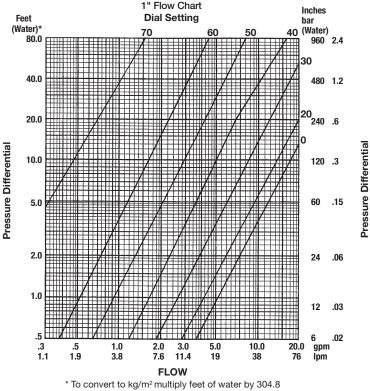


Valves conform to ANSI B16.18 and ANSI B16.22



*To convert to psi multiply feet of water by .4335

Limited Warranty: Watts Regulator Co. (the "Company") warrants each product to be free from defects in material and workmanship under normal usage for a period of one year from the date of original shipment. In the event of such defects within the warranty period, the Company will, at its option, replace or recondition the product without charace.

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IS-CSM-61M1-S 1336

EDP# 1910821

Series CSM-61M1-T/LF-CSM-61M1-S

Flow Measurement/Balancing Valves

Sizes: 1/2", 3/4", 1"

A WARNING



Read this Manual BEFORE using this equipment.

Failure to read and follow all safety and use information can result in death, serious personal injury, property damage, or damage to the equipment. Keep this Manual for future reference.

Installation Instructions

Watts Flow Measurement/Balancing Valves are available in the straightway pattern with threaded or solder end connections. All tapered pipe threads conform to FEDERAL SPECS H28. Valves conform to ANSI B16.18 and ANSI B16.22. Maximum Pressure/Temperature Ratings: 300 psi (20.7 bar) - 250°F (121°C).

- 1. Install valve on return line of equipment to be balanced or as shown on the plans.
- 2. For maximum accuracy, the flow measurement valve should be located in an unrestricted straight pipe run so that no fittings (elbow, valve, tee, etc.) is closer to the measurement valve than 5 pipe diameters upstream and 2 pipe diameter downstream. If a balancing valve is located downstream from a circulation pump, allow a distance of ten (10) diameters between the pump and balancing valves.
- Series CSM-61M1 and LF-CSM-61M1 flow measurement valves are bi-directional and should be installed to ensure ease of hooking up meter, adjusting setting, and enabling memory device. A ½" (3mm) NPT plugged port is installed on each measurement valve ½" - 1" (15-25mm) and can be used as a drain port if needed.

A WARNING

Use caution when soldering. Protect yourself and others. FUMES AND GASES can be hazardous to your health. HEAT RAYS (INFRARED RADIATION) from flame or hot metal can injure eyes.

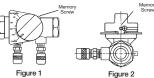
- 4. Solder end valves are designed to be soft soldered into lines without disassembly. Solders such as 95/5 tin antimony 460°F (238°C) can be used, however, extreme caution must be used to prevent seat damage. Higher temperature solders will damage the seat material.
- 5. Remove indicator knob prior to soldering. Replace after soldering is completed.
- 6. Apply heat with flame directed **away** from the center of the valve body. Excessive heat can harm the seats.
- 7. Heat solder joints only to the point were solder will flow properly. Excessive heat may distort brass castings.

Pressure - Temperature Limits

Pattern	Type of Solder	Working Temp.		Maximum Pressure	
		°F	°C	psi	bar
Solder-to-Solder (Lead Free*)	95.5 (Tin-Antimony)	200	93	125	8.6
Thread-to-Thread		250	121	300	20.7

Flow Measurement Instruction

- 1. Loosen memory screw.
- 2. Turn indicator knob to open position on indicator plate. Do not force past this point.
- 3. Connect, vent and prepare the differential gauge. Refer to instructions furnished with the gauge.
- 4. After initial pressure differential reading is taken, refer to flow rate charts to obtain flow rate based on pressure differential and valve setting. If flow rate is in excess of that specified, turn indicator knob towards closed position, noting pressure drop and valve setting and determining new flow rates from flow rate chart. Once correct flow rate settings has been established, slide memory screw counter-clockwise towards closed side of indicator plate until memory stop ring hits indicator plate. **Do not force beyond this point.** Tighten memory screw. Refer to Figures 1 and 2. The unit or system has now been balanced and the memory set.
- 5. After memory is set, disconnect differential gauge.



WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. For more information: www.watts.com/prop65

*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.



IS-CSM-61M1-S

