# **Product** Instructions



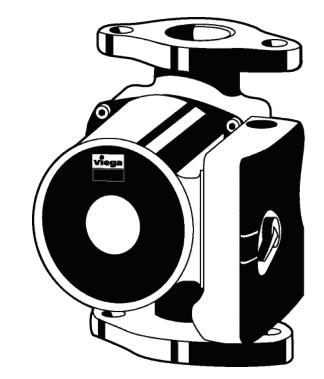
### **Three Speed Circulator Pumps**

### **Applications**

Viega offers two 3-speed, wet rotor, direct drive in-line circulator pumps designed for residential and light commercial applications. These circulators are quiet and maintenance free, making them ideal to use in primary and/or secondary loop piping.

#### **Features**

- Choice of two 3-speed circulators; low and high head
- Ease of wiring; plug-in quick connect terminals
- Use as primary loop and / or secondary loop circulator
- Ideal circulator replacement for Viega's Stations
- Maintenance free



### **Specifications**

#### Low Head

Flow range: 0 - 17.5 US GPM

Head range: 0 - 19 feet

Motor: 2 pole, single phase Voltage: 115 volts, 60 Hz

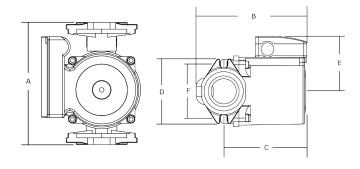
Maximum fluid temperature: 230°F
Minimum fluid temperature: 36°F
Maximum working pressure: 145 PSI
Maximum glycol mix: 50%

High Head

Flow range: 0 - 34 US GPM Head range: 0 - 30 feet

Motor: 2 pole, single phase Voltage: 115 volts, 60 Hz

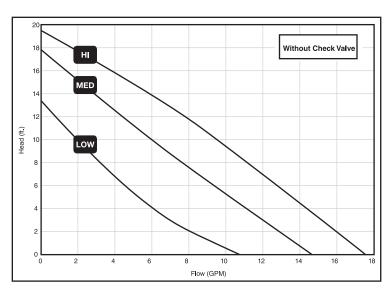
Maximum fluid temperature: 230°F
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Maximum working pressure: 145 PSI
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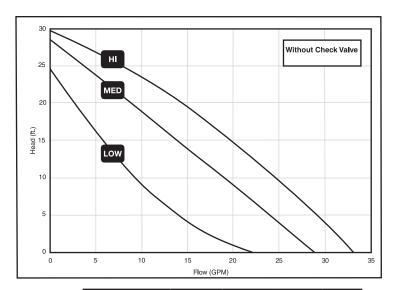
| Stock Code | Α      | В      | С      | D       | Е       | F       |
|------------|--------|--------|--------|---------|---------|---------|
| 12126      | 6-1/2" | 5-1/4" | 4"     | 4-3/16" | 3"      | 3-5/32" |
| 12127      | 6-1/2" | 6"     | 4-7/8" | 3-7/8"  | 3-7/16" | 3-5/32" |

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| Stock Code | Speed | Amps | Watts | HP   |
|------------|-------|------|-------|------|
|            | HI    | 0.75 | 87    | 1/25 |
| 12126      | MED   | 0.66 | 80    | 1/25 |
|            | LOW   | 0.55 | 60    | 1/25 |



| Stock Code | Speed | Amps | Watts | HP  |
|------------|-------|------|-------|-----|
|            | HI    | 1.8  | 197   | 1/6 |
| 12127      | MED   | 1.5  | 179   | 1/6 |
|            | LOW   | 1.3  | 150   | 1/6 |

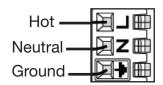
#### **Installation Tips**

- Ensure system is free from debris that could damage circulator pump
- Install circulator pump above lowest point of system to avoid where the sediment would naturally collect
- Fill and purge system prior to starting the circulator pump
- Do not get the inside of terminal box wet

#### Wiring

- Hot lead (typically black wire) to "L" terminal
- Neutral wire (typically white wire) to "N" terminal
- Ground wire (typically green or uninsulated wire) to ground terminal

#### Diagram



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