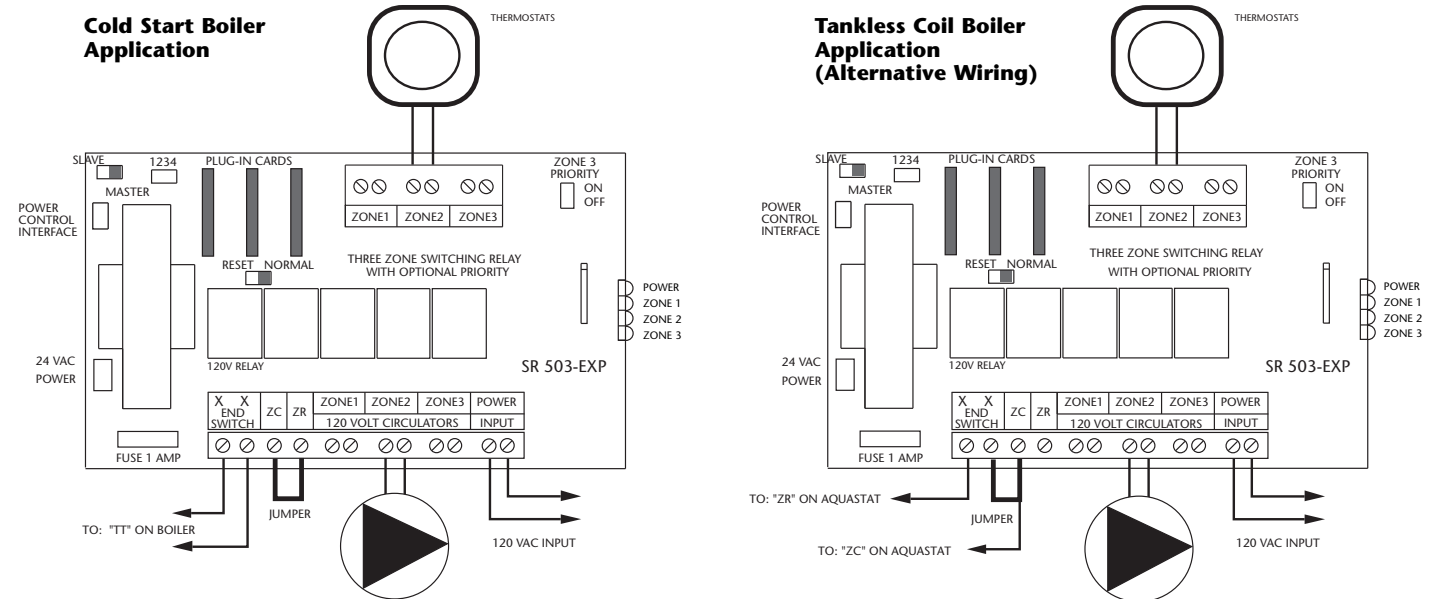


Plant ID# 9300-860



**Warning:** When using Alternative Wiring diagram, wiring instructions must be followed so power originates from the boiler aquastat. Failure to follow these wiring instructions may result in a secondary source of power being connected to the boiler that may activate it under certain circumstances, causing injury or death.

**Operation:** When the thermostat calls for heat, the appropriate circulator is energized and the isolated end switch (X and X) will start the boiler.

**Priority Operation:** When zone 3 is switched to the priority setting and is actuated, all other zones will stop operation until zone 3 is satisfied. When zone 3 is not switched to priority, all zones will operate independently.

**Mode Operation:** When the mode switch is set to NORMAL, the end switch relay will be energized if any zone is in operation. When the switch is set to RESET, the end switch relay will only be energized if priority zone is in operation, or through the operation of a plug-in reset control.

**Jumper Placement:** The jumper should be placed between terminals ZC and ZR. Connect the isolated end switch (X and X) to the aquastat control on the boiler.

**Power Input:** Connect 120 volt ac power input to terminals N and H. Neutral wire to terminal N. Hot wire to terminal H.

**Expansion Connections:** Set the expansion switch to MASTER on the switching relay that has the designated priority zone or is utilizing the PowerPort options. Set all other daisy chained controls to SLAVE. Connect thermostat wire (18-22 gauge) between terminals 1, 2, 3, 4 on the master control to the corresponding 1, 2, 3, 4 on the SLAVE control(s). Controls may be daisy chained up to 20 zones using any combination of -EXP controls.

**Features:** External Indicator Lights  
Plug-In PowerPort Cards  
Switchable Priority  
Simplified Wiring  
Add-On Power Controls  
Fully Enclosed Snap-Out Relays  
Compact Design  
Fuse Protected  
100% Factory Tested

Isolated End Switch  
Expandable to 20 Zones  
Contractor Friendly PC Board Layout  
Universal Thermostat Compatibility  
UL Approved  
24 volt Power Input or Output Terminal  
Extended 3 Year Warranty  
Made in the USA

**Operation:** When any thermostat calls for heat, the boiler and appropriate circulator are energized when the boiler temperature is above the set low limit.

**Priority Operation:** When zone 3 is switched to the priority setting and is actuated, all other zones will stop operation until zone 3 is satisfied. When zone 3 is not switched to priority, all zones will operate independently.

**Mode Operation:** When the mode switch is set to NORMAL, the end switch relay will be energized if any zone is in operation. When the switch is set to RESET, the end switch relay will only be energized if priority zone is in operation, or through the operation of a plug-in reset control.

**Jumper Placement:** **MOVE** the jumper between terminals ZC and ZR to end switch X and ZC. Connect terminal ZC to ZC terminal on the aquastat control. Connect the other end switch X to ZR terminal on the aquastat control. Confirm polarity is consistent between boiler aquastat and switching relay.

**Power Input:** Connect 120 volt ac power input to terminals N and H. Neutral wire to terminal N. Hot wire to terminal H.

**Expansion Connections:** Set the expansion switch to MASTER on the switching relay that has the designated priority zone or is utilizing the PowerPort options. Set all other daisy chained controls to SLAVE. Connect thermostat wire (18-22 gauge) between terminals 1, 2, 3, 4 on the master control to the corresponding 1, 2, 3, 4 on the SLAVE control(s). Controls may be daisy chained up to 20 zones using any combination of -EXP controls.

**External Diagnostics:** Externally visible lights show full functionality of the switching relay. The green light should always be on, indicating that power is connected. When the thermostat calls for heat, both the appropriate circulator and red indicating light is energized.

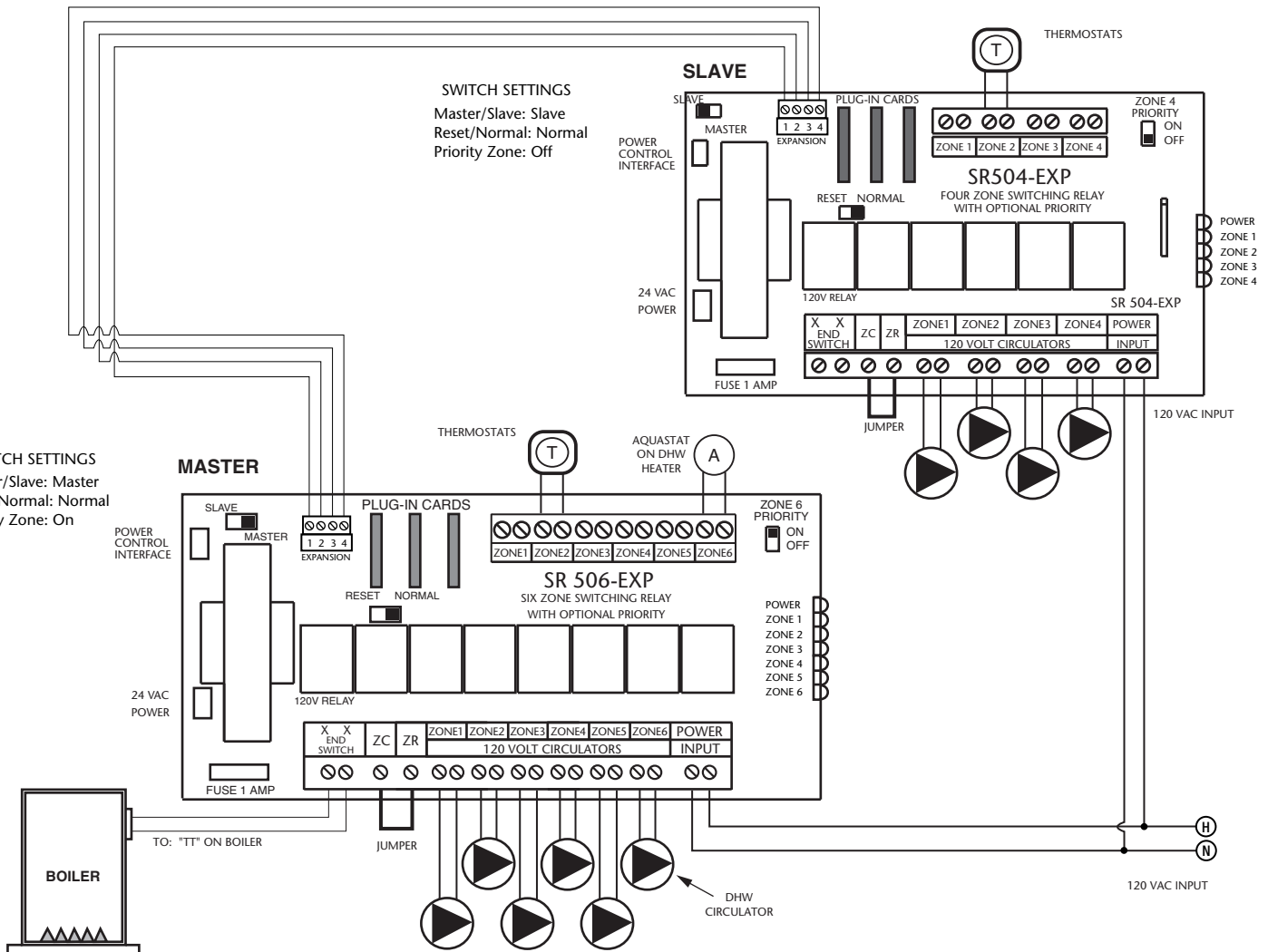
**Specifications:**

PRODUCT NUMBER	NUMBER OF ZONES	POWER PORTS	TRANSFORMER VOLTAGE	MAXIMUM COMBINED LOAD	DIMENSIONS OF ENCLOSURE		
					WIDTH	HEIGHT	DEPTH
SR503-EXP	3 with Priority	3	120 VAC Input	20 amps	10 1/4"	6 3/4"	2 3/4"

All Switching Relays are relay type DPST, have a thermostat current of .18, and have a single phase motor rating per zone of 1/3 hp (7.2A) @ 120 VAC.

**Warning:** Wiring connections must be made in accordance with all applicable electrical codes. Use copper wire only with a minimum temperature rating of 60/75°C. Failure to follow this instruction can result in personal injury or death and/or property damage. 12-18 gauge wire recommended for 120 VAC connections, 14-22 gauge wire for thermostat connections, and 14-22 gauge wire for 24 VAC source connections.

## 2 Expandable Switching Relays Connected Together



## LIMITED WARRANTY STATEMENT

Taco, Inc. will repair or replace without charge (at the company's option) any product or part which is proven defective under normal use within three (3) years from the date of start-up or three (3) years and six (6) months from date of shipment (whichever occurs first).

In order to obtain service under this warranty, it is the responsibility of the purchaser to promptly notify the local Taco stocking distributor or Taco in writing and promptly deliver the subject product or part, delivery prepaid, to the stocking distributor. For assistance on warranty returns, the purchaser may either contact the local Taco stocking distributor or Taco. If the subject product or part contains no defect as covered in this warranty, the purchaser will be billed for parts and labor charges in effect at time of factory examination and repair.

Any Taco product or part not installed or operated in conformity with Taco instructions or which

has been subject to misuse, misapplication, the addition of petroleum-based fluids or certain chemical additives to the systems, or other abuse, will not be covered by this warranty.

If in doubt as to whether a particular substance is suitable for use with a Taco product or part, or for any application restrictions, consult the applicable Taco instruction sheets or contact Taco at [401-942-8000].

Taco reserves the right to provide replacement products and parts which are substantially similar in design and functionally equivalent to the defective product or part. Taco reserves the right to make changes in details of design, construction, or arrangement of materials of its products without notification.

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TACO WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL, INDIRECT OR CONSEQUENTIAL DAMAGES RESULTING FROM THE USE OF ITS PRODUCTS OR ANY INCIDENTAL COSTS OF REMOVING OR REPLACING DEFECTIVE PRODUCTS.

This warranty gives the purchaser specific rights, and the purchaser may have other rights which vary from state to state. Some states do not allow limitations on how long an implied warranty lasts or on the exclusion of incidental or consequential damages, so these limitations or exclusions may not apply to you.

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