the wire temperature rating in Figure 1-21 based upon the following criteria:

- Select row 1, 2, 3, or 4 if the circuit rating is 110 amperes or less or requires #1 AWG (42.4 mm²) or smaller conductors.
- Select row 3 or 4 if the circuit rating is greater than 110 amperes or requires #1 AWG (42.4 mm²) or larger conductors.

Row	Temp. Rating	Copper (Cu) Only	Cu/Aluminum (Al) Combinations	Al Only
1	60°C (140°F) or 75°C (167°F)	Use No. * AWG, 60°C wire or use No. * AWG, 75°C wire	Use 60°C wire, either No. * AWG Cu, or No. * AWG Al or use 75°C wire, either No. * AWG Cu or No. * AWG Al	Use 60°C wire, No. * AWG or use 75°C wire, No. * AWG
2	60°C (140°F)	Use No. * AWG, 60°C wire	Use 60°C wire, either No. * AWG Cu or No. * AWG AI	Use 60°C wire, No. * AWG
3	75°C (167°F)	Use No. *† AWG, 75°C wire	Use 75°C wire, either No. *† AWG Cu or No. *† AWG AI	Use 75°C wire, No.*† AWG
4	90°C (194°F)	Use No. *† AWG, 90°C wire	Use 90°C wire, either No. *† AWG Cu or No. *† AWG AI	Use 90°C wire, No.*† AWG

^{*} The wire size for 60°C (140°F) wire is not required to be included in the marking. If included, the wire size is based on ampacities for the wire given in Table 310-16 of the National Electrical Code®, in ANSI/NFPA 70, and on 115% of the maximum current that the circuit carries under rated conditions. The National Electrical Code® is a registered trademark of the National Fire Protection Association, Inc.

Figure 1-21 Terminal Markings for Various Temperature Ratings and Conductors

The National Electrical Code® is a registered trademark of the National Fire Protection Association, Inc.

[†] Use the larger of the following conductors: the same size conductor as that used for the temperature test or one selected using the guidelines in the preceding footnote.

1.9.1 Grounding

Ground the generator set. **The grounding method must comply with NEC and local codes.** Connect the grounding cable to the generator set ground terminal GND on the field-connection terminal block.

Generator sets are shipped with the generator neutral bonded (connected) to the generator ground in the junction box. The requirement for having a bonded (grounded) neutral or ungrounded neutral is determined by the type of installation. At installation, the neutral can be grounded at the generator set or lifted from the ground stud and isolated if the installation requires an ungrounded neutral connection at the generator. The generator set will operate properly with the neutral either bonded to ground or isolated from ground at the generator.

Various regulations and site configurations including the National Electrical Code (NEC), local codes, and the type of transfer switch used in the application determine the grounding of the neutral at the generator. NEC Section 250 is one example that has a very good explanation of the neutral grounding requirements for generators.

1.9.2 Electrical Lead Entry

Drill or punch holes in the enclosure for the electrical conduit in the locations shown in Figure 1-22. A full-scale dimensioned template for the hole locations is printed in Appendix B. See page 69.

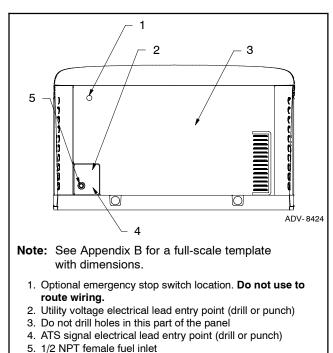


Figure 1-22 Electrical Lead Entry Locations

1.9.3 Field-Connection Terminal Block

The generator set is equipped with a field-connection terminal block located in the air intake area near the junction box. Leads have been factory-installed from the junction box to the terminal block for easy field wiring.

See Figure 1-23 for the terminal block location. Remove the cover panel for access to the field connections.

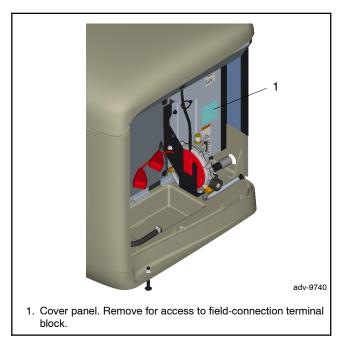


Figure 1-23 Field-Connection Terminal Block Location

See Figure 1-24 for terminal block details. Refer to the terminal block decal shown in Figure 1-25 for connections and cable sizes. Also see the wiring diagram in Section 3.

Route AC leads through flexible conduit. Ensure that the leads and conduit do not interfere with the operation of the generator set or obstruct the service areas. Route low-voltage communication leads through separate conduit.

Procedure

- Drill holes for the conduit fittings. See Figure 1-22 and Appendix B for the recommended electrical inlet locations. Feed the cables through the openings.
- Connect the leads from the transfer switch emergency source lugs to the L1, L2, and L3 connections on the generator set terminal block as applicable for single or three-phase applications. See Figure 1-24 and Figure 1-25.
- Connect the neutral (L0) and ground (GRD) leads from the ATS and the main panel to the corresponding connection points on the terminal block. See Section 1.9.1, Grounding.
- 4. Connect AC power source leads to the terminal block connections labeled LINE, NEUTRAL and GROUND. Connect the circuit to the load side of the transfer switch. See Section 1.9.4 for more information about the AC power requirement.

Note: AC power must be connected to maintain the charge on the engine starting battery.

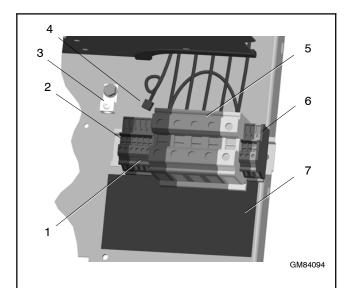
5. For connection of optional transfer switches, the programmable interface module (PIM), and/or a load shed kit, see Section 1.10.1.

Note: The ground lug near the terminal block (item 3 in Figure 1-24) is used to connect the shield on the communication cable for the accessories.

6. If the OnCue® Plus Generator Management System will be used with the generator set, run category 5E network cable from the generator set to the customer's router or modem.

Note: The OnCue Plus Wireless kit allows connection of the generator controller to the customer's wireless router without running a network cable from the generator to the customer's router or modem. If the OnCue Plus Wireless is used, follow the instructions provided with the kit to install and set up the wireless kit and proceed to step 7.

- a. Route the network cable with other low-voltage signal wiring (for example, the RBUS communication leads or engine start leads to the transfer switch), in separate conduit from the AC load leads. If the network cable is longer than 100 meters (328 ft.), use a repeater or switch.
- b. Use an RJ45 inline coupler to connect the Ethernet cable to the cable in the customer connection box. See Figure 1-24. The inline coupler is included with the OnCue Plus kit.
- 7. When connections to the terminal block are complete, replace the cover plate.



Note: The number of terminals varies for 1-phase and 3-phase models. See Figure 1-25.

- Low voltage RBUS communication to RXT ATS, PIM, load shed kit, and/or APM.
- 2. Engine start connections from transfer switches other than the RXT, if used.
- 3. Ground connection for communication cable shield
- 4. Ethernet cable for optional OnCue Plus connection
- 5. AC load connections
- AC power connections required for battery charging and accessories
- 7. Connection decal; see Figure 1-25.

Figure 1-24 Field Connection Terminal Blocks

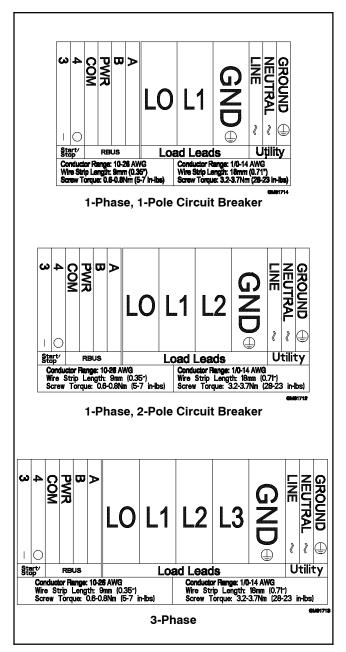


Figure 1-25 Terminal Block Connection Decals

1.9.4 AC Power Supply

The installer must connect AC power for the battery charger (which is integral to the controller) and the optional accessories shown in Figure 1-26. The power source must comply with state and local codes. The power to the battery charger and accessories must be backed up by the generator so that power is available at all times.

Be sure to disconnect power at the distribution panel before making the connections. Connect power leads to the AC power connection points labeled LINE, NEUTRAL, and GROUND on the field-connection terminal block. Connect the circuit to the load side of the transfer switch so that it is backed up by the generator. See Figure 1-24 and the wiring diagrams in Section 3 for connection details.

	Power Requirement, Max.			
Equipment	Watts	Volts at 50/60 Hz		
Battery charger	50	100-120 VAC		
(standard)	50	200-250 VAC		
Carburetor heater	37	100-120 VAC		
(optional)	37	200-250 VAC		
Battery heater (optional)	50	100-120 VAC		
	50	200-250 VAC		
Fuel regulator heater (optional; available for	60	100-120 VAC		
20RESA/RESAL/RESC/ RESCL only)	100	200- 250 VAC		

Figure 1-26 Power Requirements

1.10 ATS and Accessory Communication Connections

The following sections cover communication connections from the generator set to automatic transfer switches and RBUS accessories, including the programmable interface module (PIM) and the load shed kit.

1.10.1 Transfer Switch Connection

Connect the ATS or remote start/stop switch. Connect the load leads from the generator set to the Emergency source lugs on the ATS. Route low-voltage communication leads through separate conduit from the AC power and load leads. All connections must comply with applicable state and local codes.

Note: Do not use the Kohler® Model RRT transfer switch with the RESA/RESAL or RESC/RESCL generator sets covered in this document.

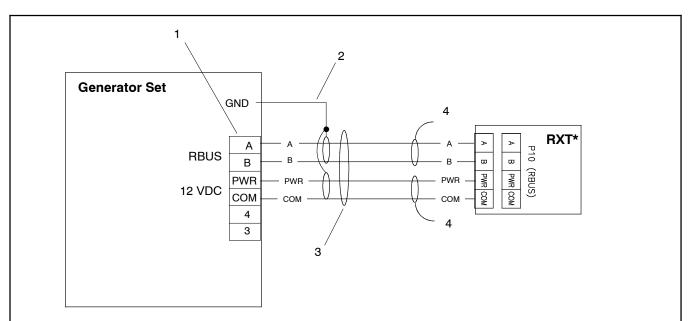
Communication connections for a Model RXT transfer switch

One Model RXT transfer switch can be connected to the generator set. See Figure 1-27. Use shielded, twisted-pair communication cable to connect P10-1 through P10-4 on the transfer switch interface module to the generator set terminal block connections A, B, PWR, and COM. See Section 1.10.2 for the communication cable recommendations and maximum cable length.

Note: Connections 3 and 4 on the generator set are not used with the Model RXT transfer switch.

Engine start connection for other transfer switches or a remote start/stop switch

Connect the engine start leads from the transfer switch or remote start switch to terminals 3 and 4 on the terminal block. See Figure 1-28. Route the engine start leads through separate conduit from the AC power and load leads.



Note: Generator set terminal block connections 3 and 4 are NOT USED with the Model RXT ATS.

- * RXT transfer switch with standard or combined interface/load management board.
- 1. Generator set terminal block. See Figure 1-23 for location. Check the decal on the generator set for terminal block connections.
- 2. Connect one end of each cable shield to GROUND at the generator set.
- 3. Communication cable Belden #9402 or equivalent 20 AWG shielded, twisted-pair cable. See Section 1.10.2, Cable Specifications.
- 4. Leave one end of each cable shield disconnected. If accessory modules (PIM or load shed kit) are connected, see Section 1.10.3.

Figure 1-27 Model RXT Transfer Switch Communication Connection to Generator Set Terminal Block

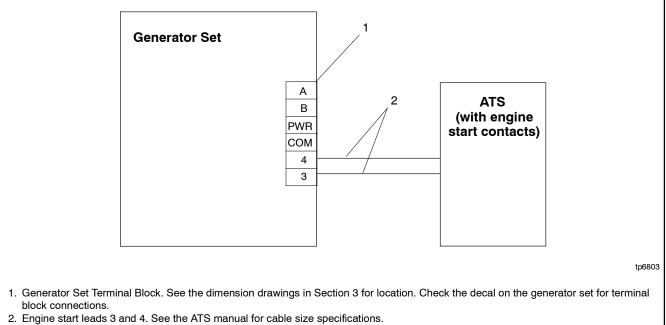


Figure 1-28 Engine Start Connections with Transfer Switch Models other than Model RXT

1.10.2 Communication Cable **Specifications**

RBUS Connections A and B

For the RBUS communication connections A and B to the optional RBUS modules, use 20 AWG shielded, twisted-pair communication cable. Belden #9402 (two-pair) or Belden #8762 (single-pair) or equivalent cable is recommended. Optional RBUS modules can include the Model RXT transfer switch. RXT combined interface/load management board, paralleling module (APM), programmable interface module (PIM), and/or the load shed kit for the RDT or RXT transfer switch.

For outdoor installations, including those with buried cables and/or conduit, use outdoor-rated Belden #1075A or equivalent 20 AWG shielded, twisted-pair communication cable.

PWR and COM Connections

For the PWR and COM connections, the cable size and maximum cable length depends on the number of modules connected. See Figure 1-29.

 For short cable runs shown in the first two rows of Figure 1-29, use one pair in the two-pair communication cable for the A and B connections, and use the second pair for the PWR and COM connections.

• For the longer cable runs shown in the last two rows of Figure 1-29, use 12 or 14 AWG cable for PWR and COM, and use the 20 AWG communication cable specified above for the A and B connections only. In this case, single-pair communication cable such as Belden #8762 can be used for the A and B connections.

1.10.3 System Connections with **Accessory Modules**

See Figure 1-30 through Figure 1-34 for connection options to RBUS accessory modules. Note the cable shield connections shown in Figure 1-30.

Note: Refer to the installation instructions provided with the automatic paralleling module (APM) for RBUS connections to the APM.

The maximum cable length depends on the number of RBUS modules connected. See Figure 1-29 for the maximum cable lengths with 1, to 4 modules per cable run.

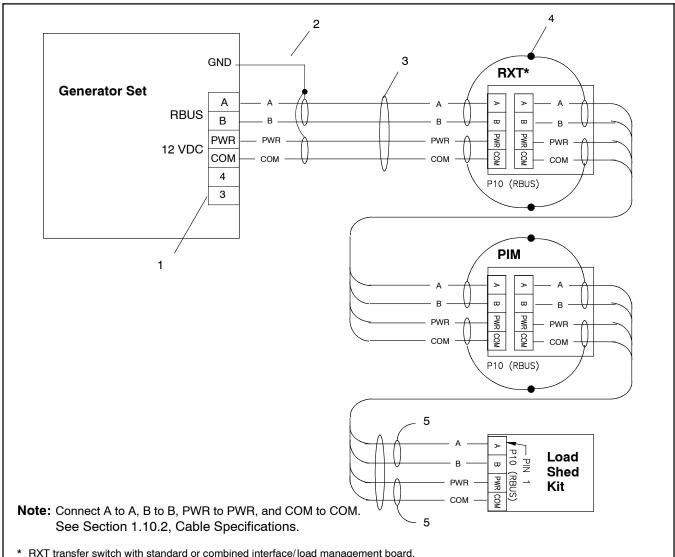
Note: A model RXT transfer switch with combined interface/load management board acts as two RBUS modules: one RXT transfer switch and one load management device.

Power Relay Modules are not RBUS modules and do not add to the number of modules in Figure 1-29.

	Maximum length per run, meters (ft.)					
	Number of Modules (RXT, APM, PIM, and/or load management device) per Run					
Cable (TB1-PWR and COM)	1 Module	2 Modules	3 Modules	4 Modules		
Belden #9402 or equivalent 20AWG for indoor installations	46 (150)	15 (50)	5 (17)	Do not use 20AWG for PWR and COM		
Belden #1075A or equivalent 20AWG for outdoor installations or buried cables	46 (150)	15 (50)	5 (17)	Do not use 20AWG for PWR and COM		
14 AWG *	137 (450)	137 (450)	107 (350)	107 (350)		
12 AWG *	137 (450)	137 (450)	137 (450)	137 (450)		

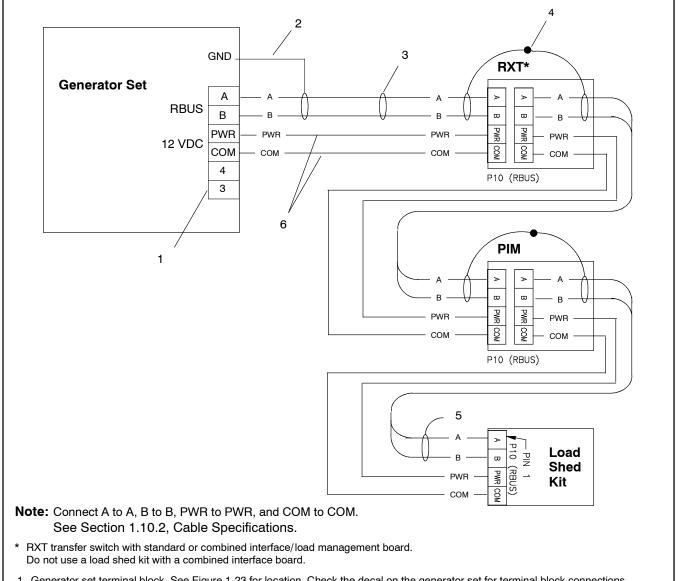
^{*} Use 12 or 14 AWG cable for PWR and COM connections only. For RBUS connections A and B, use shielded, twisted pair communication cable specified above.

Figure 1-29 Total Cable Lengths for PWR and COM Connections



- * RXT transfer switch with standard or combined interface/load management board. Do not use a load shed kit with a combined interface board.
- 1. Generator set terminal block. See Figure 1-23 for location. Check the decal on the generator set for terminal block connections.
- 2. Connect one end of each cable shield to GROUND at the generator set.
- 3. Communication cable Belden #9402 or equivalent 20 AWG shielded, twisted-pair cable.
- 4. Connect shields together as shown.
- 5. Leave one end of each cable shield disconnected at the last device.

Figure 1-30 Accessory Module Communication Connection Details



- 1. Generator set terminal block. See Figure 1-23 for location. Check the decal on the generator set for terminal block connections.
- 2. Connect one end of each cable shield to GROUND at the generator set.
- 3. Communication cable Belden #8762 or equivalent 20 AWG shielded, twisted-pair cable (one pair).
- 4. Connect shields together as shown.
- 5. Leave one end of each cable shield disconnected at the last device.
- 6. 12 AWG or 14 AWG leads for PWR and COM.

Figure 1-31 Accessory Module Connections with 12-14 AWG Power Leads

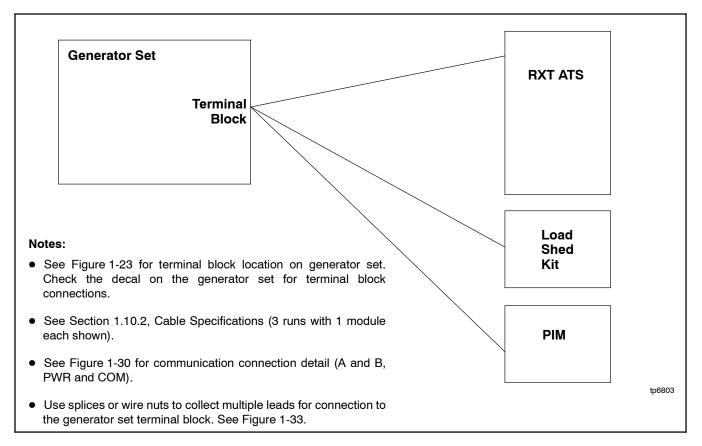


Figure 1-32 Accessory Module Connections (three cable runs with one module each)

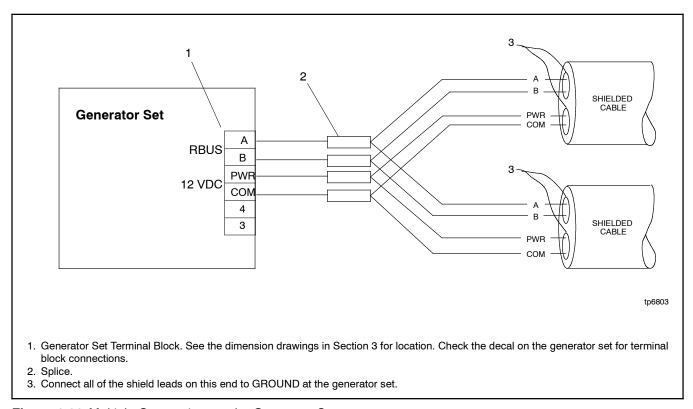


Figure 1-33 Multiple Connections to the Generator Set

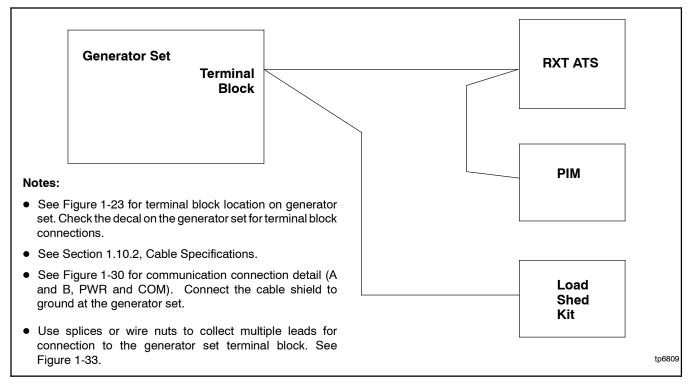


Figure 1-34 Accessory Module Connections (two cable runs with one and two modules shown)

1.11 Battery

A V

WARNING



Sulfuric acid in batteries. Can cause severe injury or death.

Wear protective goggles and clothing. Battery acid may cause blindness and burn skin.



WARNING



Explosion.

Can cause severe injury or death. Relays in the battery charger cause arcs or sparks.

Locate the battery in a well-ventilated area. Isolate the battery charger from explosive fumes.

Battery electrolyte is a diluted sulfuric acid. Battery acid can cause severe injury or death. Battery acid can cause blindness and burn skin. Always wear splashproof safety goggles, rubber gloves, and boots when servicing the battery. Do not open a sealed battery or mutilate the battery case. If battery acid splashes in the eyes or on the skin, immediately flush the affected area for 15 minutes with large quantities of clean water. Seek immediate medical aid in the case of eye contact. Never add acid to a battery after placing the battery in service, as this may result in hazardous spattering of battery acid.

Battery acid cleanup. Battery acid can cause severe injury or death. Battery acid is electrically conductive and corrosive. Add 500 g (1 lb.) of bicarbonate of soda (baking soda) to a container with 4 L (1 gal.) of water and mix the neutralizing solution. Pour the neutralizing solution on the spilled battery acid and continue to add the neutralizing solution to the spilled battery acid until all evidence of a chemical reaction (foaming) has ceased. Flush the resulting liquid with water and dry the area.

Battery gases. Explosion can cause severe injury or death. Battery gases can cause an explosion. Do not smoke or permit flames or sparks to occur near a battery at any time, particularly when it is charging. Do not dispose of a battery in a fire. To prevent burns and sparks that could cause an explosion, avoid touching the battery terminals with tools or other metal objects. Remove all jewelry before servicing the equipment. Discharge static electricity from your body before touching batteries by first touching a grounded metal surface away from the battery. To avoid sparks, do not disturb the battery charger connections while the battery is charging. Always turn the battery charger off before disconnecting the battery connections. Ventilate the compartments containing batteries to prevent accumulation of explosive gases.

Battery short circuits. Explosion can cause severe injury or death. Short circuits can cause bodily injury and/or equipment damage. Disconnect the battery before generator set installation or maintenance. Remove all jewelry before servicing the equipment. Use tools with insulated handles. Remove the negative (-) lead first when disconnecting the battery. Reconnect the negative (-) lead last when reconnecting the battery. Never connect the negative (-) battery cable to the positive (+) connection terminal of the starter solenoid. Do not test the battery condition by shorting the terminals together.

Connecting the battery and the battery charger. Hazardous voltage will cause severe injury or death. Reconnect the battery correctly, positive to positive and negative to negative, to avoid electrical shock and damage to the battery charger and battery(ies). Have a qualified electrician install the battery(ies).

Battery Description

Starting batteries are usually the lead-acid type. Use a 12-volt group 51 battery with a minimum rating of 500 cold cranking amps at 0°F. The generator set uses a negative ground with a 12-volt engine electrical system. See Figure 1-35 for battery connections. Make sure that the battery is correctly connected and the terminals are tight.

Note: The generator set will not start and circuit board damage may occur if the battery is connected in reverse.

See the dimension drawing in Section 3 for the engine starting battery location on the air intake side of the generator set. Standard battery cables provide easy connection to the battery.

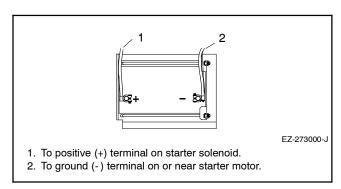


Figure 1-35 Typical Battery Connection

Use the following procedure to install and connect the battery.

Battery Installation Procedure

- 1. Ensure that the starting battery is fully charged before placing the battery in service.
- Clean the battery posts and/or adapters if necessary.
- 3. Install the battery post adapters, if needed.
- 4. Place the battery in the housing.
- 5. Connect the positive (+) lead to the engine starting battery.
- 6. Connect the negative (-) lead to the engine starting battery.

Refer to the generator set operation manual and the battery manufacturer's instructions for battery maintenance instructions.

When power is applied to the controller (that is, when the battery is connected), you will be prompted to set the date and time, and then to set the exerciser. See Section 1.13 and the generator set operation manual for instructions.

If the battery is disconnected for service or replacement, the exercise settings on the controller are lost. Set the exerciser after installing and connecting the battery. See Section 1.13, Set Exerciser.

1.12 Prestart Installation Check



Hazardous voltage. Moving parts. Will cause severe injury or death.

Operate the generator set only when all guards and electrical enclosures are in place.



Carbon monoxide.
Can cause severe nausea, fainting, or death.

The exhaust system must be leakproof and routinely inspected.

Generator set operation. Carbon monoxide can cause severe nausea, fainting, or death. Carbon monoxide is an odorless, colorless, tasteless, nonirritating gas that can cause death if inhaled for even a short time. Avoid breathing exhaust fumes when working on or near the generator set. Never operate the generator set inside a building. Never operate the generator set where exhaust gas could seep inside or be drawn into a potentially occupied building through windows, air intake vents, or other openings.

Carbon monoxide symptoms. Carbon monoxide can cause severe nausea, fainting, or death. Carbon monoxide is a poisonous gas present in exhaust gases. Carbon monoxide is an odorless, colorless, tasteless, nonirritating gas that can cause death if inhaled for even a short time. Carbon monoxide poisoning symptoms include but are not limited to the following:

- Light-headedness, dizziness
- Physical fatigue, weakness in joints and muscles
- Sleepiness, mental fatigue, inability to concentrate or speak clearly, blurred vision
- Stomachache, vomiting, nausea

If experiencing any of these symptoms and carbon monoxide poisoning is possible, seek fresh air immediately and remain active. Do not sit, lie down, or fall asleep. Alert others to the possibility of carbon monoxide poisoning. Seek medical attention if the condition of affected persons does not improve within minutes of breathing fresh air.

Review the entire installation section. Inspect all wiring and connections to verify that the generator set is ready for operation. Check all items in the following Prestart Checklist.

Prestart Checklist

Air Cleaner. Check that a clean air cleaner element is installed to prevent unfiltered air from entering the engine. See the generator set operation manual for instructions.

Air Inlets. Check for clean and unobstructed air inlets.

Battery. Check for tight battery connections. Consult the battery manufacturer's instructions regarding battery care and maintenance.

Enclosure. Check that all enclosure panels and internal baffling are in place.

Exhaust System. Check for exhaust leaks and blockages. Check the muffler condition.

- Inspect the exhaust system components for cracks, leaks, and corrosion. Check for tight exhaust system connections.
- Check for corroded or broken metal parts and replace them as needed.
- Check that the exhaust outlet is unobstructed.

Oil Level. Maintain the oil level at or near, not over, the full mark on the dipstick.

Operating Area. Check for obstructions that could block the flow of cooling air. Keep the air intake area clean. Do not leave rags, tools, or debris on or near the generator set.

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1.13 Set the Exerciser

Set the exerciser to automatically run the generator set on the desired day and time every week or every two weeks. See the generator set Operation Manual for detailed descriptions of the exercise operation.

1.13.1 RDC2 Controller

When power is applied to the RDC2 controller (when the battery or the utility power for the battery charger is connected), you will be prompted to set the date and time, and then to set the exerciser.

The first setting will flash. Press the Up and Down arrow buttons to change the setting. Press Select to save the setting and move on to the next. Repeat until the date, time, and exercise are set and the controller display shows the main menu. See the generator set Operation Manual for more detailed instructions to set the date and time and set the exerciser.

Press AUTO to place the generator set controller into automatic mode.

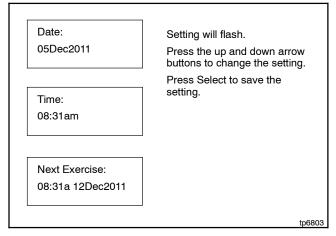


Figure 1-36 Set Time, Date, and Exercise (RDC2)

1.13.2 DC2 Controller (discontinued)

Note: The DC2 controller has been discontinued. All generators built in 2019 or later are equipped with the RDC2 controller.

To set the exerciser on the DC2 controller, first press AUTO to place the controller into automatic (standby) mode. Then press and hold the Exercise button. The generator set will start and run a 20-minute unloaded cycle exercise. The generator set will run automatically for 20 minutes at the same time every 7 days. See the generator set Operation Manual for more information.

1.13.3 Loaded Exercise

In order to set a loaded exercise, a Kohler® Model RXT transfer switch must be connected. See the generator set operation manual for instructions to set a loaded exercise.

To set a loaded exercise on a generator set connected to a transfer switch other than a Model RXT, use the transfer switch controller to set the exercise. Refer to the transfer switch operation manual for instructions.

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2.1 Introduction

This section describes some of the accessories that are available for the generator sets. Have accessories installed by an authorized distributor/dealer or a licensed electrician. This document does not contain installation instructions for accessories. Follow the installation instructions provided with each kit.

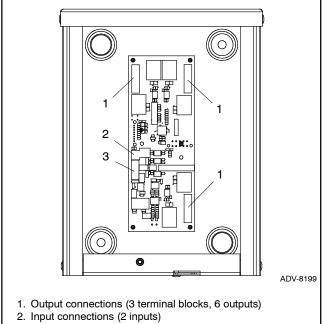
Use separate conduit for AC and DC leads to reduce the possibility of electrical interference. Verify that the leads and conduit do not interfere with the operation of the generator set or obstruct the service areas. Verify that the electrical installation complies with the National Electrical Code (NEC) and all applicable local codes. See the wiring diagrams in Section 3 for more information regarding generator set electrical connections.

2.2 Programmable Interface Module (PIM)

The optional programmable interface module (PIM) provides two programmable inputs and six dry contact outputs, four of which are programmable. See TT-1584 for PIM installation and connection instructions. Also see Section 1.10 of this manual for connection to the generator set.

The default settings for the inputs and outputs are shown in Figure 2-2. To change the input and output settings, use a personal computer running Kohler[®] SiteTech[™] software. See TP-6701, SiteTech Software Operation Manual, for instructions.

KohlerOnCue® Plus can be used to actively control PIM outputs. See the OnCue Plus Operation Manual for instructions.



3. RBUS communication connection to generator set terminal block TB2

Figure 2-1 Optional PIM

PIM Connection	Factory Default Setting
Input 1	None
Input 2	None
Output 1 (Relay 1)	Run
Output 2 (Relay 2)	Common Fault
Output 3 (Relay 3)	Low Battery Voltage (Programmable)
Output 4 (Relay 4)	Not in Auto (Programmable)
Output 5 (Relay 5)	Cooldown (Programmable)
Output 6 (Relay 6)	Normal Source Failure (Programmable)

Figure 2-2 PIM Inputs and Outputs

2.3 Load Management Devices

Two optional load management devices are available for use with single-phase generator sets and a model RXT or RDT transfer switch:

- The optional Load Shed Kit mounts inside a Model RDT or RXT transfer switch. Figure 2-3 shows the load shed assembly.
- The combined interface/load management board is available for the Model RXT transfer switch.

The devices provide an automatic load management system to comply with Section 702.5 of NEC 2008. The installer is responsible for ensuring that the power system installation complies with all applicable state and local codes.

Note: The load management devices are only compatible with single-phase generator sets.

With a load management system, less critical appliances can be powered by the generator set when the more important appliances are not running, allowing the use of a smaller generator set than would be needed to run all of the building's electrical equipment at the same time.

The load shed kit automatically manages up to six residential loads:

- Up to four normally closed power relays can be connected through normally open relay contacts on the circuit board. See the load shed kit installation instructions for relay specifications. Kohler[®] Power Relay Modules are recomended.
- Two relays are included on the load management device to control two independent heating, ventilation, and air conditioning (HVAC) loads.

Note: Connect only non-essential loads to the load shed kit.

The load management device receives commands from the RDC2 generator controller and energizes or de-energizes the appropriate load relays to add or shed non-critical loads according to their priority.

An adequate electrical supply is required for operation of the customer-supplied power relays connected to the load shed kit. Check the electrical requirements of the customer-provided equipment prior to installation to determine the wire size and circuit protection required. Verify that customer-provided equipment complies with applicable local and national electrical codes.

For detailed installation and connection instructions, see the installation instructions provided with the load shed kit or the Operation/Installation Manual for the Model RXT transfer switch.

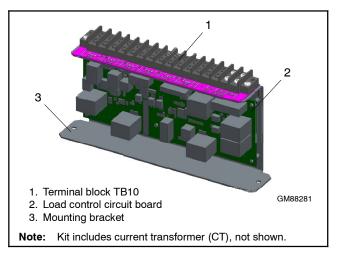


Figure 2-3 Load Shed Assembly GM88281-1 (mounts inside the transfer switch enclosure)

2.3.1 Power Relay Module

The power relay module kit contains one 50 amp normally closed relay with connecting lugs in a NEMA type 3R enclosure. Connect up to four (4) power relay modules to the load management devices listed above.

The power relay modules can be mounted indoors or outdoors. Two (2) 120 VAC loads (shed simultaneously) or a single 240 VAC load can be wired to each relay.

For detailed installation and connection instructions, see the installation instructions provided with the power relay module kit.



Figure 2-4 Power Relay Module

2.4 Emergency Stop Button

An emergency stop button is available as a loose kit. See the instructions provided with the kit for installation and connection procedures.



Figure 2-5 Optional Emergency Stop Pushbutton

2.5 OnCue Plus Generator Management System

The OnCue® Plus Generator Management System allows monitoring and control of your generator set from a personal computer, smart phone, or tablet. OnCue Plus can also be configured to send email or text message notifications in the event of a generator set fault. Both a network cable connection version (OnCue Plus) and a wireless version (OnCue Plus Wireless) are available. See the OnCue Plus User Guide/Installation Manual for instructions to use the program.

OnCue Plus

Use category 5E network cable to connect the RDC2 controller to the customer-supplied Ethernet router or modem. Route the cable with other low-voltage signal wiring (for example, the RBUS communication leads or engine start leads to the transfer switch), in separate conduit from the AC load leads. If the network cable is longer than 100 meters (328 ft.), use a repeater or switch.

Recommended: Use a laptop computer to verify the network connection before connecting to the generator set.

Checking the network connection

1. Check for and turn OFF any wireless connections to the laptop.

- Connect the network cable to the laptop. Connect the other end of the network cable to the customer's router or modem.
- Verify the Internet connection by opening your web browser and going to www.kohlerpower.com or any known website.
- After verifying the connection through the network cable, disconnect the network cable from the laptop and turn the laptop wireless connections back on.

Connect to the Ethernet cable in the customer connection area of the generator set. See Figure 2-6. Use an RJ45 inline coupler, provided with the OnCue Plus kit, to connect the customer's Ethernet cable to the cable in the customer connection box.

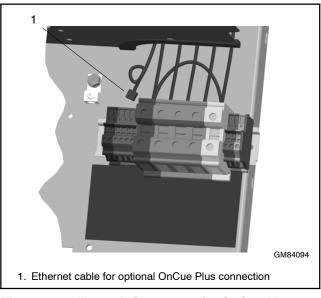


Figure 2-6 Network Connection for OnCue Plus

OnCue Plus Wireless

The OnCue Plus Wireless kit allows connection of the generator set to the Internet through the customer's wireless router without running a network cable from the generator to the customer's Ethernet router. Follow the instructions provided with the kit to install and set up the wireless kit.

2.6 PowerSync Automatic Paralleling Module (APM)

The PowerSync® Automatic Paralleling Module (APM) allows the use of two Model 14RESA or two 20RESA/B/C/D generator sets in a single-phase paralleling system to supply power to one building or site. See Figure 2-7.

The APM provides a common connection point for paralleling generators and permits individual control of the generator connections, allowing for synchronization, redundancy, and generator management.

Generator management provides these features and benefits:

- Generator management runs one generator set when power requirements are low, and automatically starts, synchronizes, and connects the second generator set when the load increases.
- Longer generator life: Smart generator management automatically operates the generator with the lowest operating hours first, splitting the run time evenly between the two generator sets and extending the life of both units.
- Redundancy: If one generator set requires service or even fails, the other generator set is still available to provide power to your critical electronics.
- Dual fuels: Allows operation of one generator set on natural gas and the other on LPG, if desired.
- Simultaneous exercise: Setting the exercise time and date on one generator set schedules both generator sets to exercise at the same time.
- Power during generator service: Customer override allows maintenance or service to one generator set while the other continues to run.

The following combinations of single-phase generator sets can be paralleled:

- Two single-phase model 14RESA generator sets with the same 110/220, 115/230, 120/240, 220, 230, or 240 volt configuration
- Two single-phase model 20RESA/B/C/D generator sets with the same 110/220, 115/230, 120/240, 220, 230 or 240 volt configuration

Automatic paralleling requires:

- Two single-phase generator sets as shown above
- RDC2 paralleling firmware version 105.4 or higher on each generator set. Download the paralleling firmware from TechTools.
- One Model RXT automatic transfer switch (ATS)
- One Automatic Paralleling Module (APM) kit
- A personal computer (laptop) with Kohler[®] SiteTech[™] software version 3.5 or higher is required for system setup.
- A load management device is required if one generator set cannot support the maximum total load.

The load management device (load shed kit or RXT combined interface/load management board) is necessary in order to shed non-critical loads in the event that one generator set shuts down and the other generator set cannot support all of the loads.

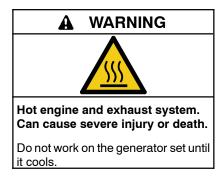
See TT-1596, provided with the APM, for complete installation instructions. The APM and associated equipment must be installed by a Kohler® trained and authorized distributor or dealer.

If the APM is not installed within sight of the generator sets, local codes may require the installation of circuit breakers near the APM. Circuit breaker kits are available for installation inside the APM enclosure. See TT-1596 for the circuit breaker kit numbers for the 14RESA and 20RESA/B/C/D generator sets.



Figure 2-7 PowerSync® Automatic Paralleling Module

2.7 Carburetor Heater



Servicing the engine heater. Hot parts can cause minor personal injury or property damage. Install the heater before connecting it to power. Operating the heater before installation can cause burns and component damage. Disconnect power to the heater and allow it to cool before servicing the heater or nearby parts.

A carburetor heater is recommended for improved cold starting in locations where the ambient temperature drops below 0°C (32°F). The carburetor heater prevents condensation and carburetor icing. The heater turns on when the temperature at the thermostat falls below approximately 4°C (40°F) and turns off when the temperature rises above approximately 16°C (60°F). The carburetor heaters are shown in Figure 2-9.

To install the carburetor heater, follow the instructions provided with the kit. Figure 2-10 shows the installed carburetor heater kit installed for a 14 kW generator set. Figure 2-11 shows the location for the carburetor heater kit on a 20 kW generator set.

Verify that AC power is connected to the generator set as described in Section 1.9. The circuit must be backed up by the generator set to provide power at all times.

The heater thermostat is installed in the cord. Figure 2-9 shows the location of the thermostat on the power cord. The heater power cord and thermostat are located in the generator set housing air intake area/battery compartment.

For 120 volt models, plug the carburetor heater into one of the 120 VAC receptacles provided.

240 volt kits use a 3-pin power connector. Generator sets built after 10/9/2013 have a knockout in the bulkhead for the 240 VAC power connector. See Figure 2-12.

Kit Number	120 Volt Kits	240 Volt Kits			
Voltage	120 VAC 50/60 Hz	240 VAC/60 Hz 230 VAC/50 Hz			
Thermostat ON	4 ± 4°C (40 ± 7°F)				
Thermostat OFF	16 ± 3°C (60 ± 5°F)				

Figure 2-8 Carburetor Heater Specifications

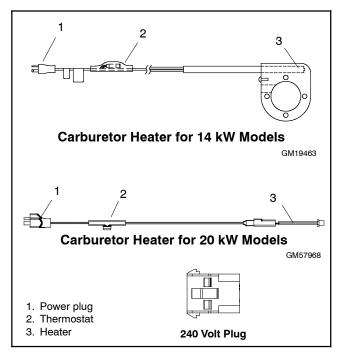


Figure 2-9 Carburetor Heaters

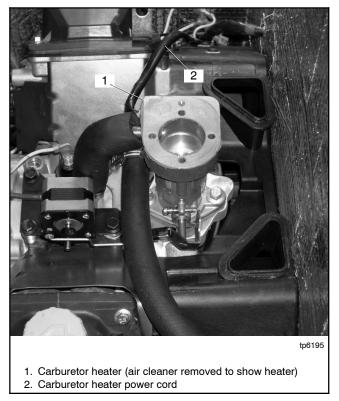


Figure 2-10 Carburetor Heater for 14 kW Models

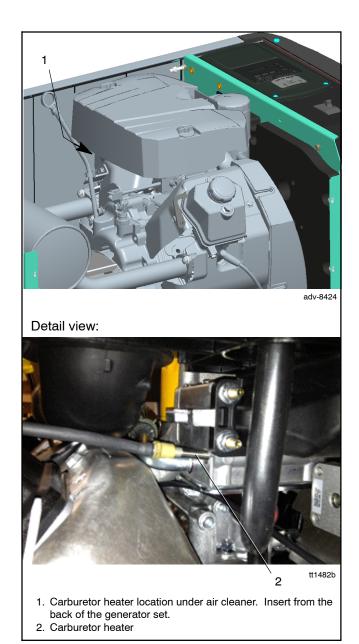


Figure 2-11 Carburetor Heater Location on 20 kW Models

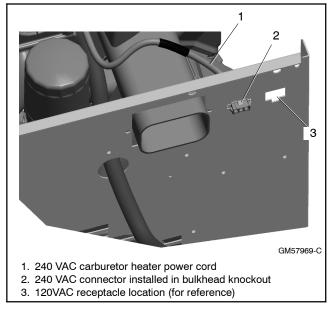
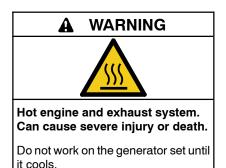


Figure 2-12 240 Volt Power Connection for Carburetor Heaters

2.8 Cold Weather Package

The cold weather package is recommended for reliable operation at temperatures below 0°C (32°F). The cold weather package includes the kits shown in the following sections. The kits shown below are also available separately.

2.8.1 Regulator Heater



Servicing the engine heater. Hot parts can cause minor personal injury or property damage. Install the heater before connecting it to power. Operating the heater before installation can cause burns and component damage. Disconnect power to the heater and allow it to cool before servicing the heater or nearby parts.

The optional regulator heater kit is designed for Model 20RESA/RESC and 20RESAL/RESCL generator sets. The regulator heater kit is recommended in addition to the carburetor heater for reliable engine starting in temperatures below - 18°C (0°F). See Figure 2-13 for heater specifications. Order the 120 V or 240 V kit as appropriate for your application. See specification sheet G6-126 for kit details.

	120 V Kit	240 V Kit			
Heater rating	120 VAC, 60 W	240 V, 100W			
	50/60 Hz	50/60 Hz			
Thermostat	4°C/13°C (40°F/55°F) Snap action				
Pad diameter	127 mm (5 in.)				
Cord length	610 mm (24 in.)				

Figure 2-13 Regulator Heater Specifications

The fuel regulator heater is a 127 mm (5 in.) diameter round heating pad with a snap action thermostat and a power cord. Figure 2-14 and Figure 2-15 show the

heater installed on the fuel regulator, which is located on the air intake side of the generator set. To install the regulator heater kit, follow the instructions in TT-1569, provided with the kit.

The fuel regulator heater requires a source of AC power. Verify that AC power is connected to the generator set as described in Section 1.9. The circuit must be backed up by the generator set to provide power at all times.

120 VAC generator sets are equipped with one or two 120 VAC receptacles. Use an adapter or splitter to connect more than one accessory to the receptacle.

240 volt heater kits use a 3-pin power connector. Generator sets built after 10/9/2013 with serial numbers SGM327VFJ or later have a knockout under the controller for the 240 VAC power connector. 240 volt fuel regulator heater kits include an adapter harness to allow connection of two AC accessories.

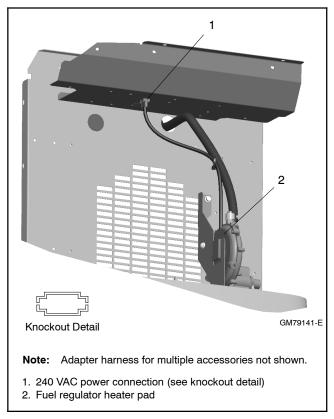


Figure 2-14 Model 20RESA/RESAL/RESC/RESCL 240 Volt Kit Power Connection

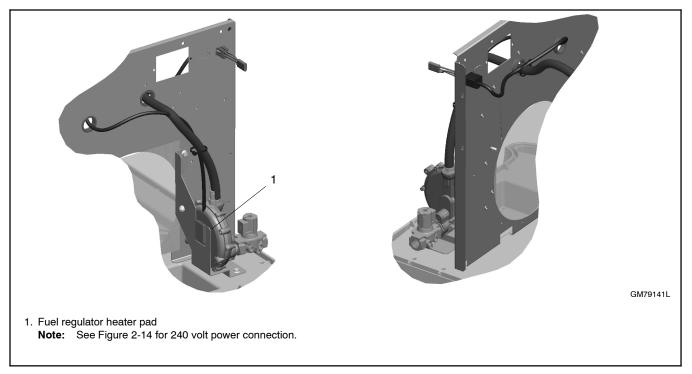
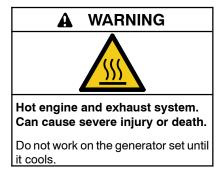


Figure 2-15 Installed Regulator Heater Kit (for 20RESA/RESAL/RESC/RESCL)

2.8.2 Battery Heater



Servicing the engine heater. Hot parts can cause minor personal injury or property damage. Install the heater before connecting it to power. Operating the heater before installation can cause burns and component damage. Disconnect power to the heater and allow it to cool before servicing the heater or nearby parts.

Optional 120 VAC and 240 VAC battery heater kits are available. The heater is thermostatically controlled. See Figure 2-16.

Wrap the heater around the battery and secure the cord using cable ties. See Figure 2-17. Plug the power cord into an AC receptacle.

240 volt kits use a 3-pin power connector. Generator sets built after 10/9/2013 have a knockout in the bulkhead for the 240 VAC power connector. The 240 volt battery heater kit includes an adapter harness that allows connection of up to three accessories.

Battery Heater Specifications					
Heater wrap voltage	100-120 VAC or 200-240 VAC				
	200-240 VAC				
	50/60 Hz				
Heater wrap rating, Watts	50				
Thermostat temperatures:					
On	16°C (60°F)				
Off	27°C (80°F)				
Battery wrap length, mm (in.)	864 (34)				
Power cord length, mm (in.)	1830 (72)				

Figure 2-16 Battery Heater Specifications

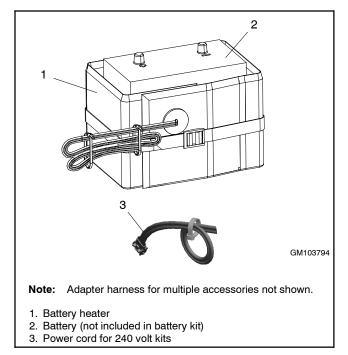


Figure 2-17 Battery Heater

2.8.3 Breather Tube and Oil Heater

The breather tube heater and oil heater kit is recommended for improved cold starting in locations where the ambient temperature drops below 0° C (32°F).

Note: The heaters require a continuous source of AC power. See Figure 2-18 and Figure 2-19 for the power supply voltage required.

Note: The breather tube heater and oil heater must be used together.

Verify that AC power is connected to the generator set as described in the generator set Installation Manual. The circuit must be backed up by the generator set to provide power at all times. Refer to TT-1709 for instructions to install the heaters and connect 120VAC power.

See Figure 2-20 and Figure 2-21 for illustrations of the 120VAC breather tube heater and oil heater.

Heater Part Number	GM110893, GM110894
Voltage	120VAC
Thermostat ON	4°C (40°F)
Thermostat OFF	13°C (55°F)

Figure 2-18 Breather Tube Heater Specifications

Heater Part Number	GM110895, GM110896	
Voltage	120VAC	
Thermostat ON	4°C (40°F)	
Thermostat OFF	13°C (55°F)	

Figure 2-19 Oil Heater Specifications

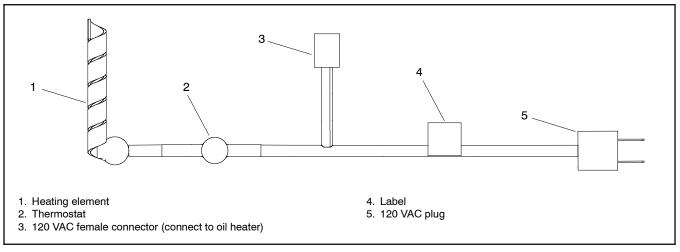


Figure 2-20 Breather Tube Heater

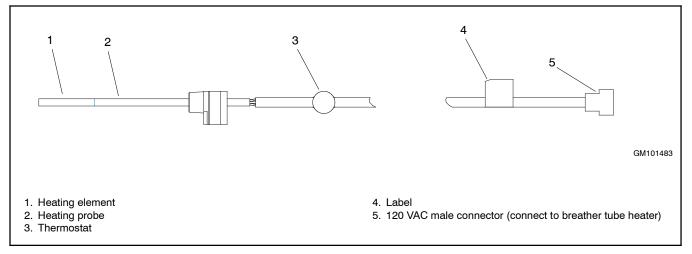


Figure 2-21 Breather Tube Heater

Note: For Models 14RESA(L): If the generator set is equipped with a carburetor heater, obtain kit GM102228-S to replace the breather tube, air cleaner spacer, and gaskets before installing the breather tube and oil heaters.

If the generator set is equipped with a carburetor heater, remove it before installing the breather tube and oil heaters.

The breather tube heating element wraps around the breather tube from the engine to the air cleaner.

Before installing the oil heater kit, drain the oil from the engine. Insert the oil heater near the oil drain valve using the coupling provided in the kit. The oil heater power cord connects to the breather tube heater cord.

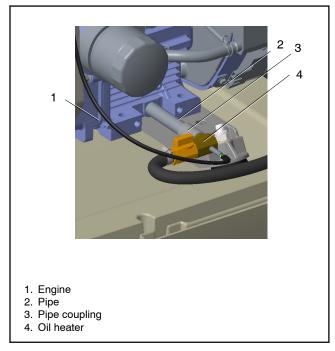


Figure 2-22 Oil Heater, Typical

2.8.4 Alternator Weather Cover

The alternator weather cover is used to prevent frost and snow build up on the alternator brushes.

Follow the instructions provided with the kit to install the alternator weather cover onto the alternator end bracket. See Figure 2-23.

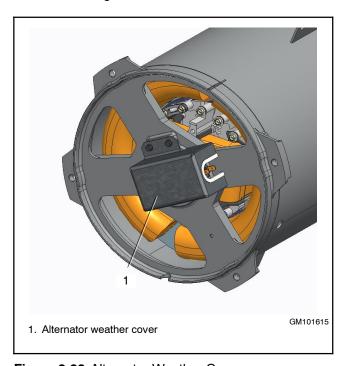


Figure 2-23 Alternator Weather Cover

2.8.5 Oil Pressure Sensor Boot

The oil pressure sensor boot protects the oil pressure sensor and its connection from moisture and frost buildup that can cause false low oil level faults. Install the oil pressure sensor boot in locations where the ambient temperature drops below 0°C (32°F). See Figure 2-24 for illustrations of the installed kit. Follow the instructions provided with the kit to install the boot.

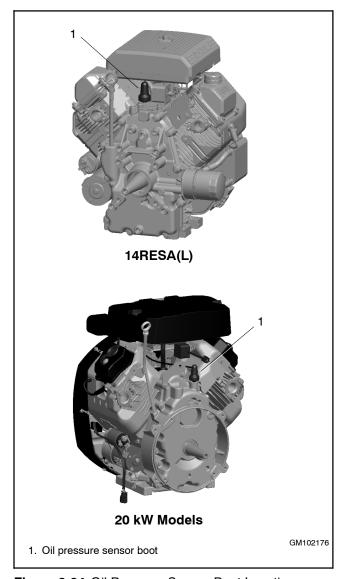


Figure 2-24 Oil Pressure Sensor Boot Location

Notes

Section 3 Drawings and Diagrams

Figure 3-1 lists the drawing numbers and page numbers.

Dimension Drawings	Drawing Number	Page
14/20RESA/RESAL Dimension Drawing:	ADV-9740	
Dimensions	Sheet 1	52
Maintenance item locations	Sheet 2	53
Maintenance item locations	Sheet 3	54
Location and clearance requirements, single unit	Sheet 4	55
Location and clearance requirements, parallel units	Sheet 5	56
20RESC/20RESCL Dimension Drawing:	ADV-9743	
Dimensions	Sheet 1	57
Maintenance item locations	Sheet 2	58
Location and clearance requirements, single unit	Sheet 3	59
Location and clearance requirements, parallel units	Sheet 4	60
Wiring Diagrams		
Schematic Diagram	ADV-9233-A	
1 phase, 2 pole circuit breaker	Sheet 1	61
1 phase, 1 pole circuit breaker	Sheet 2	62
3 phase, 3 pole circuit breaker	Sheet 3	63
Wiring Diagram	GM115457-A	
1 phase, 2 pole circuit breaker	Sheet 1	64
1 phase, 1 pole circuit breaker	Sheet 2	65
3 phase, 3 pole circuit breaker	Sheet 3	66

Figure 3-1 Drawings and Diagrams

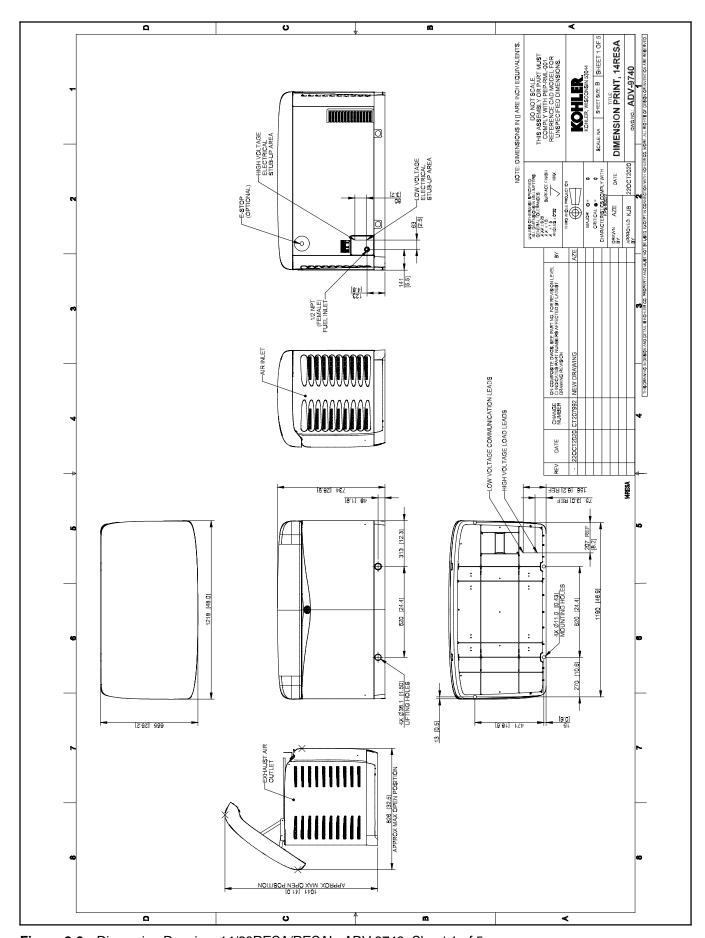


Figure 3-2 Dimension Drawing, 14/20RESA/RESAL, ADV-9740, Sheet 1 of 5

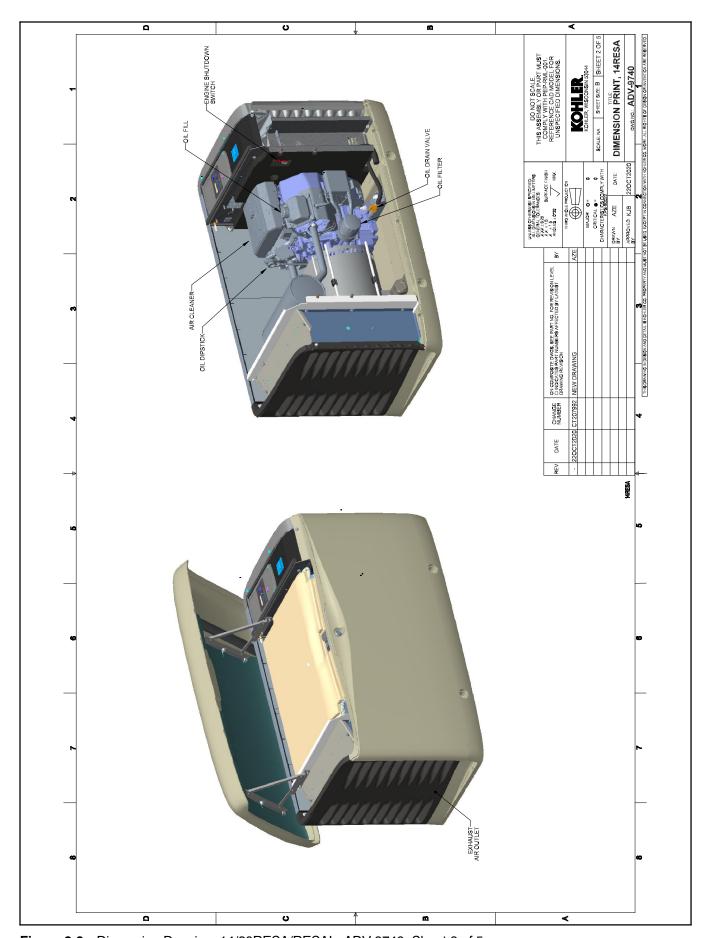


Figure 3-3 Dimension Drawing, 14/20RESA/RESAL, ADV-9740, Sheet 2 of 5

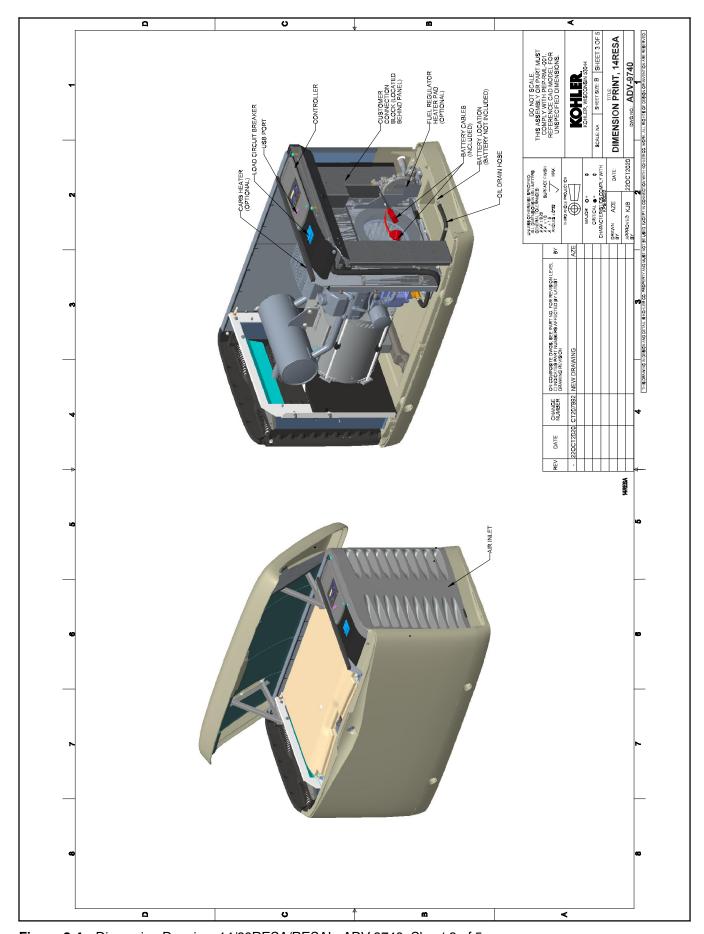


Figure 3-4 Dimension Drawing, 14/20RESA/RESAL, ADV-9740, Sheet 3 of 5

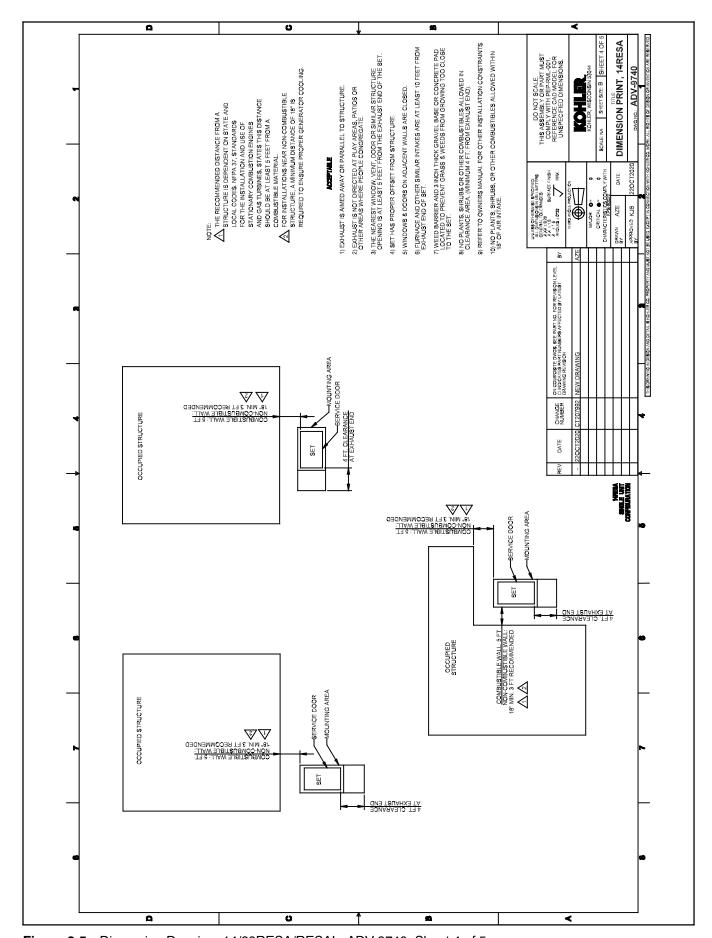


Figure 3-5 Dimension Drawing, 14/20RESA/RESAL, ADV-9740, Sheet 4 of 5

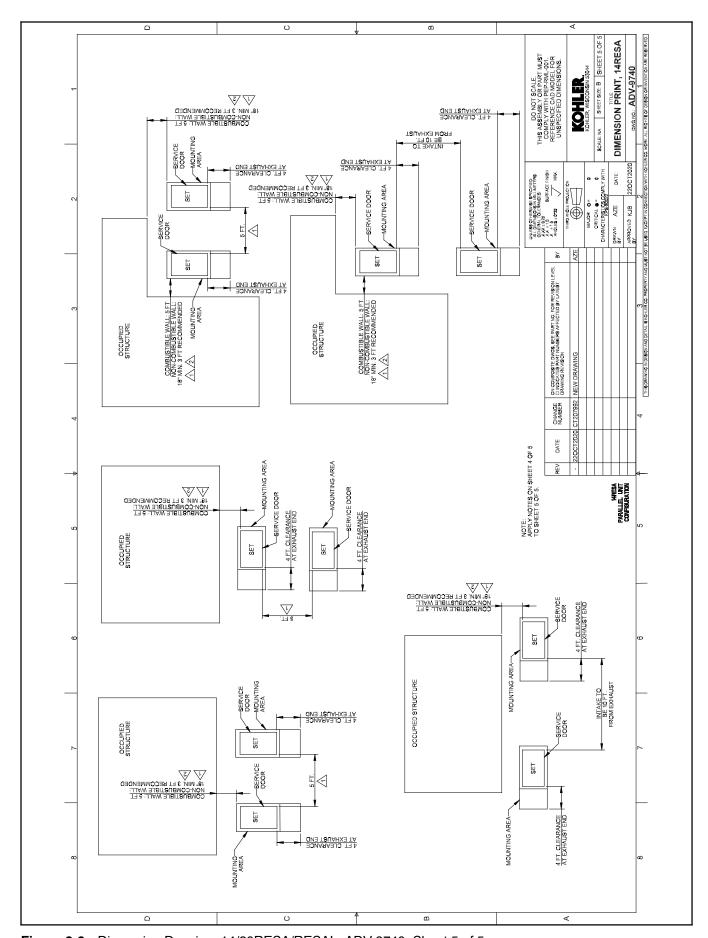


Figure 3-6 Dimension Drawing, 14/20RESA/RESAL, ADV-9740, Sheet 5 of 5

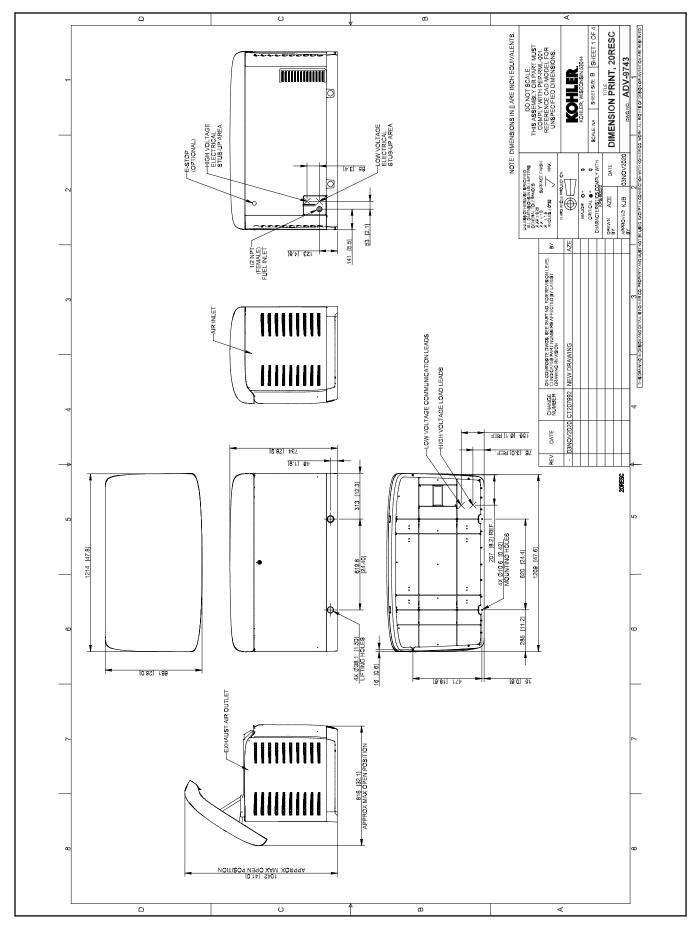


Figure 3-7 Dimension Drawing, Model 20RESC/20RESCL, ADV-9743, Sheet 1 of 4

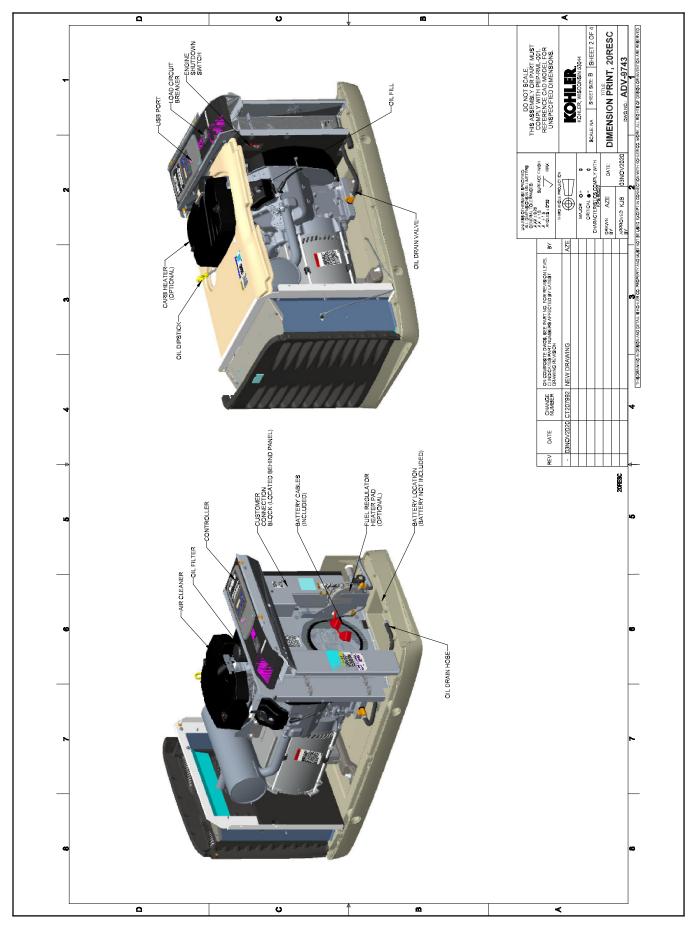


Figure 3-8 Dimension Drawing, Model 20RESC/20RESCL, ADV-9743, Sheet 2 of 4

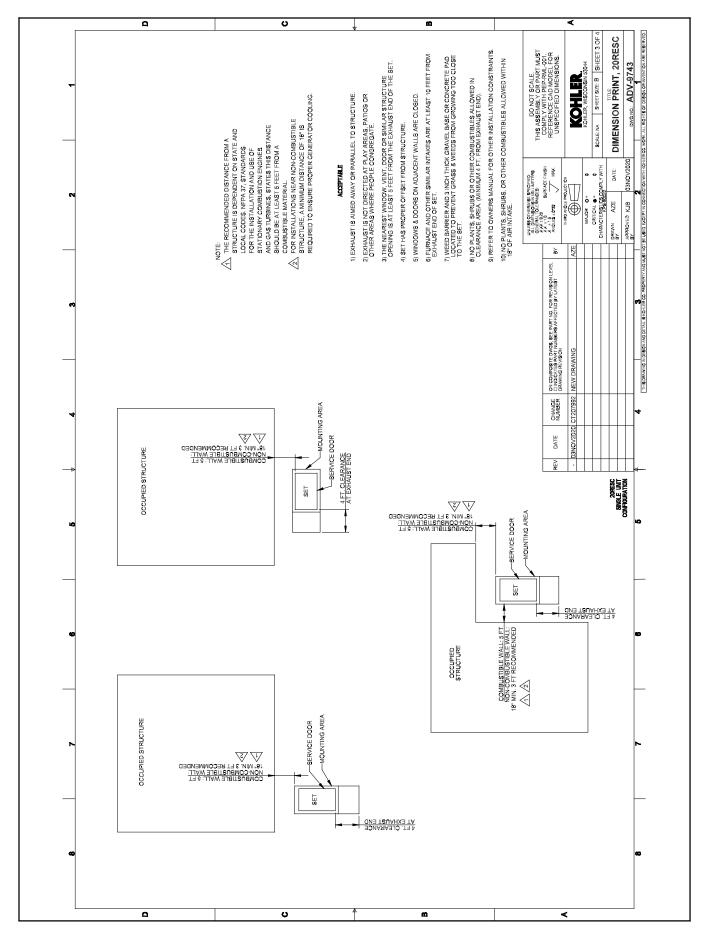


Figure 3-9 Dimension Drawing, Model 20RESC/20RESCL, ADV-9743, Sheet 3 of 4

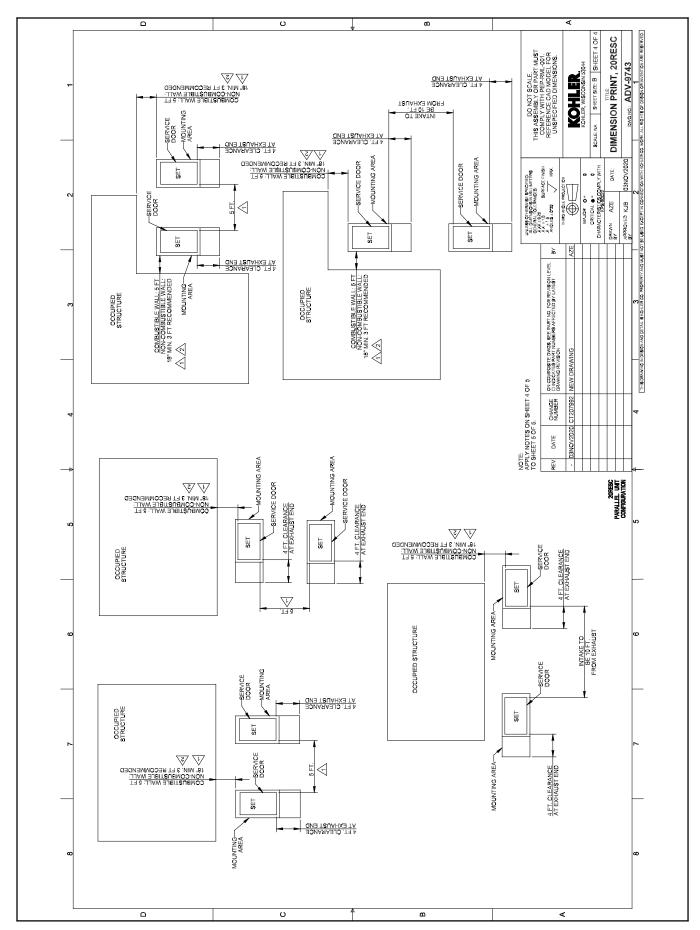


Figure 3-10 Dimension Drawing, Model 20RESC/20RESCL, ADV-9743, Sheet 4 of 4

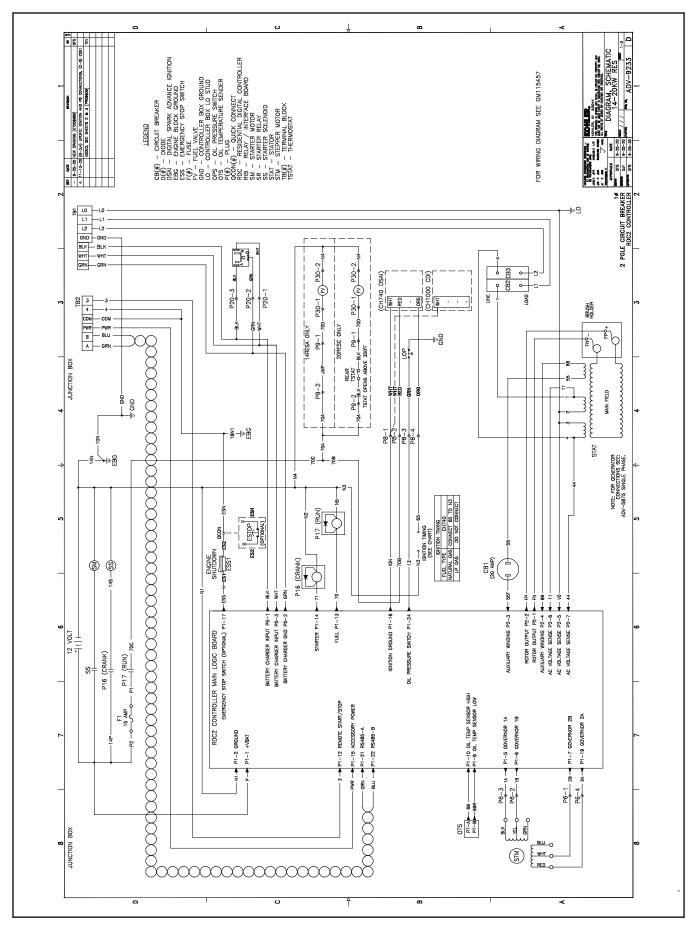


Figure 3-11 Schematic Diagram, 14/20RESA/RESAL, ADV-9233, Sheet 1 of 3

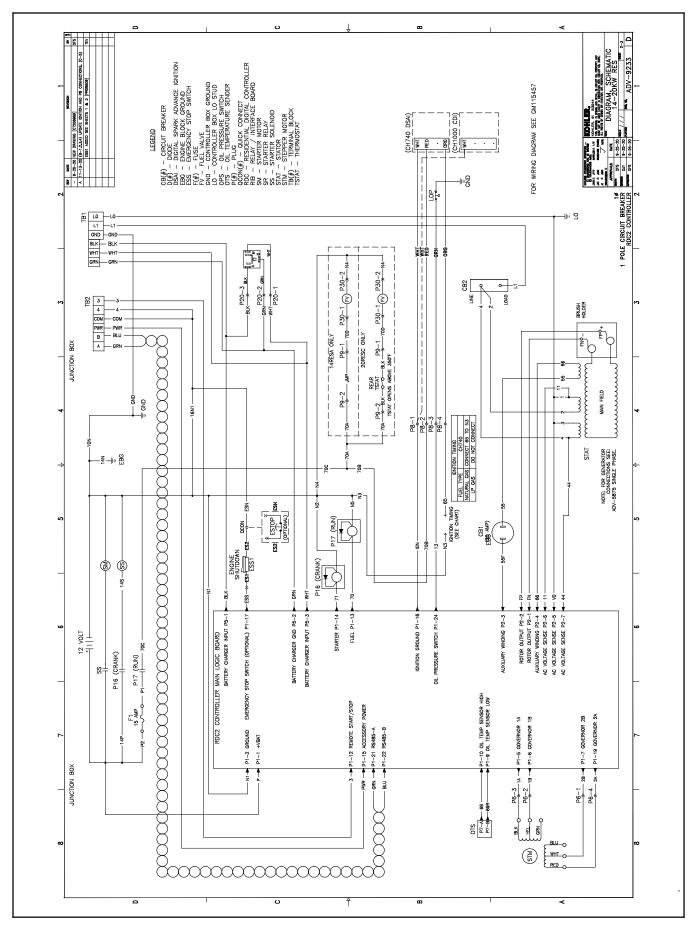


Figure 3-12 Schematic Diagram, 14/20RESA/RESAL, ADV-9233, Sheet 2 of 3

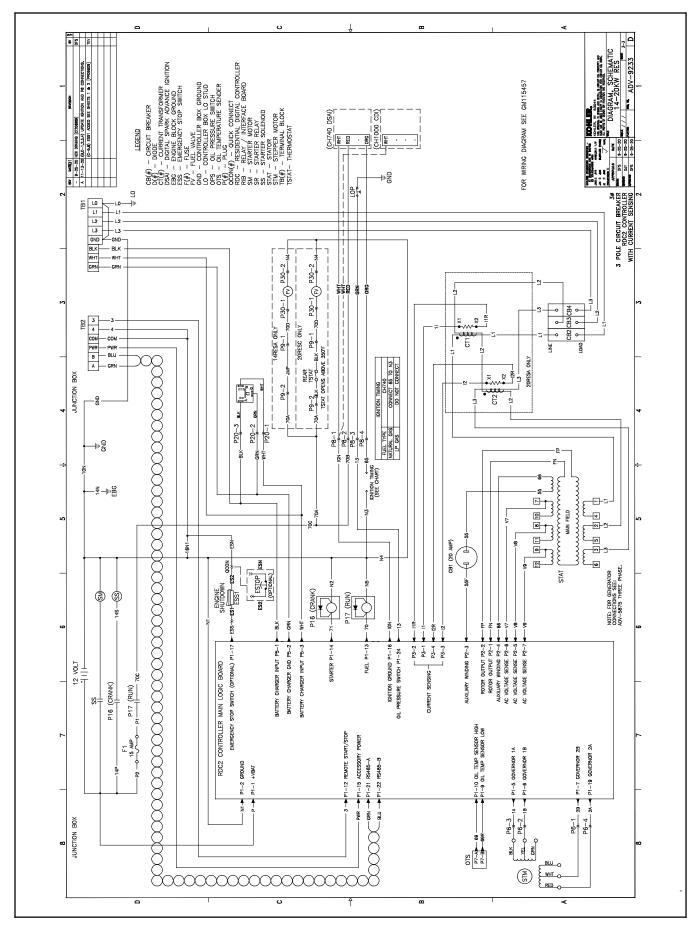


Figure 3-13 Schematic Diagram, 14/20RESA/RESAL, ADV-9233, Sheet 3 of 3

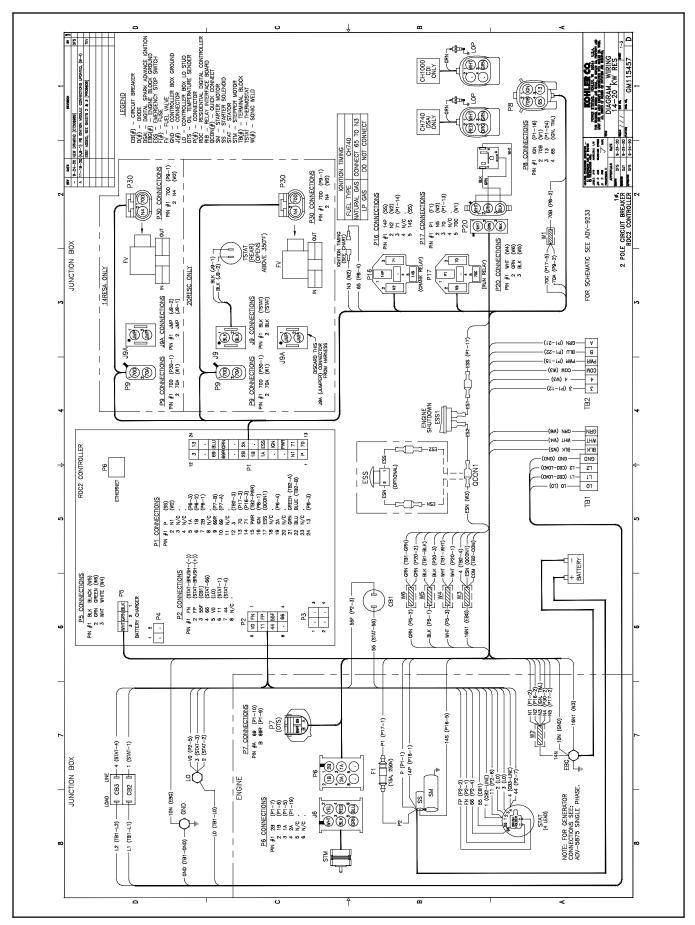


Figure 3-14 Point-to-Point Wiring Diagram, 14RESA(L) and 20RESC(L), GM115457, Sheet 1 of 3

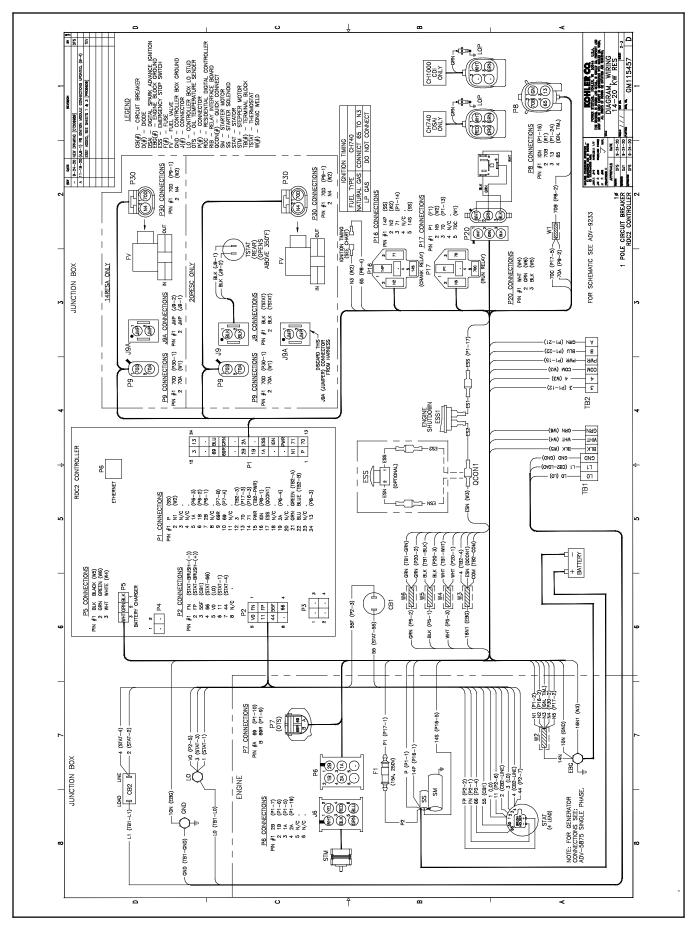


Figure 3-15 Point-to-Point Wiring Diagram, 14RESA(L) and 20RESC(L), GM115457, Sheet 2 of 3

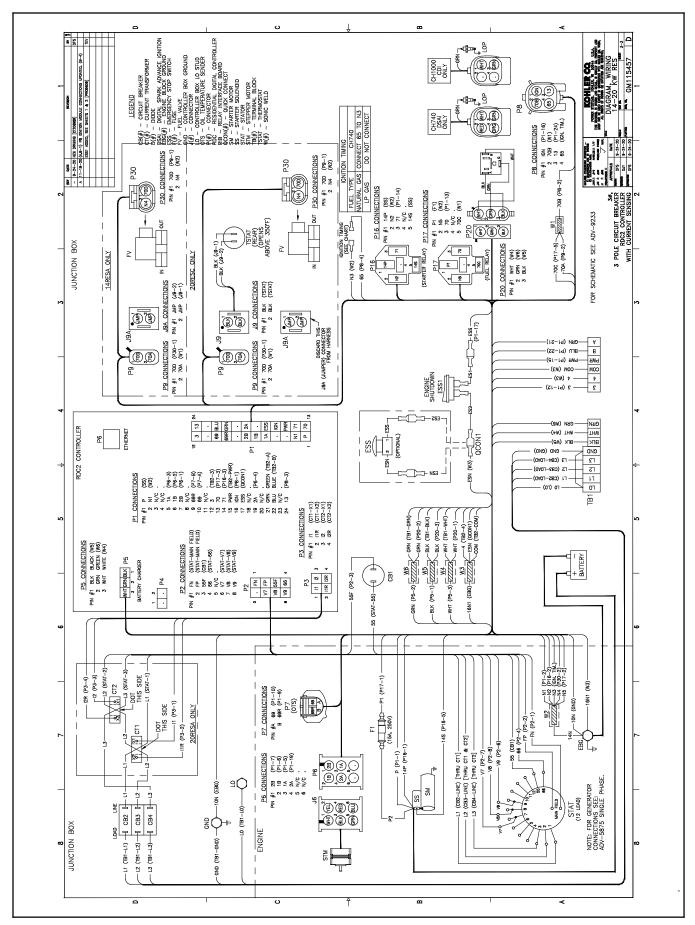


Figure 3-16 Point-to-Point Wiring Diagram, 14RESA(L) and 20RESC(L), GM115457, Sheet 3 of 3

The following list contains abbreviations that may appear in this publication.

	- · · · · · · · · · · · · · · · · · · ·	,	,		
A, amp	ampere	cfm	cubic feet per minute	exh.	exhaust
ABDC AC	after bottom dead center	CG CID	center of gravity cubic inch displacement	ext. F	external Fahrenheit, female
AC A/D	alternating current analog to digital	CL	centerline	г FHM	flat head machine (screw)
ADC	advanced digital control;	cm	centimeter	fl. oz.	fluid ounce
ADO	analog to digital converter	CMOS	complementary metal oxide	flex.	flexible
adj.	adjust, adjustment	OMOO	substrate (semiconductor)	freq.	frequency
ADV	advertising dimensional	com	communications (port)	FS	full scale
	drawing	coml	commercial	ft.	foot, feet
Ah	amp-hour	Coml/Rec	Commercial/Recreational	ft. lb.	foot pounds (torque)
AHWT	anticipatory high water	conn.	connection	ft./min.	feet per minute
4101	temperature	cont.	continued	ftp	file transfer protocol
AISI	American Iron and Steel Institute	CPVC	chlorinated polyvinyl chloride	g	gram
ALOP	anticipatory low oil pressure	crit.	critical	ga.	gauge (meters, wire size)
alt.	alternator	CSA	Canadian Standards	gal.	gallon
Al	aluminum	СТ	Association	gen.	generator
ANSI	American National Standards	Cu	current transformer	genset	generator set
,	Institute (formerly American	cUL	copper Canadian Underwriter's	GFI	ground fault interrupter
	Standards Association, ASA)	COL	Laboratories	GND,	ground
AO	anticipatory only	CUL	Canadian Underwriter's	gov.	governor
APDC	Air Pollution Control District		Laboratories	gph	gallons per hour
API	American Petroleum Institute	cu. in.	cubic inch	gpm	gallons per minute
approx.	approximate, approximately	cw.	clockwise	gr.	grade, gross
APU	Auxiliary Power Unit	CWC	city water-cooled	GRD	equipment ground
AQMD	Air Quality Management District	cyl.	cylinder	gr. wt.	gross weight
AR AS	as required, as requested	D/A	digital to analog	H X W X D	height by width by depth
AS	as supplied, as stated, as suggested	DAC	digital to analog converter	HCHT	hex cap high cylinder head temperature
ASE	American Society of Engineers	dB	decibel	HD	heavy duty
ASME	American Society of	dB(A) DC	decibel (A weighted)	HET	high exhaust temp., high
	Mechanical Engineers	DCR	direct current direct current resistance		engine temp.
assy.	assembly	deg., °	degree	hex	hexagon
ASTM	American Society for Testing	deg., dept.	department	Hg	mercury (element)
	Materials	dia.	diameter	НŇ	hex head
ATDC	after top dead center	DI/EO	dual inlet/end outlet	HHC	hex head cap
ATS	automatic transfer switch	DIN	Deutsches Institut fur Normung	HP	horsepower
auto.	automatic		e. V. (also Deutsche Industrie	hr.	hour
aux.	auxiliary		Normenausschuss)	HS	heat shrink
avg. AVR	average automatic voltage regulator	DIP	dual inline package	hsg.	housing
AWG	American Wire Gauge	DPDT	double-pole, double-throw	HVAC	heating, ventilation, and air
AWM	appliance wiring material	DPST	double-pole, single-throw	HWT	conditioning high water temperature
bat.	battery	DS DVR	disconnect switch	Hz	hertz (cycles per second)
BBDC	before bottom dead center	E ² PROM,	digital voltage regulator	IBC	International Building Code
BC	battery charger, battery	L-FHOW,	electrically-erasable	IC	integrated circuit
	charging		programmable read-only	ID	inside diameter, identification
BCA	battery charging alternator		memory	IEC	International Electrotechnical
BCI	Battery Council International	E, emer.	emergency (power source)		Commission
BDC	before dead center	ECM	electronic control module,	IEEE	Institute of Electrical and
BHP	brake horsepower	רטו	engine control module	IMC	Electronics Engineers
blk.	black (paint color), block (engine)	EDI EFR	electronic data interchange emergency frequency relay	IMS	improved motor starting inch
blk. htr.	block heater	e.g.	for example (exempli gratia)	in. in. H₂O	inches of water
BMEP	brake mean effective pressure	EG.	electronic governor	in. Hg	inches of mercury
bps	bits per second	EGSA	Electrical Generating Systems	in. lb.	inch pounds
br.	brass		Association	Inc.	incorporated
BTDC	before top dead center	EIA	Electronic Industries	ind.	industrial
Btu	British thermal unit		Association	int.	internal
Btu/min.	British thermal units per minute	EI/EO	end inlet/end outlet	int./ext.	internal/external
С	Celsius, centigrade	EMI	electromagnetic interference	I/O	input/output
cal.	calorie	emiss.	emission	IP	internet protocol
CAN	controller area network	eng.	engine	ISO	International Organization for
CARB	California Air Resources Board	EPA	Environmental Protection Agency		Standardization
CAT5	Category 5 (network cable)	EPS	emergency power system	J	joule
CB CC	circuit breaker	ER	emergency relay	JIS	Japanese Industry Standard
cc	crank cycle cubic centimeter	ES	engineering special,	k K	kilo (1000) kelvin
CCA	cold cranking amps		engineered special	kA	kiloampere
ccw.	counterclockwise	ESD	electrostatic discharge	KB	kilobyte (2 ¹⁰ bytes)
CEC	Canadian Electrical Code	est.	estimated	kg	kilogram
cert.	certificate, certification, certified	E-Stop	emergency stop	.9	5
cfh	cubic feet per hour	etc.	et cetera (and so forth)		
	•				

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kg/cm ²	kilograms per square	NC	normally closed	RTU	remote terminal unit
kg/ciii-	centimeter	NEC	National Electrical Code	RTV	room temperature vulcanization
kgm	kilogram-meter	NEMA	National Electrical	RW	read/write
kg/m ³	kilograms per cubic meter	INCIVIA	Manufacturers Association	SAE	Society of Automotive
kHz	kilohertz	NFPA	National Fire Protection	SAL	Engineers
kJ	kilojoule	INITA	Association	scfm	standard cubic feet per minute
km	kilometer	Nm	newton meter	SCR	silicon controlled rectifier
		NO	normally open		second
kOhm, kΩ kPa		no., nos.	number, numbers	s, sec. SI	
	kilopascal	NPS	National Pipe, Straight	SI	Systeme international d'unites, International System of Units
kph	kilometers per hour	NPSC		SI/EO	
kV	kilovolt		National Pipe, Straight-coupling		side in/end out
kVA	kilovolt ampere	NPT	National Standard taper pipe thread per general use	sil. SMTP	silencer
kVAR	kilovolt ampere reactive	NPTF	National Pipe, Taper-Fine		simple mail transfer protocol
kW	kilowatt	NR	not required, normal relay	SN	serial number
kWh	kilowatt-hour			SNMP	simple network management protocol
kWm	kilowatt mechanical	ns OC	nanosecond	CDDT	•
kWth	kilowatt-thermal		overcrank	SPDT	single-pole, double-throw
L	liter	OD	outside diameter	SPST	single-pole, single-throw
LAN	local area network	OEM	original equipment	spec	specification
LxWxH	length by width by height	OF	manufacturer	specs	specification(s)
lb.	pound, pounds	OF	overfrequency	sq.	square
lbm/ft ³	pounds mass per cubic feet	opt.	option, optional	sq. cm	square centimeter
LCB	line circuit breaker	OS	oversize, overspeed	sq. in.	square inch
LCD	liquid crystal display	OSHA	Occupational Safety and Health	SMS	short message service
LED	light emitting diode	0)./	Administration	SS	stainless steel
Lph	liters per hour	OV	overvoltage	std.	standard
Lpm	liters per minute	oz.	ounce	stl.	steel
LOP	low oil pressure	p., pp.	page, pages	tach.	tachometer
LP	liquefied petroleum	PC	personal computer	TB	terminal block
LPG	liquefied petroleum gas	PCB	printed circuit board	TCP	transmission control protocol
LS	left side	pF	picofarad	TD	time delay
	sound power level, A weighted	PF	power factor	TDC	top dead center
L _{wa} LWL	low water level	ph., \varnothing	phase	TDEC	time delay engine cooldown
LWT		PHC	Phillips® head Crimptite®	TDEN	time delay emergency to
	low water temperature		(screw)		normal
m	meter, milli (1/1000)	PHH	Phillips® hex head (screw)	TDES	time delay engine start
М	mega (10 ⁶ when used with SI	PHM	pan head machine (screw)	TDNE	time delay normal to
m ³	units), male	PLC	programmable logic control		emergency
	cubic meter	PMG	permanent magnet generator	TDOE	time delay off to emergency
m ³ /hr.	cubic meters per hour	pot	potentiometer, potential	TDON	time delay off to normal
m³/min.	cubic meters per minute	ppm	parts per million	temp.	temperature
mA	milliampere	PROM	programmable read-only	term.	terminal
man.	manual		memory	THD	total harmonic distortion
max.	maximum	psi	pounds per square inch	TIF	telephone influence factor
MB	megabyte (2 ²⁰ bytes)	psig	pounds per square inch gauge	tol.	tolerance
MCCB	molded-case circuit breaker	pt.	pint	turbo.	
MCM	one thousand circular mils	PTC	positive temperature coefficient		turbocharger
meggar	megohmmeter	PTO	power takeoff	typ.	typical (same in multiple locations)
MHz	megahertz	PVC	polyvinyl chloride	UF	underfrequency
mi.	mile	qt.	quart, quarts	UHF	
mil	one one-thousandth of an inch		quantity	UIF	ultrahigh frequency
min.	minimum, minute	qty. R	replacement (emergency)		user interface
misc.	miscellaneous	n	power source	UL	Underwriter's Laboratories, Inc.
MJ	megajoule	rad	•	UNC	unified coarse thread (was NC)
mJ	millijoule	rad. RAM	radiator, radius random access memory	UNF	unified fine thread (was NF)
mm	millimeter		RS-485 proprietary	univ.	universal
mOhm, mg		RBUS	communications	URL	uniform resource locator
	Ωmegohm	RDO	relay driver output		(web address)
MOV	metal oxide varistor	ref.	reference	US	undersize, underspeed
MPa	megapascal			UV	ultraviolet, undervoltage
mpg	miles per gallon	rem.	remote	V	volt
mph	miles per gallon miles per hour		Residential/Commercial	VAC	volts alternating current
MS	military standard	RFI	radio frequency interference	VAR	voltampere reactive
	•	RH	round head	VDC	volts direct current
ms m/see	millisecond	RHM	round head machine (screw)	VFD	vacuum fluorescent display
m/sec.	meters per second	rly.	relay	VGA	video graphics adapter
mtg.	mounting	rms	root mean square	VHF	very high frequency
MTU	Motoren-und Turbinen-Union	rnd.	round	W	watt
MW	megawatt	RO	read only	WCR	withstand and closing rating
mW	milliwatt	ROM	read only memory	w/	with
μF	microfarad	rot.	rotate, rotating	WO	write only
N, norm.	normal (power source)	rpm	revolutions per minute	w/o	without
NA	not available, not applicable	ŔS	right side '	wt.	weight
nat. gas	natural gas	RTDs	Resistance Temperature	xfmr	transformer
NBS	National Bureau of Standards		Detectors		

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Appendix B Electrical Lead Entry Template

Use the full-scale drawing in Figure 1 to mark the openings for the electrical conduit, if desired. Two 13 mm (0.5 inch) holes are also shown for the fuel regulator vent tubes, used only on 20 kW models. See Section 1.9.2 for more information.

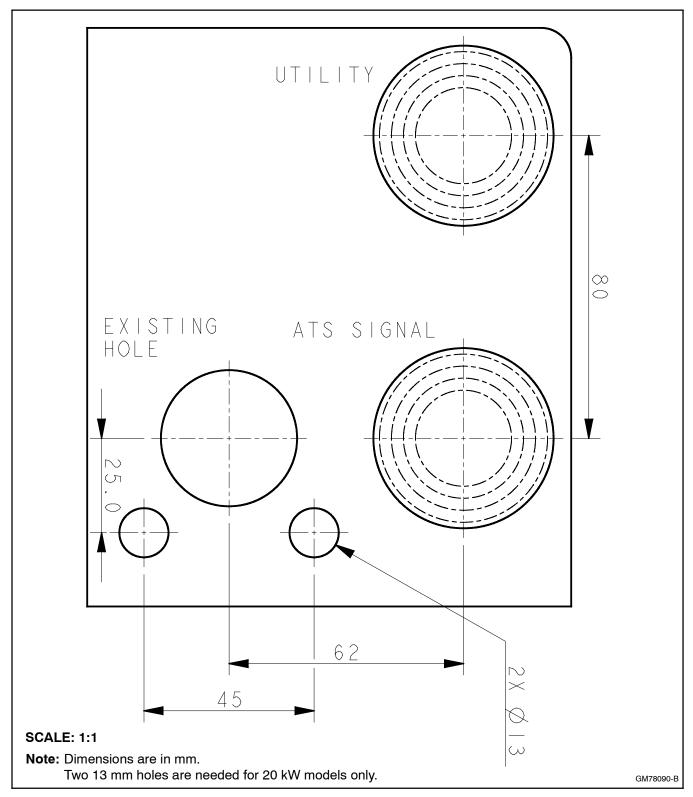


Figure 1 Template, Drilled or Punched Openings for Regulator Vent Tubes (20 kW only) and Electrical Conduit

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Notes

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