



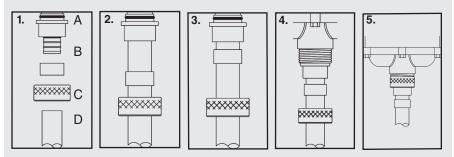
## **Product Instructions**

## MANABLOC® PEX Crimp Supply Connections

48414, 48416, 50141, 50151

THE WATER SUPPLY TO THE MANABLOC SHALL BE TURNED OFF BEFORE ATTEMPTING INSTALLATION OF CRIMP SUPPLY ADAPTERS.





- Slide the supplied swivel nut (D) and a crimp ring (C) 43640 for 3/4" tubing; 43660 for 1" onto the tubing (threads of the nut toward the end of the tubing).
- 2. Insert the barbed end of the fitting (B) fully into the end of the tubing as shown.
- 3. Slide the crimp ring (C) to within 1/8" to 1/4" from the end of tube. Crimp the ring with an appropriately sized full-circle crimp tool. DO NOT CRIMP TWICE. Refer to the current PureFlow installation manual for additional crimping information.
- Insuring sealing element (A) is in place and clean of any dirt or debris, wet sealing element with tap water. Insert fitting into desired supply inlet/outlet port until the fitting flange sets flush with the port.
- 5. Slide the swivel nut (D) over the crimped ring (C) and thread the nut onto the MANABLOC port, hand tighten only. DO NOT OVER TIGHTEN.



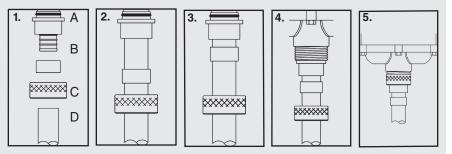


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