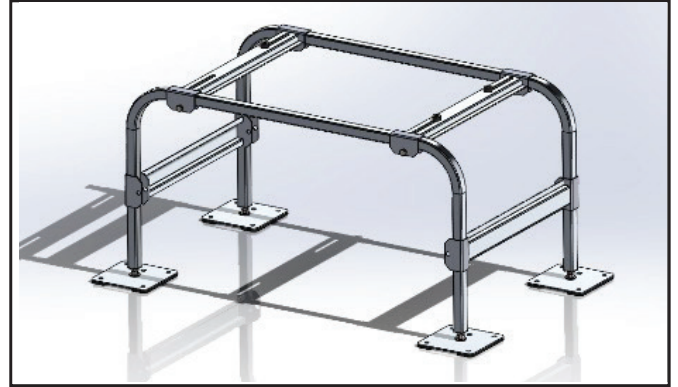


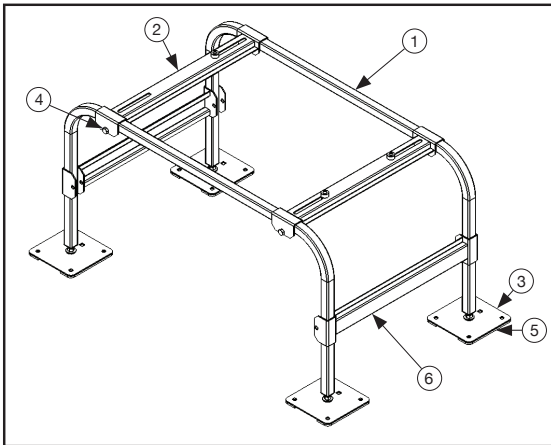
QSMS1201-PAL



QSMS1801-PAL, QSMS2401-PAL

Tools needed:

- 9/16" wrench



ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	MS152-PAL	18" U-Hoop QSMS1801-PAL	2
2	MS119-PAL	Mini-Split Long Saddle Arm	2
3	MS105-PAL	Mini-Split 6x6 Feet	4
4	HDKMS02SS	HDKMS02SS (for QSMS1201-PAL)	1
	HDKMS05SS*	HDKMS05SS (for QSMS1801-PAL, QSMS2401-PAL)	
5	QSR042	Mini-Split Rubber Foot	8
6	MS114-PAL	Aluminum Stability Rail	2

*Stability arm is only on QSMS1801 and 2401.

Hardware Kit

HARDWARE	REF. LETTER	IMAGE	HDKMS02SS QSMS1201-PAL	HDKMS05SS, QSMS1801-PAL QSMS2401-PAL
3/8"-16 x 1.75" hex bolt	A		8	12
3/8"-16 x 2" carriage bolt	B		4	4
3/8" bonded washer	C		4	4
3/8" washer	D		8	8
3/8" lock washer	E		8	12
3/8" stainless steel hex nut	F		16	20
3/8" x 1" rubber washer	G		4	4



Fig. 1

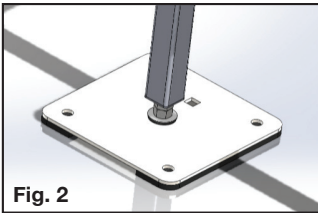


Fig. 2

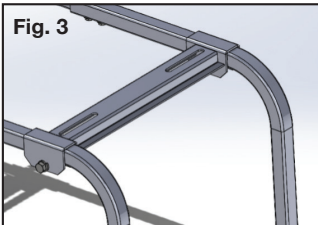


Fig. 3

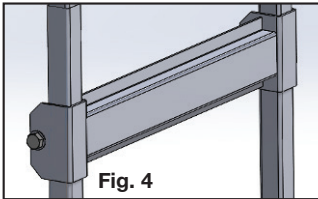


Fig. 4

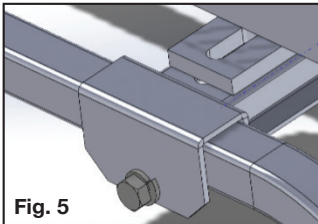


Fig. 5

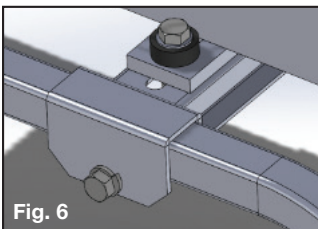


Fig. 6

1. Remove the foot plates (3) from the box and insert the carriage bolt (B) through the rubber side of foot as shown in Figure 1. Then secure the bonded washer (C) and two stainless steel nuts (F) per foot.
2. Insert the feet with bolts attached into the adapters (1) at the bottom of the legs, as shown in Figure 2. Use the nuts to adjust the height.
3. Remove the long bolts (that connect the extension bar and J-bar, refer to Figure 3). Adjust extension bar and the leg frames to fit your unit's bolt pitch. Replace the bolts to lock in this length. Place the rail (2) onto the legs (1). Slide them to the necessary width to fit your unit's bolt pitch. Rails should not be placed on smaller extension bar in middle – see Figure 3. Secure the legs to the rails using the 3/8" bolts provided. Use the bolt to pinch the rail in place.
4. If using QSMS1801-PAL or QSMS2401-PAL, attach stability rails (6) to the midpoint of the leg as shown in Figure 4. Otherwise, skip this step.
5. Place the unit on top of the rails as shown in Figure 5, lining up the mounting slots.
6. Secure the unit with provided hardware (4), bolt, washer, rubber washer, mini-split foot, mounting rail, washer, lock washer, nut, in that order. Make sure all bolts are tightened to finish installation.